

ALL FOR WELDING
RHK-TECH

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ALL FOR WELDING
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Company introduction 公司简介

Company Introduction

RHK TECH Welding Machinery was established in 2013 as a professional partner for each distributor on Chinese market. With experience of the best manufacturers from Far East Market . RHK is the best provider to the steel fabrication, shipyards and related industries. We are excellent partner for distributors and final customers interested in welding consumables, personal safety, abrasives and all spare parts to welding equipment.

RHK TECH is a preferable professional partner for the customers looking for reliable supplier of welding solutions with best customer service form Far East.

We offer to our customers:

- Complete offer of welding Torches, Abrasive and personal safety products
- Qualified staff with easy communication in English
- Modern information systems implemented
- Developed and efficient logistics organization

We created a complete range of welding products and accessories, which helps our partners to find "cost alternative" and high quality goods as the alternative to international well-known manufacturers.



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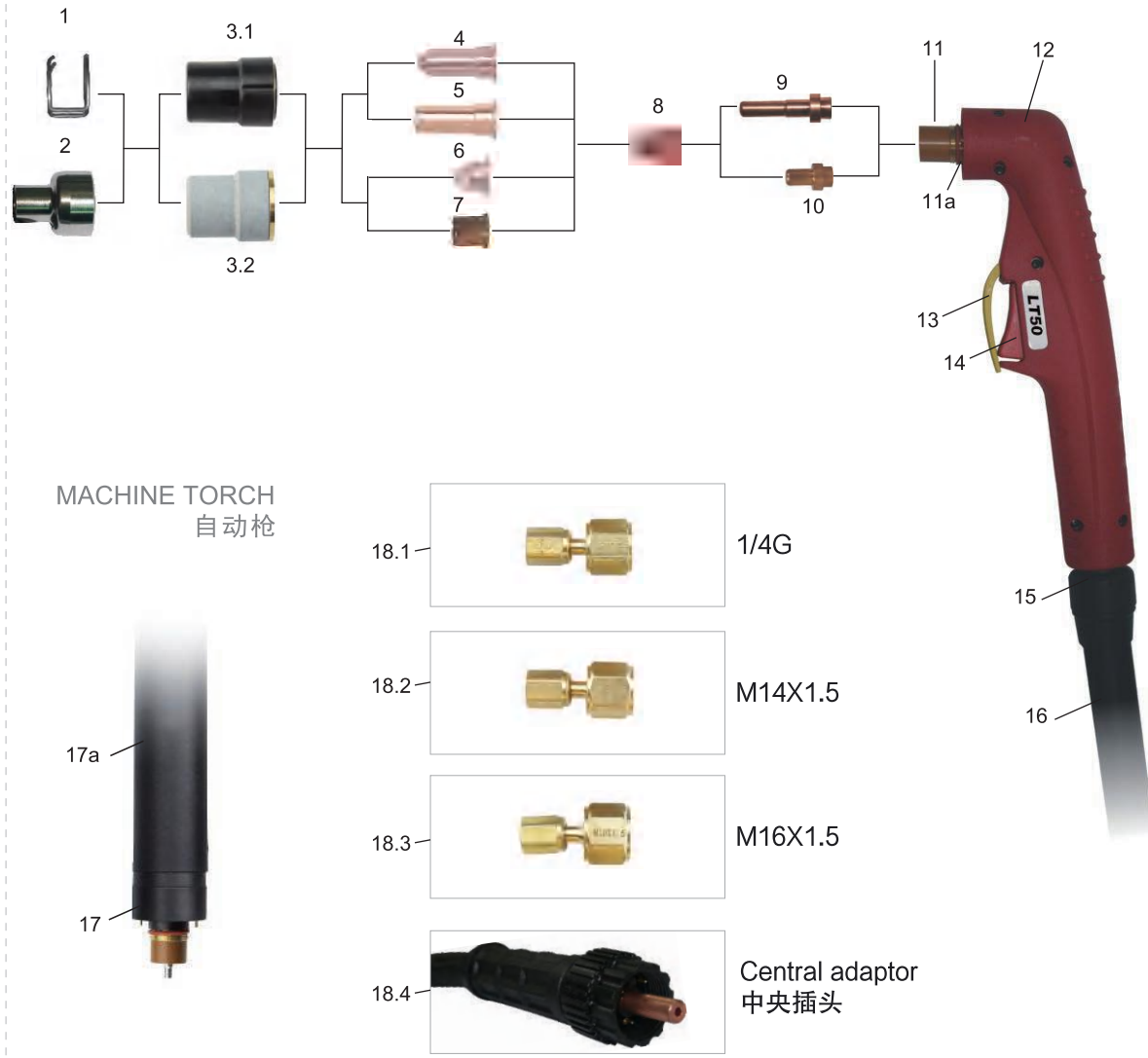
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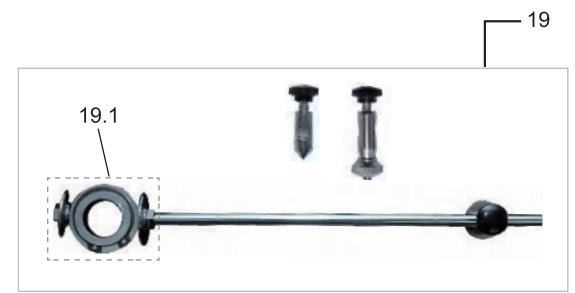
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WITH HIGH FREQUENCY
高频



Technical	Data 技术参数
Current 额定电流	50 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	120LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	50 sec. recommended 推荐50秒
Standard Length 标准长度	6M



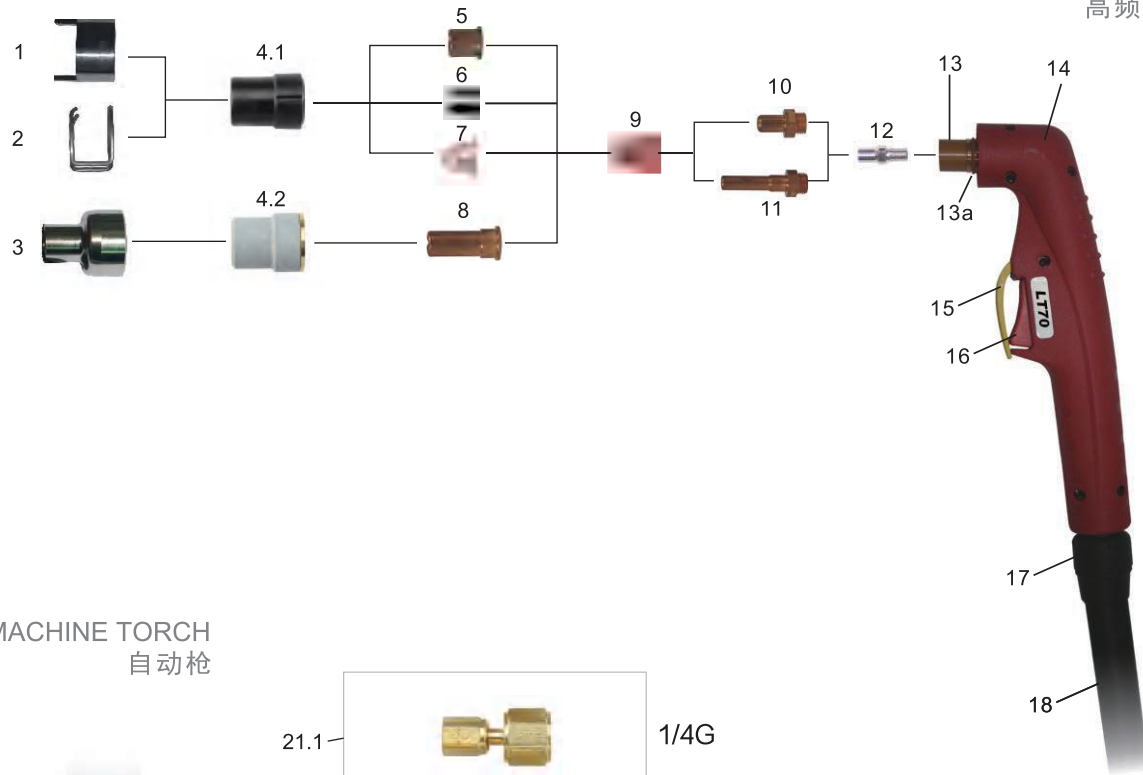
HAND TORCH

Code	Ref.	Description
JWU6811	1526	Plasma cutting torch LT50/6m 1/8G;等离子切割枪/LT50/6m 1/8G
JWU6816		Plasma cutting torch LT50/6m 1/4G;等离子切割枪/LT50/6m 1/4G
JWU6817		Plasma cutting torch LT50/6m M14 x 1.5;等离子切割枪/LT50/6m/M14 x 1.5
JWU6810		Plasma cutting torch LT50/6m M16 x 1.5;等离子切割枪/LT50/6m/M16 x 1.5
JWU6818	1574	Plasma cutting torch LT50/6m central adaptor;等离子切割枪/LT50/6m中央插头

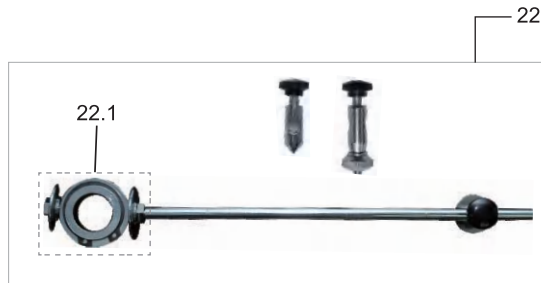
MACHINE TORCH

Code	Ref.	Description
JWU6741		Plasma cutting auto torch LTM50/6m 1/8G;等离子切割枪/LTM50/6m 1/8G
JWU6733		Plasma cutting auto torch LTM50/6m 1/4G;等离子切割枪/LTM50/6m 1/4G
JWU6734		Plasma cutting auto torch LTM50/6m M14 x 1;等离子切割枪/LTM50/6m/M14 x 1
JWU6735		Plasma cutting auto torch LTM50/6m M16 x 1.5;等离子切割枪/LTM50/6m/M16 x 1.5
JWU6747		Plasma cutting auto torch LTM50/6m central adaptor;等离子切割枪/LTM50/6m中央插头

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JTN0614		Spacer spring/LT50; 隔离簧/LT50
2	JTN0017		Shield cap for extended tip/LT50;长接触切割保护帽/LT50
3			Outside nozzle;外喷嘴
3.1	JWT0019-03	5.710.121	Outside nozzle/bakelite/LT50;外喷嘴/黑色胶木/LT50
● 3.2	JWT0019-05		Outside nozzle/maximum life/gray glass fiber/LT50;外喷嘴/长寿命/灰色玻纤/LT50
4	JWV0070-10	1306	Extended conical tip φ 1.0mm/LT50;加长锥形喷嘴 φ 1.0mm/LT50
5			Extended tip;加长喷嘴
5.1	JWV0020-10	1370	Extended tip φ 1.0mm/LT50;加长喷嘴 φ 1.0mm/LT50
5.2	JWV0029-10	1395	Extended tip φ 1.0mm/LT50-70;加长喷嘴 φ 1.0mm/LT50-70
5.3	JWV0029-11		Extended tip φ 1.1mm/LT50-70;加长喷嘴 φ 1.1mm/LT50-70
6	JWV0075-10	1305	Conical tip φ 1.0mm/LT50-70;锥形喷嘴 φ 1.0mm/LT50-70
7			Tip;喷嘴
● 7.1	JWV0044-10	1396	Tip φ 1.0mm/LT50-70/L=12.3mm;喷嘴 φ 1.0mm/LT50-70/L=12.3mm
7.2	JWV0044-11		Tip φ 1.1mm/LT50-70/L=12.3mm;喷嘴 φ 1.1mm/LT50-70/L=12.3mm
7.3	JWV0044-12		Tip φ 1.2mm/LT50-70/L=12.3mm;喷嘴 φ 1.2mm/LT50-70/L=12.3mm
7.4	JWV0076-10	1304	Tip φ 1.0mm/LT50-70/L=11.2mm;喷嘴 φ 1.0mm/LT50-70/L=11.2mm
8	JWG0013		Diffuser LT50-70;分流器 LT50-70
9	JWC0026	1518-HF	Extended electrode HF Plasma LT50;加长等离子电极/HF/LT50
● 10	JWC0073	1521-HF	Electrode HF Plasma LT50;等离子电极/HF/LT50
11	JWA0061		Plasma torch head LT50;等离子枪头 LT50
11a	JGU0718		"O"ring φ 12.42x1.78mm in silicon red; O型圈 φ 12.42x1.78mm/硅胶/红色
12	JHW0040		Plasma handle manual/CB50-70/Red;等离子手工手柄/CB50-70/红色
13	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
14	JIR0081	185.0031	Trigger;开关
15	JIK0804		Joint/small/new type;球节套件/小/新式
16			Cable assembly;电缆组
16.1	JWO00006077-00		Cable assembly/LT50-70/6MMQ/6M ATT.1/8G;电缆组/LT50-70/6MMQ/6M ATT.1/8G
16.2	JWO00006071-00		Cable assembly/LT50-70/6MMQ/6M CENTER ADAPTOR;电缆组/LT50-70/6MMQ/6M中央插头
16.3	JWO10006071-00		Cable assembly/LTM50-70/6MMQ/6M CENTER ADAPTOR;电缆组/LTM50-70/6MMQ/6M中央插头
16.4	JWO10006077-00		Cable assembly/LTM50-70/6MMQ/6M ATT.1/8G;电缆组/LTM50-70/6MMQ/6M ATT.1/8G
17	JWA0096		Plasma torch head LTM50;等离子枪头 LTM50
17a	JHW0024		Fiber glass position tube/LTM;自动枪手柄 LTM
18			Adaptor;接头
18.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
18.2	JAU5696		Connecting adaptor 1/8G-M14x1;转换接头1/8G-M14x1.5
18.3	JAU5690		Connecting adaptor 1/8G-M16x1.5;转换接头1/8G-M16x1.5
18.4	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
19	JTN0092		Circle cutting attachment/LT50;圆周切割附件 LT50
19.1	JTN0093	166	Wheel spacer with spanner/LT50;滚轮支架/LT50

WITH HIGH FREQUENCY
高频

 MACHINE TORCH
自动枪


Technical Data	技术参数
Current 额定电流	70 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	130LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	70 sec. recommended 推荐70秒
Standard Length 标准长度	6M



HAND TORCH

Code	Ref.	Description
JWU6881	1564	Plasma cutting torch LT70/6m 1/8G;等离子切割枪/LT70/6m 1/8G
JWU6887		Plasma cutting torch LT70/6m 1/4G;等离子切割枪/LT70/6m 1/4G
JWU6886		Plasma cutting torch LT70/6m M16 x 1.5;等离子切割枪/LT70/6m/M16 x 1.5
JWU6888	1573	Plasma cutting torch LT70/6m central adaptor;等离子切割枪/LT70/6m/中央插头

MACHINE TORCH

Code	Ref.	Description
JWU6751	1563	Plasma cutting auto torch LTM70/6m 1/8G;等离子切割枪/LTM70/6m 1/8G
JWU6753		Plasma cutting auto torch LTM70/6m 1/4G;等离子切割枪/LTM70/6m 1/4G
JWU6755		Plasma cutting auto torch LTM70/6m M16 x 1.5;等离子切割枪/LTM70/6m/M16 x 1.5
JWU6757	1566	Plasma cutting auto torch LTM70/6m central adaptor;等离子切割枪/LTM70/6m/中央插头

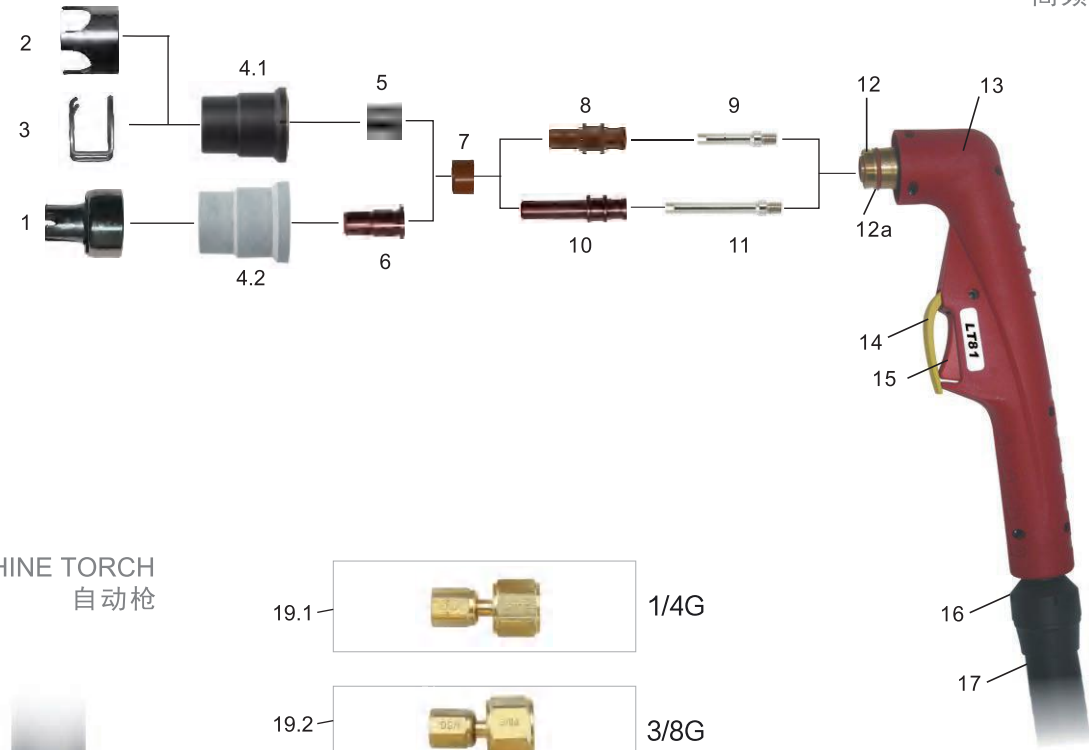
Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1	JTN6673	1405	Double pointed spacer/LT70;两点支架 LT70
●2	JTN0071	1394	Spacer spring/LT70; 隔离簧/LT70
3	JTN0018		Shield cap for Extended tip/LT70;长接触切割保护帽 LT70
4			Outside nozzle;外喷嘴
4.1	JWT0098-03	5.710.191	Outside nozzle/bakelite/LT70;外喷嘴/黑色胶木/LT70
●4.2	JWT0098-05		Outside nozzle/maximum life/gray glass fiber/LT70;外喷嘴/长寿命/灰色玻纤/LT70
5			Tip;喷嘴
5.1	JWV0076-09	1309	Tip φ0.9mm/LT50-70/L=11.2mm;喷嘴 φ0.9mm/LT50-70/L=11.2mm
5.2	JWV0044-10	1396	Tip φ1.0mm/LT50-70/L=12.3mm;喷嘴 φ1.0mm/LT50-70/L=12.3mm
5.3	JWV0044-11		Tip φ1.1mm/LT50-70/L=12.3mm;喷嘴 φ1.1mm/LT50-70/L=12.3mm
●5.4	JWV0044-12		Tip φ1.2mm/LT50-70/L=12.3mm;喷嘴 φ1.2mm/LT50-70/L=12.3mm
6			Tip;喷嘴
6.1	JWV0039-10		Flat tip φ1.0mm;扁平喷嘴 φ1.0mm/ LT50-70
6.2	JWV0039-12		Flat tip φ1.2mm;扁平喷嘴 φ1.2mm/ LT50-70
7			Tip;喷嘴
7.1	JWV0075-10	1305	Conical tip φ1.0mm/LT50-70;锥形喷嘴 φ1.0mm/ LT50-70
7.2	JWV0075-12		Conical tip φ1.2mm/LT50-70;锥形喷嘴 φ1.2mm/ LT50-70
8			Tip;喷嘴
8.1	JWV0046-98	1366	Extended tip φ0.98mm/LT50-70;加长喷嘴 φ0.98mm/ LT50-70
8.2	JWV0029-10	1395	Extended tip φ1.0mm/LT50-70;加长喷嘴 φ1.0mm/ LT50-70
8.3	JWV0029-11		Extended tip φ1.1mm/LT50-70;加长喷嘴 φ1.1mm/ LT50-70
8.4	JWV0029-12		Extended tip φ1.2mm/LT50-70;加长喷嘴 φ1.2mm/ LT50-70
9	JWG0013		Diffuser LT50-70;分流器 LT50-70
10	JWC0029	1402	Electrode HF Plasma LT70;等离子电极 LT70
11	JWC0020	1368	Extended electrode HF Plasma LT70;加长等离子电极 LT70
12	JAO0777	3.065.204	Air tube/LT70;导流管/LT70
13	JWA0026		Plasma torch head LT70;等离子枪头 LT70
13a	JGU0718		"O"ring φ12.42x1.78mm in silicon red;O型圈 φ12.42x1.78mm/硅胶/红色
14	JHW0040		Plasma handle manual/CB50-70/Red;等离子手工手柄/CB50-70/红色
15	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
16	JIR0081	185.0031	Trigger;开关
17	JIK0804		Joint/small/new type;球节套件/小/新式
18			Cable assembly;电缆组
18.1	JWO0006077-00		Cable assembly /LT50-70/6MMQ/6M ATT.1/8G;电缆组/LT50-70/6MMQ/6M ATT.1/8G
18.2	JWO0006071-00		Cable assembly /LT50-70/6MMQ/6M center adaptor;电缆组/LT50-70/6MMQ/6M/中央插头
18.3	JWO1006071-00		Cable assembly /LTM50-70/6MMQ/6M central adaptor;电缆组/LTM50-70/6MMQ/6M/中央插头
18.4	JWO1006077-00		Cable assembly /LTM50-70/6MMQ/6M ATT.1/8G;电缆组/LTM50-70/6MMQ/6M ATT.1/8G
19	JDH6017		Spanner for Plasma;等离子枪扳手
20	JWA0084	1349	Plasma torch head LTM70;等离子枪头 LTM70
20a	JHW0024		Fiber glass position tube/LTM;自动枪手柄 LTM
21			Adaptor;接头
21.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头 1/8G-1/4G
21.2	JAU5690		Connecting adaptor 1/8G-M16 x 1.5;转换接头 1/8G-M16 x 1.5
21.3	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
22	JTN0030		Circle cutting attachment/LT70;圆周切割附件/LT70
22.1	JTN0039		Wheel spacer with spanner/LT70;滚轮支架/LT70



EN 60974-7

LT81/LTM81-A

WITH HIGH FREQUENCY 高频



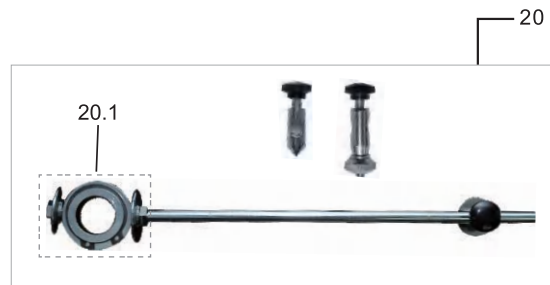
MACHINE TORCH 自动枪



- 19.1  1/4G
- 19.2  3/8G
- 19.3  M14X1.5
- 19.4  M16X1.5
- 19.5  Central adaptor 中央插头

Technical Data 技术参数

Current 额定电流	80 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	160LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	80 sec. recommended 推荐80秒
Standard Length 标准长度	6M



HAND TORCH

Code	Ref.	Description
JWU6911	PA1400	Plasma cutting torch LT81/6m 3/8G;等离子切割枪/LT81/6m 3/8G
JWU6912		Plasma cutting torch LT81/6m M14 x 1.5;等离子切割枪/LT81/6m M14 x 1.5
JWU6916		Plasma cutting torch LT81/6m M16 x 1.5;等离子切割枪/LT81/6m/M16 x 1.5
JWU6918	PA1402	Plasma cutting torch LT81/6m central adaptor;等离子切割枪/LT81/6m/中央插头
JWU6910	PA1404	Plasma cutting torch LT81/6m 1/4G;等离子切割枪/LT81/6m 1/4G

MACHINE TORCH

Code	Ref.	Description
JWU0641		Plasma cutting auto torch LTM81/6m 3/8G;等离子切割枪/LTM81/6m 3/8G
JWU0647		Plasma cutting auto torch LTM81/6m central adaptor;等离子切割枪/LTM81/6m 中央插头
JWU0717		Plasma cutting auto torch LTM81/6m 1/4G;等离子切割枪/LTM50/6m 1/4G
JWU0718		Plasma cutting auto torch LTM81/6m M16 x 1.5;等离子切割枪/LTM81/6m/M16 x 1.5
JWU0719		Plasma cutting auto torch LTM81/6m M14 x 1.5;等离子切割枪/LTM50/6m M14 x 1.5

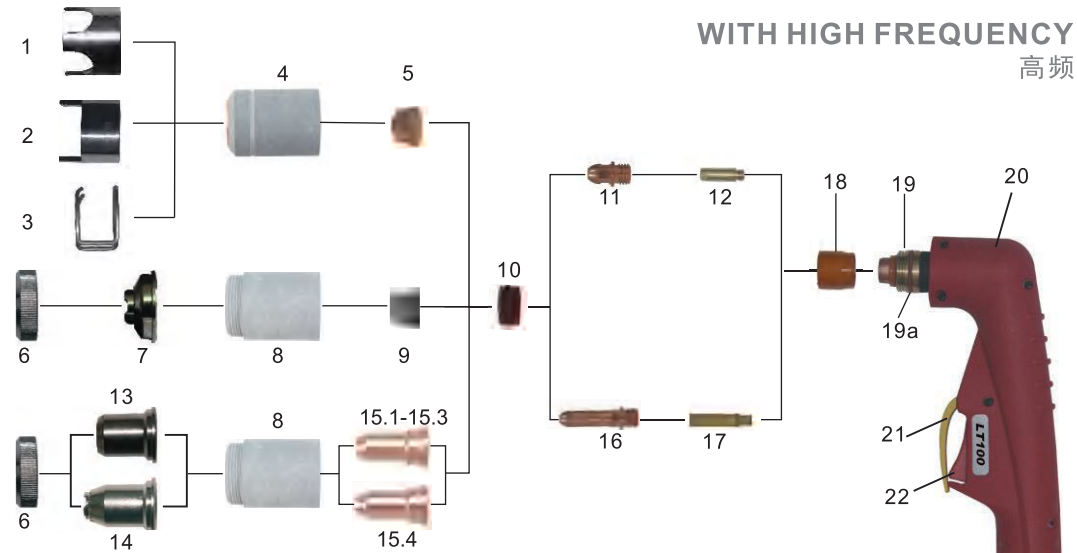
Position	Code	Ref.	Description
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(带“●”为标准配置 / With “●” is the standard configuration)

1	JTN0717	CV0201	Spacer for contact cutting/LT81;隔离支架/接触切割 LT81
2	JTN0099	CV0033	Four pointed spacer/LT81;四点支架/LT81
●3	JTN0084	CV0028	Spacer spring/LT81; 隔离簧/LT81
4			Outside nozzle;外喷嘴
4.1	JWT0676-03	PC0115	Outside nozzle/bakelite/LT81;外喷嘴/黑色胶木/LT81
●4.2	JWT0676-05		Outside nozzle/maximum life/gray glass fiber/LT81;外喷嘴/长寿命/灰色玻纤/LT81
5			Tip;喷嘴
5.1	JWV0616-10	PD0105-10	Tip Φ 1.0mm LT81;喷嘴 Φ 1.0mm/LT81
5.2	JWV0616-11	PD0105-11	Tip Φ 1.1mm LT81;喷嘴 Φ 1.1mm/LT81
●5.3	JWV0616-12	PD0105-12	Tip Φ 1.2mm LT81;喷嘴 Φ 1.2mm/LT81
6			Tip;喷嘴
6.1	JWV0612-10	PD0106-10	Extended tip Φ 1.0mm LT81;加长喷嘴 Φ 1.0mm/ LT81
6.2	JWU0612-12	PD0106-12	Extended tip Φ 1.2mm LT81;加长喷嘴 Φ 1.2mm/ LT81
●7	JWG0613	PE0107	Diffuser LT81;分流器 LT81
8	JWC0615	FH0560	Electrode Plasma LT81; 等离子电极 LT81
9	JAO0521	PR0109	Air tube/LT81;导流管 LT81
10	JWC0676	PR0115	Extended electrode Plasma LT81;加长等离子电极 LT81
11	JAO0527	FH0561	Extended air tube/LT81;加长导流管 LT81
12	JWA0601		Plasma torch head LT81;等离子枪头 LT81
12a	JGU0686	EA0125	“O”ring Φ 15.6x1.78mm in silicon;O型圈 Φ 15.6x1.78mm/硅胶
13	JHW0046		Plasma handle manual/A Series/Red;等离子手工手柄/A系列/红色
14	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
15	JIR0081	185.0031	Trigger;开关
16	JIK0804		Joint/small/new type;球节套件/小/新式
17			Cable assembly;电缆组
17.1	JWO00108077-00		CABLE ASSEMBLY/LT81/8MMQ/6M ATT. 1/8G;电缆组/LT81/8MMQ/6M ATT.1/8G
17.2	JWO00108071-00		CABLE ASSEMBLY/LT81/8MMQ/6M CENTER ADAPTOR;电缆组/LT81/8MMQ/6M 中央插头
17.3	JWO10108077-00		CABLE ASSEMBLY/LTM81/8MMQ/6M ATT. 1/8G;电缆组/LTM81/8MMQ/6M ATT.1/8G
17.4	JWO10108071-00		CABLE ASSEMBLY/LTM81/8MMQ/6M CENTER ADAPTOR;电缆组/LTM81/8MMQ/6M 中央插头
18	JWA0681	PF0120	Plasma torch head LTM81;等离子枪头 LTM81
18a	JHW0029	W0300144	Fiber glass position tube/LTM;自动枪手柄 LTM
19			Adaptor;接头
19.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
19.2	JAU5697		Connecting adaptor 1/8G-3/8G;转换接头1/8G-3/8G
19.3	JAU5696		Connetcing adaptor 1/8G-M14X1.5;转换接头1/8G-M14X1.5
19.4	JAU5690		Connecting adaptor 1/8G-M16 x 1.5;转换接头1/8G-M16 x 1.5
19.5	JAY0089	FY0023	Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
20	JTN0068		Circle cutting attachment/LT81;圆周切割附件/LT81
20.1	JTN0067		Wheel spacer with spanner A81/S75;滚轮支架 A81/S75/带扳手

Note: About the registered trade mark, reference number used are only for convenient research. We are no way affiliate with mentioned registered trade marks and brand.

注:关于在注册商标、机器及配件的参考编号的注解,请见封面内页(公司简介)



WITH HIGH FREQUENCY
高频

MACHINE TORCH
自动枪



- 27.1 1/4G
- 27.2 M14X1
- 27.3 M16X1.5
- 27.4 Central adaptor
中央插头



Technical Data 技术参数

Current 额定电流	100 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	180LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	100sec. recommended 推荐100秒
Standard Length 标准长度	6M

HAND TORCH

Code	Ref.	Description
JWU6861		Plasma cutting torch LT100/6m 1/8G;等离子切割枪/LT100/6m 1/8G
JWU6867		Plasma cutting torch LT100/6m 1/4G;等离子切割枪/LT100/6m 1/4G
JWU6869		Plasma cutting torch LT100/6m M14×1;等离子切割枪/LT100/6m/M14×1
JWU6860		Plasma cutting torch LT100/6m M16×1.5;等离子切割枪/LT100/6m/M16×1.5
JWU6868		Plasma cutting torch LT100/6m central adaptor;等离子切割枪/LT100/6m/中央插头

MACHINE TORCH

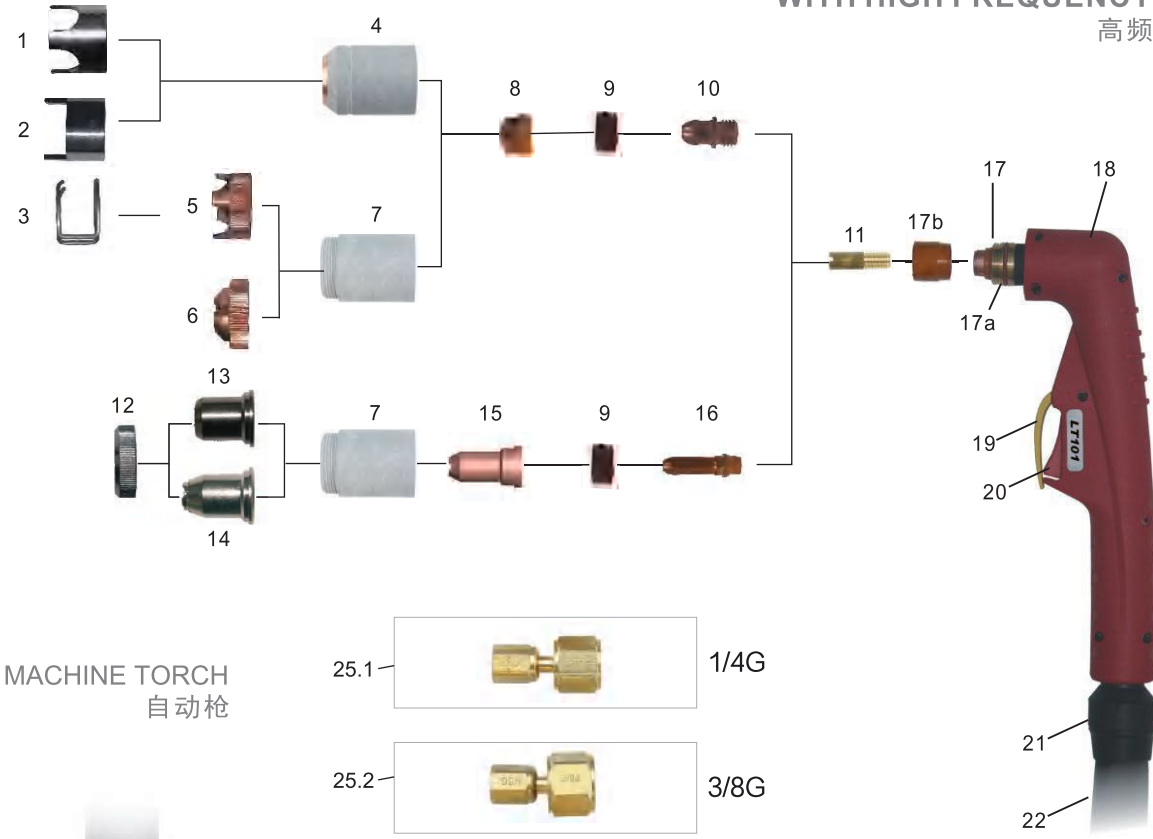
Code	Ref.	Description
JWU6772		Plasma cutting auto torch LTM100/6m 1/8G;等离子自动切割枪/LTM100/6m 1/8G
JWU6773		Plasma cutting auto torch LTM100/6m M14×1;等离子自动切割枪/LTM100/6m/M14×1
JWU6774		Plasma cutting auto torch LTM100/6m M16×1.5;等离子自动切割枪/LTM100/6m/M16×1.5
JWU6776		Plasma cutting auto torch LTM100/6m central adaptor;等离子自动切割枪/LTM100/6m/中央插头
JWU6777		Plasma cutting auto torch LTM100/6m 1/4G;等离子自动切割枪/LTM100/6m 1/4G

Position	Code	Ref.	Description
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(带“●”为标准配置 / With "●" is the standard configuration)

1	JTN0070	W0300177	Four pointed spacer/LT100-150;四点支架 LT100-150
2	JTN0078	1408 / W0300131	Double pointed spacer/LT100-150; 两点支架LT100-150
●3	JTN0077	W0300130	Spacer spring LT100-150; 隔离簧LT100-150
●4	JWT0093-05	W0300129	Outside nozzle LT100/grey;外喷嘴 LT100/灰色
5			Tip;喷嘴
5.1	JWV0082-11	1371 / W0300125	Tip Φ 1.1mm LT100-150;喷嘴 Φ 1.1mm/ LT100-150
●5.2	JWV0082-13	1372 / W0300174	Tip Φ 1.3mm LT100-150;喷嘴 Φ 1.3mm/ LT100-150
5.3	JWV0082-16	1373 / W0300175	Tip Φ 1.6mm LT100-150;喷嘴 Φ 1.6mm/ LT100-150
6	JTN0000	W0300184	Locking nut;锁紧螺母
7	JTN0094	W0300180	Spacer for contact cutting/LT100-150;隔离支架/接触切割 LT100-150
8	JWT0094-05	W0300138	Contact nozzle retaining cap/LT100/grey;接触式外喷嘴/LT100/灰色
9			Tip;喷嘴
9.1	JWV0084-13	W0300135	Flat tip Φ 1.35mm/LT100-150;扁平喷嘴Φ1.35mm/LT100-150
9.2	JWV0084-16	W0300137	Flat tip Φ 1.6mm/LT100-150;扁平喷嘴Φ1.6mm/LT100-150
●10	JWG0015	1377 / W0300124	Diffuser LT100-150;分流器 LT100-150
●11	JWC00090	1376 / W0300123	Electrode HF LT100-150;等离子电极 HF/LT100-150
●12	JAO0770	W0300122	Air tube/LT100;导流管 LT100
13	JTN0014	W0300182	Shield cap hand tip (Max 50A)/LT100-151;接触切割保护帽(最大50A) LT100-151
14	JTN0015	W0300183	Spacer for contact cutting hand tip/LT100-151;加长接触切割保护帽/LT100-151
15			Tip;喷嘴
15.1	JWV0086-13	W0300178	Extended tip Φ 1.3mm/LT100-150;加长喷嘴 Φ 1.3mm/ LT100-150
15.2	JWV0086-16	W0300179	Extended tip Φ 1.6mm/LT100-150;加长喷嘴 Φ 1.6mm/ LT100-150
15.3	JWV0086-18		Extended tip Φ 1.8mm/LT100-150;加长喷嘴 Φ 1.8mm/ LT100-150
15.4	JWV0091-11	1369 / W0300134	Contact extended tip /LT100-150;接触加长喷嘴 /LT100-150
16	JWC0006	1517 / W0300133	Extended electrode HF Plasma LT100-150;加长等离子电极 HF/LT100-150
17	JAO0773		Extended air tube/LT100;加长导流管 LT100
18	JWG9017		Front insulator/LT100-101;枪颈前端绝缘圈 LT100-101
19	JWA0036		Plasma torch head LT100;等离子枪头 LT100
19a	JGU0690	1398 / W0300121	"O"ring LT100;O型圈 LT100
20	JHW0046		Plasma handle manual/A Series/Red;等离子手工手柄/A系列/红色
21	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
22	JIR0081	185.0031	Trigger;开关
23	JIK0805		Joint/big/new type;球节套件/大/新式
24			Cable assembly;电缆组
24.1	JWO00210077-00		Cable assembly/LT100-101/10MMQ/6M ATT.1/8G;电缆组/LT100-101/10MMQ/6M ATT.1/8G
24.2	JWO00210071-00		Cable assembly/LT100-101/10MMQ/6M central adaptor;电缆组/LT100-101/10MMQ/6M 中央插头
24.3	JWO10210077-00		Cable assembly/LTM100-101/10MMQ/6M ATT.1/8G;电缆组/LTM100-101/10MMQ/6M ATT.1/8G
24.4	JWO10210071-00		Cable assembly/LTM100-101/10MMQ/6M central adaptor;电缆组/LTM100-101/10MMQ/6M 中央插头
25	JDH6017		Spanner for Plasma;等离子枪扳手
26	JWA0093	W0300143	Plasma torch head LTM100;等离子枪头 LTM100
26a	JHW0024	W0300144	Fiber glass position tube/LTM;自动枪手柄 LTM
27			Adaptor;接头
27.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
27.2	JAU5699		Connecting adaptor 1/8G-M14×1;转换接头1/8G-M14×1
27.3	JAU5690		Connecting adaptor 1/8G-M16×1.5;转换接头1/8G-M16×1.5
27.4	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
28	JTN0088	169	Circle cutting attachment/LT100-151;圆周切割附件 LT100-151
28.1	JTN0087		Wheel spacer with spanner LT100-101;滚轮支架 LT100-101/带扳手

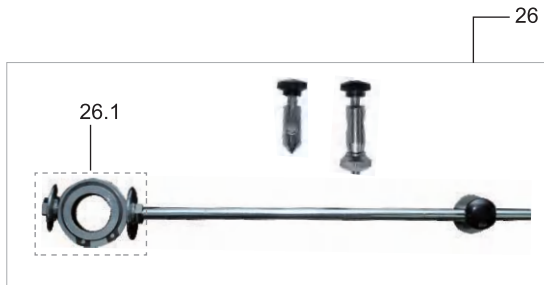
WITH HIGH FREQUENCY 高频



MACHINE TORCH 自动枪



- 25.1  1/4G
- 25.2  3/8G
- 25.3  M14X1
- 25.4  M16X1.5
- 25.5  Central adaptor 中央插头



Technical Data	技术参数
Current 额定电流	100 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	180LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	100sec. recommended 推荐100秒
Standard Length 标准长度	6M

HAND TORCH

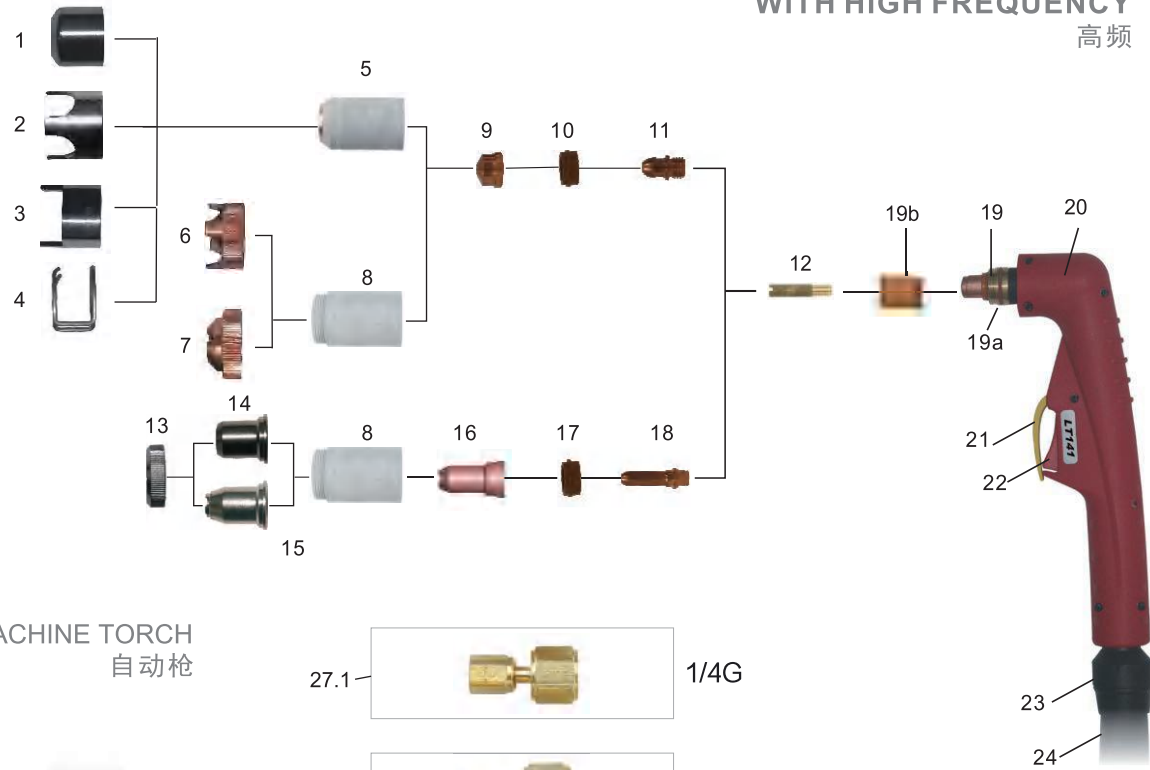
Code	Ref.	Description
JWU6961	PA1450	Plasma cutting torch LT101/6m M14×1;等离子切割枪/LT101/6m M14×1
JWU6967		Plasma cutting torch LT101/6m 3/8G;等离子切割枪/LT101/6m 3/8G
JWU6968	PA1452	Plasma cutting torch LT101/6m central adaptor;等离子切割枪/LT101/6m 中央插头
JWU6969		Plasma cutting torch LT101/6m M16×1.5;等离子切割枪/LT101/6m M16×1.5
JWU6960		Plasma cutting torch LT101/6m 1/4G;等离子切割枪/LT101/6m 1/4G

MACHINE TORCH

Code	Ref.	Description
JWU0671	PA0110	Plasma cutting auto torch LTM101/6m M14×1;等离子自动切割枪/LTM101/6m/M14×1
JWU0677	PA0111	Plasma cutting auto torch LTM101/6m central adaptor;等离子自动切割枪/LTM101/6m/中央插头
JWU0692		Plasma cutting auto torch LTM101/6m 1/4G;等离子自动切割枪/LTM101/6m 1/4G
JWU0693		Plasma cutting auto torch LTM101/6m 3/8G;等离子自动切割枪/LTM101/6m 3/8G
JWU0694		Plasma cutting auto torch LTM101/6m M16×1.5;等离子自动切割枪/LTM101/6m/M16×1.5

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1	JTN0070	CV0014	Four pointed spacer/LT100-150;四点支架 LT100-150
2	JTN0078	CV0012	Double pointed spacer/LT100-150;两点支架 LT100-150
●3	JTN0077	CV0011	Spacer spring LT100-150;隔离簧 LT100-150
●4	JWT0677-05	PC0111	Outside nozzle LT101/GREY;外喷嘴 LT101/灰色
5	JTN0095	CV0039	Four point crown shield with insulator/LT101-141;四点支架/带绝缘环 LT101-141
6	JTN0089	CV0023	Spacer for contact cutting/LT101-141;隔离支架/接触切割 LT101-141
7	JWT0691-05	PC0130	Contact nozzle retaining cap/LT101/grey;接触式外喷嘴/LT101/灰色
8			Tip;喷嘴
8.1	JWV0617-11	PD0101-11	Tip Φ 1.1mm LT101-141;喷嘴 Φ 1.1mm/ LT101-141
●8.2	JWV0617-14	PD0101-14	Tip Φ 1.4mm LT101-141;喷嘴 Φ 1.4mm/ LT101-141
8.3	JWV0617-17	PD0101-17	Tip Φ 1.7mm LT101-141;喷嘴 Φ 1.7mm/ LT101-141
●9	JWG0617	PE0101	Diffuser LT101-141;分流器 LT101-141
●10	JWC0617	PR0101	Electrode Plasma LT101-141;等离子电极 LT101-141
11	JAO0528		Air tube/LT100-101;导流管 LT100-101
12	JTN0000	W0300184	Locking nut;锁紧螺母
13	JTN0014	CV0008	Contact cutting attachment/LT101-151;接触切割保护帽 LT100-151
14	JTN0015	CV0009	Long contact cutting attachment/LT101-151;加长接触切割保护帽 LT100-151
15			Tip;喷嘴
15.1	JWV0673-11		Extended tip Φ 1.1mm LT101-151;加长喷嘴 Φ 1.1mm LT101-151
15.2	JWV0673-14	PD0117-14	Extended tip Φ 1.4mm LT101-151;加长喷嘴 Φ 1.4mm LT101-151
15.3	JWV0673-17	PD0117-17	Extended tip Φ 1.7mm LT101-151;加长喷嘴 Φ 1.7mm LT101-151
15.4	JWV0677		Extended tip Φ 1.2mm 50A/LT101-151;加长喷嘴 Φ 1.2mm 50A/LT101-151
16	JWC0672	PR0116	Extended electrode Plasma LT101;加长等离子电极 LT101
17	JWA0606		Plasma torch head LT101;等离子枪头 LT101
17a	JGU0697	EA0131	“O”ring Φ 18.77x1.78mm in silicon;O型圈 Φ 18.77x1.78mm/硅胶
17b	JWG9017		Front insulator/LT101;枪颈前端绝缘圈 LT101
18	JHW0046		Plasma handle manual/A Series/Red;等离子手工手柄/A系列/红色
19	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
20	JIR0081	185.0031	Trigger;开关
21	JIK0805		Joint/big/new type;球节套件/大/新式
22			Cable assembly;电缆组
22.1	JWO00210077-00		Cable assembly/LT100-101/10MMQ/6M ATT. 1/8G;电缆组/LT100-101/10MMQ/6M ATT. 1/8G
22.2	JWO00210071-00		Cable assembly/LT100-101/10MMQ/6M center adaptor;电缆组/LT100-101/10MMQ/6M 中央插头
22.3	JWO10210077-00		Cable assembly/LTM100-101/10MMQ/6M ATT. 1/8G;电缆组/LT100-101/10MMQ/6M ATT. 1/8G
22.4	JWO10210071-00		Cable assembly/LTM100-101/10MMQ/6M center adaptor;电缆组/LT100-101/10MMQ/6M 中央插头
22.5	JWO0642		Cable assembly/LT100-101/6M/central adaptor;电缆组/LT100-101/6m/中央插头
23	JDH6017		Spanner for Plasma;等离子枪扳手
24	JWA0676		Plasma torch head LTM101;等离子枪头 LTM101
24a	JHW0024	W0300144	Fiber glass position tube/LTM;自动枪手柄 LTM
25			Adaptor;接头
25.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
25.2	JAU5697		Connecting adaptor 1/8G-3/8G;转换接头1/8G-3/8G
25.3	JAU5699		Connecting adaptor 1/8G-M14×1;转换接头1/8G-M14×1
25.4	JAU5690		Connecting adaptor 1/8G-M16×1.5;转换接头1/8G-M16×1.5
25.5	JAY0089	FY0023	Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
26	JTN0088	CV0022	Circle cutting attachment/LT100-151;圆周切割附件 LT100-151
26.1	JTN0087		Wheel spacer with spanner LT100-101;滚轮支架 LT100-101/带扳手

WITH HIGH FREQUENCY
高频



MACHINE TORCH
自动枪

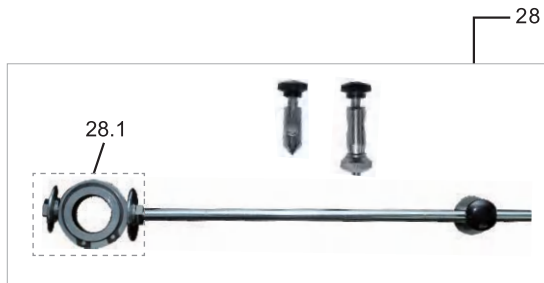


- 27.1  1/4G
- 27.2  3/8G
- 27.3  M14X1
- 27.4  M16X1.5
- 27.5  Central adaptor
中央插头



Technical Data 技术参数

Current 额定电流	140 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	220LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	140sec. recommended 推荐140秒
Standard Length 标准长度	6M



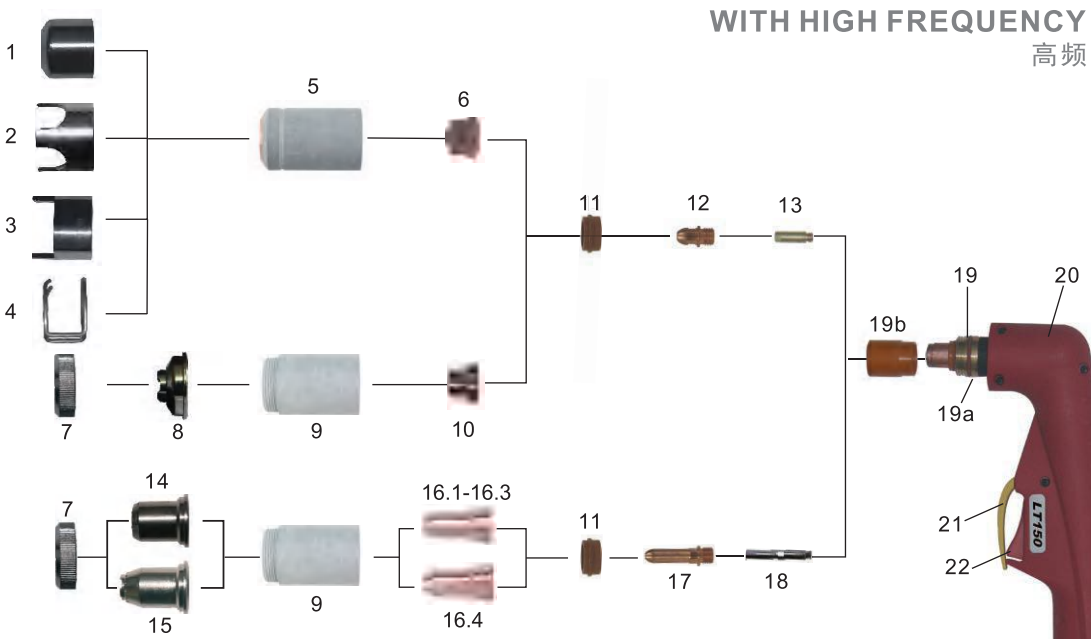
HAND TORCH

Code	Ref.	Description	Code	Ref.	Description
JWU6518	PA1502	Plasma cutting torch LT141/6m 1/4G;等离子切割枪/LT141/6m/1/4G	JWU6519		Plasma cutting torch LT141/12m 1/4G;等离子切割枪/LT141/12m/1/4G
JWU6512		Plasma cutting torch LT141/6m 3/8G;等离子切割枪/LT141/6m/3/8G	JWU6513		Plasma cutting torch LT141/12m 3/8G;等离子切割枪/LT141/12m/3/8G
JWU6511	PA1500	Plasma cutting torch LT141/6m M14×1;等离子切割枪/LT141/6m/M14×1	JWU6517	PA1501	Plasma cutting torch LT141/12m M14×1;等离子切割枪/LT141/12m/M14×1
JWU6515		Plasma cutting torch LT141/6m M16×1.5;等离子切割枪/LT141/6m/M16×1.5	JWU6571		Plasma cutting torch LT141/12m M16×1.5;等离子切割枪/LT141/12m/M16×1.5
JWU6510	PA1504	Plasma cutting torch LT141/6m central adaptor;等离子切割枪/LT141/6m/中央插头	JWU6516	PA1505	Plasma cutting torch LT141/12m central adaptor;等离子切割枪/LT141/12m/中央插头

MACHINE TORCH

Code	Ref.	Description	Code	Ref.	Description
JWU0614		Plasma cutting atuo torch LTM141/6m 3/8G;等离子自动切割枪/LTM141/6m/3/8G	JWU0612		Plasma cutting atuo torch LTM141/12m 1/4G;等离子自动切割枪/LTM141/12m/1/4G
JWU0616		Plasma cutting atuo torch LTM141/6m 1/4G;等离子自动切割枪/LTM141/6m/1/4G	JWU0615		Plasma cutting atuo torch LTM141/12m 3/8G;等离子自动切割枪/LTM141/12m/3/8G
JWU0619	PA0103	Plasma cutting atuo torch LTM141/6m M14×1;等离子自动切割枪/LTM141/6m/M14×1	JWU0610	PA0104	Plasma cutting atuo torch LTM141/12m M14×1;等离子自动切割枪/LTM141/12m/M14×1
JWU0606	PA0145	Plasma cutting atuo torch LTM141/6m central adaptor;等离子自动切割枪/LTM141/6m/中央插头	JWU0602	PA0146	Plasma cutting atuo torch LTM141/12m central adaptor;等离子自动切割枪/LTM141/12m/中央插头
JWU0608		Plasma cutting atuo torch LTM141/6m M16×1.5;等离子自动切割枪/LTM141/6m/M16×1.5	JWU0609		Plasma cutting atuo torch LTM141/12m M16×1.5;等离子自动切割枪/LTM141/12m/M16×1.5

Position	Code	Ref	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
1	JTN0079	CV0013	Gouging spacer/LT141-150;弧口凿支架 LT141-150
2	JTN0070	CV0014	Four pointed spacer/LT100-150;四点支架 LT100-150
3	JTN0078	CV0012	Double pointed spacer/LT100-150;两点支架 LT100-150
●4	JTN0077	CV0011	Spacer spring LT100-150;隔离环 LT100-150
●5	JWT0618-05	PC0102	Outside nozzle LT141;外喷嘴 LT141
6	JTN0095	CV0039	Four point crown shield with insulator/LT101-141;四点支架/带绝缘环 LT101-141
7	JTN0089	CV0023	Spacer for contact cutting/LT101-141;隔离支架/接触切割 LT101-141
8	JWT0697-05	PC0131	Outside nozzle LT141-151;外喷嘴 LT141-151
9			Tip;喷嘴
9.1	JWV0617-11	PD0101-11	Tip Φ 1.1mm/ LT101-141;喷嘴 Φ 1.1mm/ LT101-141
9.2	JWV0617-14	PD0101-14	Tip Φ 1.4mm/ LT101-141;喷嘴 Φ 1.4mm/ LT101-141
●9.3	JWV0617-17	PD0101-17	Tip Φ 1.7 mm/LT101-141;喷嘴 Φ 1.7mm/ LT101-141
9.4	JWV0617-19	PD0101-19	Tip Φ 1.9mm/ LT101-141;喷嘴 Φ 1.9mm/ LT101-141
●10	JWG0617	PE0101	Diffuser LT101-141;分流器 LT101-141
●11	JWC0617	PR0101	Electrode Plasma LT101-141;等离子电极 LT101-141
12	JAO0529		Air tube/LT141-151;导流管 LT101-141
13	JTN0000		Locking nut;锁紧螺母
14	JTN0014	CV0008	Contact cutting attachment/LT100-151;接触切割保护帽 LT100-151
15	JTN0015	CV0009	Long contact cutting attachment/LT100-151;加长接触切割保护帽 LT100-151
16			Tip;喷嘴
16.1	JWV0673-14	PD0117-14	Extended tip Φ 1.4mm/LT101-151;加长喷嘴 Φ 1.4mm/ LT101-151
16.2	JWV0673-17	PD0117-17	Extended tip Φ 1.7mm/LT101-151;加长喷嘴 Φ 1.7mm/ LT101-151
16.3	JWV0673-19	PD0117-19	Extended tip Φ 1.9mm/LT101-151;加长喷嘴 Φ 1.9mm/ LT101-151
16.4	JWV0677	PD0111	Extended tip Φ 1.2mm 50A/LT101-151; 加长喷嘴 Φ 1.2mm 50A/LT101-151
17	JWG0619	PE0103	Diffuser LT151;分流器 LT151
18	JWC0672	PR0116	Extended electrode Plasma LT101/141;加长等离子电极 LT101/141
19	JWA0666		Plasma torch head LT141;等离子枪头 LT141
19a	JGU0697	EA0131	"O"ring Φ 18.77x1.78mm in silicon;O型圈 Φ 18.77x1.78mm/硅胶
19b	JWG9018		Front insulator/LT141-151;枪颈前端绝缘圈 LT141-151
20	JHW0046		Plasma handle manual/A Series/Red;等离子手柄/A系列/红色
21	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
22	JIR0081	185.0031	Trigger;开关
23	JIK0805		Joint/big/new type;球节套件/大/新式
24			Cable assembly;电缆组
24.1	JWO00316071-00		Cable assembly/LT141-151/16MQ/6M CENTER ADAPTOR;电缆组/LT141-151/16MMQ/6M 中央插头
24.2	JWO00316077-00		Cable assembly/LT141-151/16MQ/6M ATT. 1/8G;电缆组/LT141-151/16MMQ/6M ATT. 1/8G
24.3	JWO10316071-00		Cable assembly/LTM141-151/16MQ/6M CENTER ADAPTOR;电缆组/LTM141-151/16MMQ/6M 中央插头
24.4	JWO10316077-00		Cable assembly/LTM141-151/16MQ/6M ATT. 1/8G;电缆组/LTM141-151/16MMQ/6M ATT. 1/8G
25	JDH6017		Spanner for Plasma;等离子枪扳手
26	JWA0618		Plasma torch head LTM141;等离子枪头 LTM141
26a	JHW0024	W0300144	Fiber glass position tube/LTM;自动枪手柄 LTM
27			Adaptor;接头
27.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
27.2	JAU5697		Connecting adaptor 1/8G-3/8G;转换接头1/8G-3/8G
27.3	JAU5699		Connecting adaptor 1/8G-M14×1;转换接头1/8G-M14×1
27.4	JAU5690		Connecting adaptor 1/8G-M16×1.5;转换接头1/8G-M16×1.5
27.5	JAY0089	FY0023	Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
28	JTN0088	CV0022	Circle cutting attachment/LT100-151;圆周切割附件LT100-151
28.1	JTN0087		Wheel spacer with spanner LT100-101;滚轮支架 LT100-101/带扳手



MACHINE TORCH
自动枪



- 27.1 1/4G
- 27.2 3/8G
- 27.3 M14X1
- 27.4 M16X1.5
- 27.5 Central adaptor
中央插头



Technical Data	技术参数
Current 额定电流	150 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	220LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	150sec. recommended 推荐150秒
Standard Length 标准长度	6M

HAND TORCH

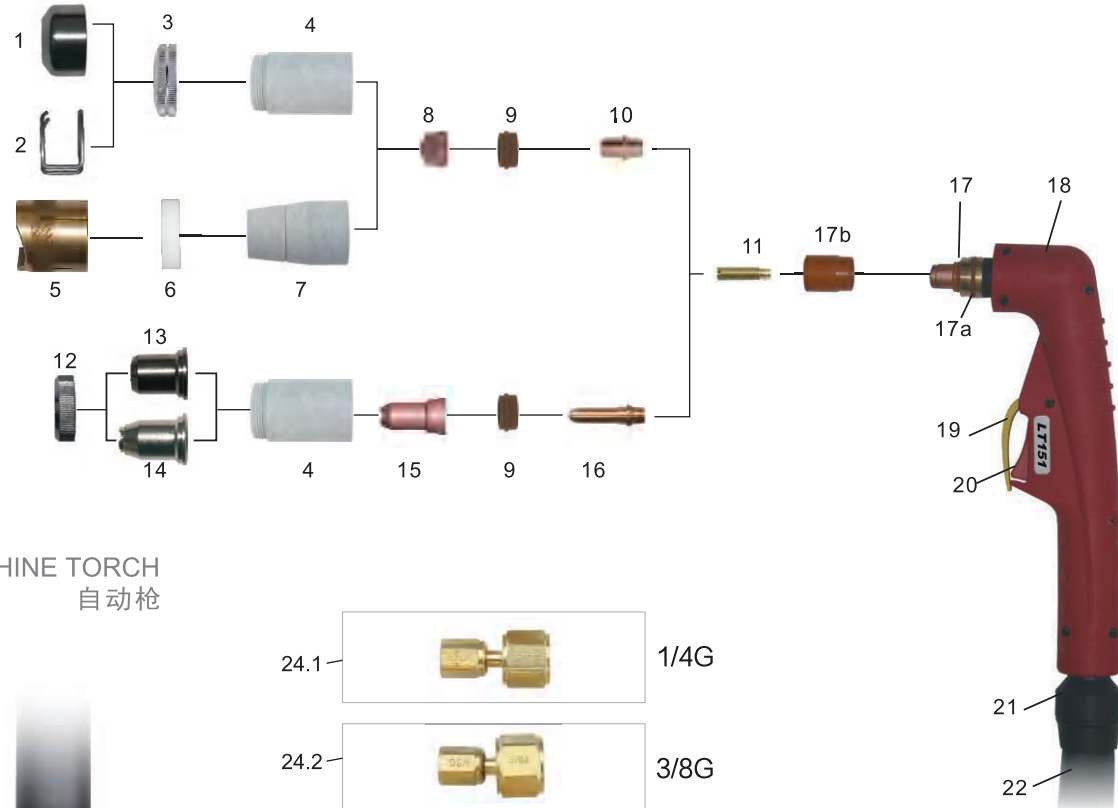
Code	Ref.	Description	Code	Ref.	Description
JWU6831		Plasma cutting torch LT150/6m 1/8G;等离子切割枪/LT150/6m 1/8G	JWU6841		Plasma cutting torch LT150/12m 1/8G;等离子切割枪/LT150/12m 1/8G
JWU6837		Plasma cutting torch LT150/6m 1/4G;等离子切割枪/LT150/6m 1/4G	JWU6847		Plasma cutting torch LT150/12m 1/4G;等离子切割枪/LT150/12m 1/4G
JWU6838	1576	Plasma cutting torch LT150/6m central adaptor;等离子切割枪/LT150/6m中央插头	JWU6848		Plasma cutting torch LT150/12m central adaptor;等离子切割枪/LT150/12m中央插头
JWU6839		Plasma cutting torch LT150/6m M16 x 1.5;等离子切割枪/LT150/6m M16 x 1.5	JWU6849		Plasma cutting torch LT150/12m M16 x 1.5;等离子切割枪/LT150/12m M16 x 1.5
JWU6830		Plasma cutting torch LT150/6m M14 x 1;等离子切割枪/LT150/6m M14 x 1	JWU6840		Plasma cutting torch LT150/12m M14 x 1;等离子切割枪/LT150/12m M14 x 1

MACHINE TORCH

Code	Ref.	Description	Code	Ref.	Description
JWU6742		Plasma cutting auto torch LTM150/6m M16 x 1.5;等离子自动切割枪/LTM150/6m M16 x 1.5	JWU6892		Plasma cutting auto torch LTM150/12m M16 x 1.5;等离子自动切割枪/LTM150/12m M16 x 1.5
JWU6746	1577	Plasma cutting auto torch LTM150/6m central adaptor;等离子自动切割枪/LTM150/6m中央插头	JWU6896		Plasma cutting auto torch LTM150/12m central adaptor;等离子自动切割枪/LTM150/12m中央插头
JWU6748		Plasma cutting auto torch LTM150/6m 1/4G;等离子自动切割枪/LTM150/6m 1/4G	JWU6898		Plasma cutting auto torch LTM150/12m 1/4G;等离子自动切割枪/LTM150/12m 1/4G
JWU6749		Plasma cutting auto torch LTM150/6m M14 x 1;等离子自动切割枪/LTM150/6m M14 x 1	JWU6899		Plasma cutting auto torch LTM150/12m M14 x 1;等离子自动切割枪/LTM150/12m M14 x 1
JWU6740	1529	Plasma cutting auto torch LTM150/6m 1/8G;等离子自动切割枪/LTM150/6m 1/8G	JWU6890		Plasma cutting auto torch LTM150/12m 1/8G;等离子自动切割枪/LTM150/12m 1/8G

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1	JTN0079	1406	Gouging spacer/LT141-150;气刨支架/LT141-150
2	JTN0070	W0300177	Four pointed spacer/LT100-150;四点支架/LT100-150
3	JTN0078	1408 / W0300131	Double pointed spacer/LT100-150;两点支架/LT100-150
● 4	JTN0077	1386 / W0300130	Spacer spring/LT100-150;隔离簧/LT100-150
● 5	JWT0018-05	1389	Outside nozzle LT150;外喷嘴 LT150
6			Tip;喷嘴
6.1	JWV0082-11	1371	Tip Φ1.1mm LT100-150;喷嘴 Φ1.1mm/LT100-150
6.2	JWV0082-13	1372	Tip Φ1.3mm LT100-150;喷嘴 Φ1.3mm/LT100-150
6.3	JWV0082-16	1373	Tip Φ1.6mm LT100-150;喷嘴 Φ1.6mm/LT100-150
● 6.4	JWV0082-18	1374	Tip Φ1.8mm LT100-150;喷嘴 Φ1.8mm/LT100-150
7	JTN0000	W0300184	Locking nut;锁紧螺母
8	JTN0094	W0300180	Spacer for contact cutting/LT100-150;隔离支架/接触切割 LT100-150
9	JWT0090-05		Contact cutting nozzle LT150;接触式外喷嘴 LT150
10			Tip;喷嘴
10.1	JWV0084-14	W0300135	Flat tip Φ1.35mm/LT100-150;喷嘴 Φ1.35mm/LT100-150
10.2	JWV0084-16	W0300137	Flat tip Φ1.6mm/LT100-150;喷嘴 Φ1.6mm/LT100-150
10.3	JWV0084-18		Flat tip Φ1.8mm/LT100-150;喷嘴 Φ1.8mm/LT100-150
● 11	JWG0015	1377 / W0300124	Diffuser LT100-150;分流器 LT100-150
● 12	JWC0090	1376 / W0300123	Electrode HF LT100-150;等离子电极/HF/LT100-150
● 13	JAO0779	1378	Air tube LT141-151;导流管 LT141-151
14	JTN0014	W0300182	Contact cutting attachment/LT100-150;接触切割保护帽/LT100-150
15	JTN0015	W0300183	Long contact cutting attachment/LT100-150;加长接触切割保护帽/LT100-150
16			Tip;喷嘴
16.1	JWV0086-14	W0300178	Extended tip Φ1.4mm/LT100-150;加长喷嘴 Φ1.4mm/LT100-150
16.2	JWV0086-16	W0300179	Extended tip Φ1.6mm/LT100-150;加长喷嘴 Φ1.6mm/LT100-150
16.3	JWV0086-18		Extended tip Φ1.8mm/LT100-150;加长喷嘴 Φ1.8mm/LT100-150
16.4	JWV0091-11	1369 / W0300134	Contact Extended tip 50A/LT100-150;加长接触喷嘴 50A/LT100-150
17	JWC0006	1517 / W0300133	Extended electrode HF Plasma LT100-150;加长等离子电极 HF/LT100-150
18	JAO0775		Extended air tube/LT150;加长导流管 LT150
19	JWA0041		Plasma torch head/LT150等离子枪头 LT150
19a	JGU0690	1398 / W0300121	"O"ring LT150;O型圈 LT150
19b	JWG9018		Front insulator LT141-151;枪颈前端绝缘圈 LT141-151
20	JHW0046		Plasma handle manual/A Series/Red;等离子手工手柄/A系列/红色
21	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
22	JIR0081	185.0031	Trigger;开关
23	JIK0805		Joint/big/new type;球节套件/大/新式
24			Cable assembly;电缆组
24.1	JWO00316071-00		Cable assembly/LT141-151/16MQ/6M center adaptor;电缆组/LT141-151/16MMQ/6M 中央插头
24.2	JWO00316077-00		Cable assembly/LT141-151/16MQ/6M ATT. 1/8G;电缆组/LT141-151/16MMQ/6M ATT. 1/8G
24.3	JWO10316071-00		Cable assembly/LTM141-151/16MQ/6M center adaptor;电缆组/LTM141-151/16MMQ/6M中央插头
24.4	JWO10316077-00		Cable assembly/LTM141-151/16MQ/6M ATT. 1/8G;电缆组/LTM141-151/16MMQ/6M ATT. 1/8G
25	JDH6017		Spanner for Plasma;等离子枪扳手
26	JWA0090	1354	Plasma torch head LTM150;等离子枪头 LTM150
26a	JHW0024		Fiber glass position tube/LTM;自动枪手柄 LTM
27			Adaptor;接头
27.1	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
27.2	JAU5699		Connecting adaptor 1/8G-M14x1;转换接头1/8G-M14x1
27.3	JAU5690		Connecting adaptor 1/8G-M16x1.5;转换接头1/8G-M16x1.5
27.4	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
28	JTN0088		Circle cutting attachment/LT100-151;圆周切割附件 LT100-151
28.1	JTN0087		Wheel spacer with spanner LT100-101;滚轮支架 LT100-101/带扳手

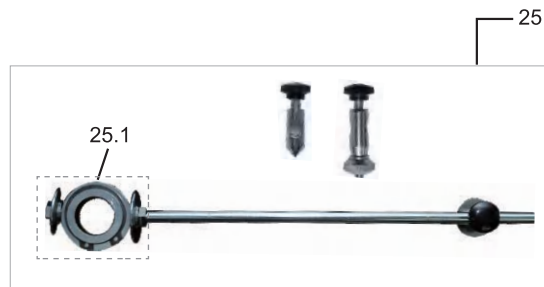
WITH HIGH FREQUENCY
高频



MACHINE TORCH
自动枪



- 24.1 1/4G
- 24.2 3/8G
- 24.3 M14X1
- 24.4 M16X1.5
- 24.5 Central adaptor
中央插头



Technical Data	技术参数
Current 额定电流	150 Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	220LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	150sec. recommended 推荐150秒
Standard Length 标准长度	6M

HAND TORCH

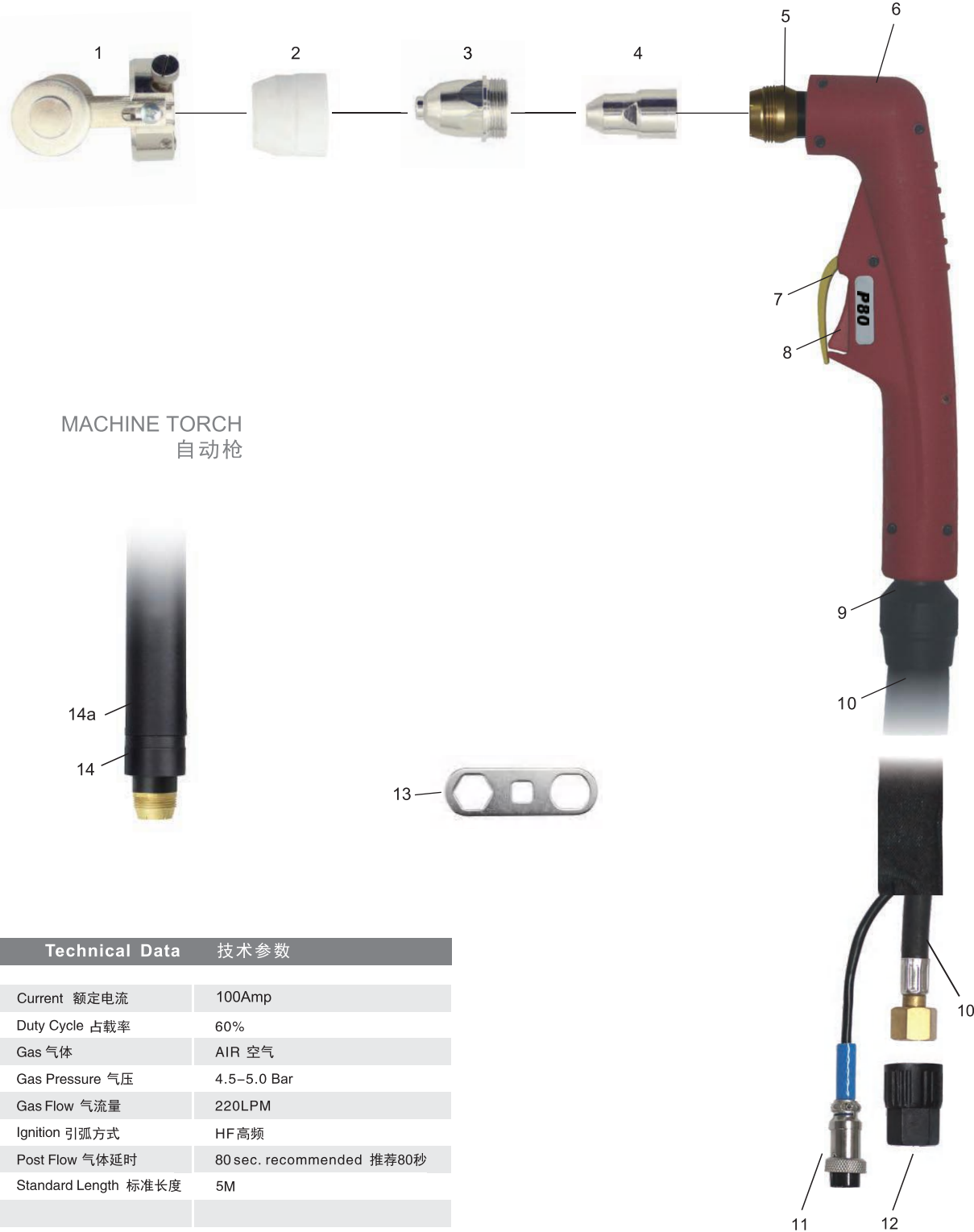
Code	Ref.	Description	Code	Ref.	Description
JWU6561	PA1550	Plasma cutting torch LT151/6m M14 x 1;等离子切割枪/LT151/6m/M14 x 1	JWU6567		Plasma cutting torch LT151/12m M14 x 1;等离子切割枪/LT151/12m/M14 x 1
JWU6562		Plasma cutting torch LT151/6m 3/8G;等离子切割枪/LT151/6m 3/8G	JWU6563		Plasma cutting torch LT151/12m 3/8G;等离子切割枪/LT151/12m 3/8G
JWU6564		Plasma cutting torch LT151/6m M16 x 1.5;等离子切割枪/LT151/6m/M16 x 1.5	JWU6565		Plasma cutting torch LT151/12m M16 x 1.5;等离子切割枪/LT151/12m/M16 x 1.5
JWU6568		Plasma cutting torch LT151/6m 1/4G;等离子切割枪/LT151/6m 1/4G	JWU6569		Plasma cutting torch LT151/12m 1/4G;等离子切割枪/LT151/12m 1/4G
JWU6560	PA1554	Plasma cutting torch LT151/6m central adaptor;等离子自动切割枪/LT151/6m/中央插头	JWU6566		Plasma cutting torch LT151/12m central adaptor;等离子自动切割枪/LT151/12m/中央插头

MACHINE TORCH

Code	Ref.	Description	Code	Ref.	Description
JWU0760		Plasma cutting auto torch LTM151/6m 1/4G;等离子自动切割枪/LT151/6m 1/4G	JWU0766		Plasma cutting auto torch LTM151/12m 1/4G;等离子自动切割枪/LT151/12m 1/4G
JWU0762		Plasma cutting auto torch LTM151/6m 3/8G;等离子自动切割枪/LT151/6m 3/8G	JWU0763		Plasma cutting auto torch LTM151/12m 3/8G;等离子自动切割枪/LT151/12m 3/8G
JWU0683	PA0127	Plasma cutting auto torch LTM151/6m M14 x 1;等离子自动切割枪/LT151/6m/M14 x 1	JWU0684		Plasma cutting auto torch LTM151/12m M14 x 1;等离子自动切割枪/LT151/12m/M14 x 1
JWU0764		Plasma cutting auto torch LTM151/6m M16 x 1.5;等离子自动切割枪/LT151/6m/M16 x 1.5	JWU0765		Plasma cutting auto torch LTM151/12m M16 x 1.5;等离子自动切割枪/LT151/12m/M16 x 1.5
JWU0768		Plasma cutting auto torch LTM151/6m central adaptor;等离子自动切割枪/LT151/中央插头	JWU0769		Plasma cutting auto torch LTM151/12m central adaptor;等离子自动切割枪/LT151/12m/中央插头

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
1	JTN0060		Gouging spacer/LT151; 气刨支架/LT151
2	JTN0005		Spacer spring for ISM0093;隔离簧/配合 ISM0093
3	JTN0004		Spring holder protection nut;隔离环固定保护螺母
4	JWT0697-05	PC0131	Outside nozzle LT141-151;外喷嘴 LT141-151
●5	JTN6616	CV1105	Spacer/LT151;隔离簧/LT151
●6	JK0695		Nozzle shield/LT151;外喷嘴保护帽/LT151
●7	JWT0681-05	PC0120	Outside nozzle LT151;外喷嘴/LT151
8			Tip;喷嘴
8.1	JWV0615-14	PD0109-14	Tip Φ1.4mm LT151; 喷嘴 Φ1.4mm/LT151
8.2	JWV0615-16	PD0109-16	Tip Φ1.6mm LT151; 喷嘴 Φ1.6mm/LT151
●8.3	JWV0615-18	PD0109-18	Tip Φ1.8mm LT151; 喷嘴 Φ1.8mm/LT151
8.4	JWV0615-30	PD0109-30	Tip Φ3.0mm LT151; 喷嘴 Φ3.0mm/LT151
●9	JWG06119	PE0103	Diffuser LT141/151;分流器 LT141/151
●10	JWC0677	PR0111	Electrode Plasma LT151; 等离子电极 LT151
●11	JAO0529		Air tube/LT141/151; 导流管 LT141/151
12	JTN0000		Locking nut;锁紧螺母
13	JTN0014	CV0008	Contact cutting attachment/LT100-151;接触切割保护帽 LT100-151
14	JTN0015	CV0009	Long contact cutting attachment/LT100-151;长接触切割保护帽 LT100-151
15			Tip;喷嘴
15.1	JWV0673-14	PD0117-14	Extended tip Φ1.4mm/LT101-151; 加长喷嘴 Φ1.4mm/LT101-151
15.2	JWV0673-17	PD0117-17	Extended tip Φ1.7mm/LT101-151; 加长喷嘴 Φ1.7mm/LT101-151
15.3	JWV0673-19	PD0117-19	Extended tip Φ1.9mm/LT101-151; 加长喷嘴 Φ1.9mm/LT101-151
15.4	JWV0677	PD0111	Extended tip 50A/LT101-151;加长喷嘴 50A/LT101-151
16	JWC0672	PR0116	Extended electrode Plasma LT101-151;加长等离子电极 LT101-151
17	JWA0621		Plasma torch head LT151;等离子枪头 LTM151
17a	JGU0697	EA0131	"O"ring Φ 18.77 x 1.78mm in silicon;O型圈 Φ 18.77x1.78mm/硅胶
17b	JWG9018		Front insulator/LT141-151;枪颈前端绝缘圈 LT141-151
18	JHW0046		Plasma handle manual/A Series/Red;等离子手工手柄/A系列/红色
19	JK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
20	JK0081	185.0031	Trigger;开关
21	JK0805		Joint/big/new type;球节套件/大/新式
22			Cable assembly;电缆组
22.1	JWO00316071-00		Cable assembly/LT141-151/16MQ/6M center adaptor;电缆组/LT141-151/16MMQ/6M中央插头
22.2	JWO00316077-00		Cable assembly/LT141-151/16MQ/6M ATT.1/8G;电缆组/LT141-151/16MMQ/6M ATT.1/8G
22.3	JWO10316071-00		Cable assembly/LTM141-151/16MQ/6M center adaptor;电缆组/LTM141-151/16MMQ/6M中央插头
22.4	JWO10316077-00		Cable assembly/LTM141-151/16MQ/6M ATT.1/8G;电缆组/LTM141-151/16MMQ/6M ATT.1/8G
22.5	JWO0600		Cable assembly/LT141-151/6M central adaptor;电缆组/LT141-151/6m/中央插头
23	JWA0677	PF0111	Plasma torch head LTM151;等离子枪头 LTM151
23a	JHW0024		Fiber glass position tube/LTM;自动枪手柄 LTM
24			Adaptor;接头
24	JAU5698		Connecting adaptor 1/8G-1/4G;转换接头1/8G-1/4G
24.1	JAU5697		Connecting adaptor 1/8G-3/8G;转换接头1/8G-3/8G
24.2	JAU5699		Connecting adaptor 1/8G-M14x1;转换接头1/8G-M14x1
24.3	JAU5690		Connecting adaptor 1/8G-M16x1.5;转换接头1/8G-M16x1.5
24.4	JAY0089	FY0023	Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
25	JTN0088	CV0022	Circle cutting attachment/LT100-151; 圆切割附件 LT100-151
25.1	JTN0087		Wheel spacer with spanner LT100-101;滚轮支架 LT100-101/带扳手

WITH HIGH FREQUENCY
高频



MACHINE TORCH
自动枪

Technical Data 技术参数	
Current 额定电流	100Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	220LPM
Ignition 引弧方式	HF高频
Post Flow 气体延时	80sec. recommended 推荐80秒
Standard Length 标准长度	5M

HAND TORCH

Code	Ref.	Description
JWU0658		Plasma Cutting Torch/P80/10mmq/5m CENTERADAPTOR; 等离子切割枪/P80/10mmq/5m 中央插头
JWU0657		Plasma Cutting Torch/P80/10mmq/5m 3/8G; 等离子切割枪/P80/10mmq/5m 3/8G
JWU0996		Plasma Cutting Torch/P80/10mmq/5m M16x1.5; 等离子切割枪/P80/10mmq/5m M16x1.5
JWU0992		Plasma Cutting Torch/P80/10mmq/5m 1/4G; 等离子切割枪/P80/10mmq/5m 1/4G
JWU0993		Plasma Cutting Torch/P80/10mmq/5m M14x1.5; 等离子切割枪/P80/10mmq/5m M14x1.5
JWU8113		Plasma Cutting Torch/P80/14mmq/5m M16x1.5; 等离子切割枪/P80/14mmq/5m M16x1.5
JWU8114		Plasma Cutting Torch/P80/12mmq/5m M16x1.5; 等离子切割枪/P80/12mmq/5m M16x1.5

MACHINE TORCH

Code	Ref.	Description
JWU0111		Plasma auto torch/PP80/5M 1/4G; 等离子自动切割枪/PP80/5米 1/4G
JWU0117		Plasma auto torch/PP80/5M 3/8G; 等离子自动切割枪/PP80/5米 3/8G
JWU0118		Plasma auto torch/PP80/5M M14*1.5; 等离子自动切割枪/PP80/5米 M14*1.5
JWU0119		Plasma auto torch/PP80/5M M16*1.5; 等离子自动切割枪/PP80/5米 M16*1.5
JWU0110		Plasma auto torch/PP80/5M center adaptor; 等离子自动切割枪/PP80/5米 中央插头

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
●1	JTN0710		Isolated Wheel/P80; 隔离滚轮/P80
●2	JWT0024	TGN02004	Ceramic Outside Nozzle/P80; 陶瓷外喷嘴/P80
3			Tip; 喷嘴
3.1	JWV0040-10	TET01110	Tip Φ1.0mm/P80; 电极喷嘴 Φ1.0mm/P80
3.2	JWV0040-13	TET01130	Tip Φ1.3mm/P80; 电极喷嘴 Φ1.3mm/P80
●3.3	JWV0040-15	TET01512	Tip Φ1.5mm/P80; 电极喷嘴 Φ1.5mm/P80
●3.4	JWU0040-17		Tip Φ1.7mm/panasonic P80; 喷嘴 Φ1.7mm/松下P80
●4	JWC0031	TET02033	Electrode/P80; 电极/P80
●5	JWA0004	TKU08103	Plasma Torch Head P80/light; 等离子枪头/P80/轻型
6	JHW0046		Plasma Handle Manuale/ASeires/Red; 等离子手工手柄/A系列/红色
7	JK0733		Protection part/Plasma/Yellow; 开关保护档片/等离子用/黄色
8	JIR0711		Trigger; 开关
9	JK0804		Joint/small/new type; 球节套件/小/新式
10			Cable assembly; 电缆组
10.1	JWO00810061-00		Cable assembly/P80/10MMQ/5M center adaptor; 电缆组/P80/10MMQ/5M 中央插头
10.2	JWO00810062-00		Cable assembly/P80/10MMQ/5M ATT.1/4G; 电缆组/P80/10MMQ/5M ATT.1/4G
10.3	JWO00810063-00		Cable assembly/P80/10MMQ/5M ATT.3/8G; 电缆组/P80/10MMQ/5M ATT.3/8G
10.4	JWO00810065-00		Cable assembly/P80/10MMQ/5M M14 x 1.5; 电缆组/P80/10MMQ/5M M14*1.5
10.5	JWO00810066-00		Cable assembly/P80/10MMQ/5M M16 x 1.5; 电缆组/P80/10MMQ/5M M16*1.5
10.6	JWO10810061-00		Cable assembly/PP80/10MMQ/5M center adaptor; 电缆组/PP80/10MMQ/5M 中央插头
10.7	JWO10810062-00		Cable assembly/PP80/10MMQ/5M ATT.1/4G; 电缆组/PP80/10MMQ/5M ATT.1/4G
10.8	JWO10810063-00		Cable assembly/PP80/10MMQ/5M ATT.3/8G; 电缆组/PP80/10MMQ/5M ATT.3/8G
10.9	JWO10810065-00		Cable assembly/PP80/10MMQ/5M M14 x 1.5; 电缆组/PP80/10MMQ/5M M14*1.5
10.10	JWO10810066-00		Cable assembly/PP80/10MMQ/5M M16 x 1.5; 电缆组/PP80/10MMQ/5M M16*1.5
11	JIR0768		Connector 2 PINS/F; 两芯航插
12	JK0030		Protection nut CH19; 防触电保护套 CH19
13	JDH6010		Spanner for P80; P80枪用扳手
14	JWA0081		Plasma machine torch head P80; P80等离子自动枪头
14a	JHW0716		Fiberglass position tube/LTM torch; 自动枪手柄/LTM/尼龙

WITH HIGH FREQUENCY
高频



Technical Data 技术参数	
Current 额定电流	30Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	150LPM
Ignition 引弧方式	HF高频
Post Flow 气体延时	40sec. recommended 推荐40秒
Standard Length 标准长度	5M

HAND TORCH

Code	Ref.	Description
JWU6661		Plasma torch/PT31/5M M16*1.5;等离子切割枪/PT31/5米/M16*1.5
JWU6261		Plasma torch/PT31/5M M16*1.5/E;等离子切割枪/PT31/5米/M16*1.5/经济型

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JWT0082		Outside nozzle PT-31;外喷嘴 PT-31
● 2	JWV0097		Tip Φ1.0mm PT31 30A;喷嘴 Φ1.0mm PT31 30A
3			Tip ;喷嘴
3.1	JWV0067-10		Tip Φ1.0mm P31/long;喷嘴 Φ1.0mm P31/加长型/双头用
3.2	JWV0067-11		Tip Φ1.1mm P31/long;喷嘴 Φ1.1mm P31/加长型/双头用
3.3	JWV0067-14		Tip Φ1.4mm P31/long;喷嘴 Φ1.4mm P31/加长型/双头用
● 4	JWG0089		Diffuser PT-31;分流器 PT-31
● 5	JWC0098		Electrode PT31;电极 PT31
6	JWC0005		Electrode/P31/long;电极/P31/加长型/双头
7	JWA0043		Plasma torch head PT31;等离子枪头PT31
8	JIR0251		Switch/kit/SG51/SG55/P31;开关套件/SG51/SG55/P31
9	JHW0036		Plasma handle PT31;等离子手柄PT31
10	JIK0871		Small joint TIG 9-17-20;小球节 TIG 9-17-20
11	JIK0879		Big spring support for TIG 18-26;大弹簧支撑 TIG18-26
12			Cable assembly;电缆组
12.1	JWO00504066-00		Cable assembly/PT31/4MMQ/5M M16*1.5;电缆组/PT31/4MMQ/5M M16*1.5
12.2	JWO00504066-98		Cable assembly/PT31/4MMQ/5M M16*1.5/E;电缆组/PT31/4MMQ/5M M16*1.5/经济型
13	JIR0768		Connctor 2 holes;两芯航插
14	JIK0030		Protection nut CH19;防触电保护套 CH19

WITH HIGH FREQUENCY
高频



Technical Data	技术参数
Current 额定电流	50Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	155LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	40sec. recommended 推荐40秒
Standard Length 标准长度	5M

HAND TORCH

Code	Ref.	Description
JWU6631		Plasma torch/SG51 5MM16*1.5;等离子切割枪/SG51 5米/M16*1.5
JWU6231		Plasma torch/SG51 5M M16*1.5/red body black rubber handle/E;等离子切割枪/SG51 5米/M16*1.5/红黑手柄/欧姆龙摆杆开关/经济型

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
●1	JWT0003		Outside nozzle SG51;外喷嘴 SG51
2			Tip ;电极喷嘴
●2.1	JWV0690-10		Tip Φ1.0mm SG51;电极喷嘴 Φ1.0mm SG51
2.2	JWV0690-12		Tip Φ1.2mm 30A;电极喷嘴 Φ1.2mm 30A
●3	JWG0085		Diffuser SG51;分流器 SG51
●4	JWC0004		Electrode SG51;电极/SG51
5	JWA0044		Plasma torch head SG51;等离子枪头 SG51
6	JIR0251		Switch/kit/SG51/SG55/P31;开关套件/SG51/SG55/P31
7	JHW0036		Label/TIG、PLASMA/ITC;手柄标签/用于IGV0685-01、IGV0025-01/TIG、PLASMA/ITC
8	JIK0871		Small joint TIG 9-17-20;小球节 TIG 9-17-20
9	JIK0879		Big spring support for TIG 18-26;大弹簧支撑 TIG18-26
10			Cable assembly;电缆组
10.1	JWO00606066-00		Cable assembly/SG51/SG55/6MMQ/5M M16*1.5;电缆组/SG51/SG55/6MMQ/5M M16*1.5
10.2	JWO00606066-98		Cable assembly/SG51/SG55/6MMQ/5M M16*1.5/E;电缆组/SG51/SG55/6MMQ/5M M16*1.5/经济型
11	JIR0768		Connector 2 PINS/F;两芯航插
12	JIK0030		Protection nut CH19;防触电保护套 CH19

WITH HIGH FREQUENCY
高频



Technical Data 技术参数	
Current 额定电流	60Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	160LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	40sec. recommended 推荐40秒
Standard Length 标准长度	5M

HAND TORCH

Code	Ref.	Description
JWU6621		Plasma torch/SG55/5M M16*1.5;等离子切割枪/SG55/5米/M16*1.5
JWU6221		Plasma torch/SG55/5M M16*1.5/E;等离子切割枪/SG55/5米/M16*1.5/红黑手柄/经济型

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JWT0087		Outside nozzle/ceramic/SG55;陶瓷外喷嘴/SG55
2			Tip ;电极喷嘴
2.1	JWV0691-09		Tip Φ0.9mm SG55;电极喷嘴 Φ1.0mm SG55
● 2.2	JWV0691-10		Tip Φ1.0mm SG55;电极喷嘴 Φ1.0mm SG55
2.3	JWV0691-11		Tip Φ1.1mm SG55;电极喷嘴 Φ1.1mm SG55
2.4	JWV0691-12		Tip Φ1.2mm SG55;电极喷嘴 Φ1.2mm SG55
● 3	JWC0097		Electrode/SG55;电极/SG55
4	JWA0042		Plasma torch head SG55;等离子枪头 SG55
5	JIR0251		Switch/kit/SG51/SG55/P31;开关套件/SG51/SG55/P31
6	JHW0036		Label/TIG、PLASMA/ITC;手柄标签/用于IGV0685-01、IGV0025-01/TIG、PLASMA/ITC
7	JIK0871		Small joint TIG 9-17-20;小球节 TIG 9-17-20
8	JIK0879		Big spring support for TIG 18-26;大弹簧支撑 TIG18-26
9			Cable assembly;电缆组
9.1	JWO00606066-00		Cable assembly/SG51/SG55/6MMQ/5M M16*1.5;电缆组/SG51/SG55/6MMQ/5M M16*1.5
9.2	JWO00606066-98		Cable assembly/SG51/SG55/6MMQ/5M M16*1.5/E;电缆组/SG51/SG55/6MMQ/5M M16*1.5/经济型
10	JIR0768		Connector 2 PINS/F;两芯航插
11	JIK0030		Protection nut CH19;防触电保护套 CH19
12	JDH6017		Spanner for plasma;PLASMA枪扳手

WITH HIGH FREQUENCY
高频



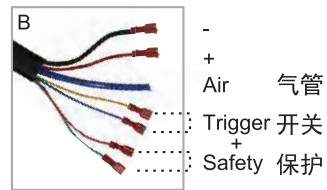
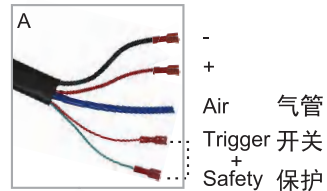
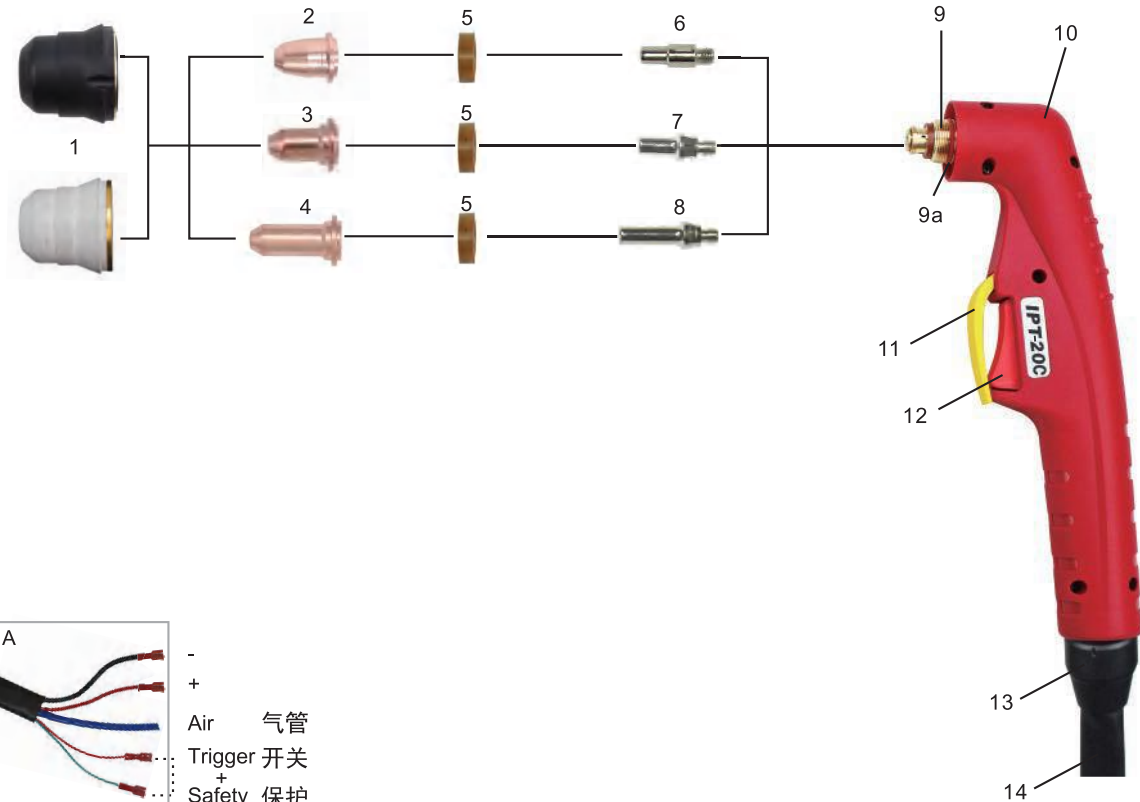
Technical Data 技术参数	
Current 额定电流	60Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	160LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	40sec. recommended 推荐40秒
Standard Length 标准长度	5M

HAND TORCH

Code	Ref.	Description
JWU6641		Plasma torch/AG60/5M M16*1.5;等离子切割枪/AG60/5米/M16*1.5

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
●1	JTN0073		Spacer spring for SG55;隔离簧/SG55
2			Outside nozzle ;外喷嘴
●2.1	JWT0087-01		Outside nozzle with groove/ceramic/SG55/AG60;陶瓷外喷嘴/带卡槽/SG55/AG60
2.2	JWT0087		Outside nozzle/ceramic/SG55/AG60;陶瓷外喷嘴/SG55/AG60
3			Tip; 电极喷嘴
3.1	JWV0691-09		Tip Φ0.9mm SG55/AG60;电极喷嘴 Φ1.0mm SG55/AG60
●3.2	JWV0691-10		Tip Φ1.0mm SG55/AG60;电极喷嘴 Φ1.0mm SG55/AG60
3.3	JWV0691-11		Tip Φ1.1mm SG55/AG60;电极喷嘴 Φ1.1mm SG55/AG60
3.4	JWV0691-12		Tip Φ1.2mm SG55/AG60;电极喷嘴 Φ1.2mm SG55/AG60
4	JWC0097		Electrode/SG55/AG60;电极/SG55/AG60
5	JWA0045		Plasma torch head AG60/with striking;等离子枪头 AG60/带引弧
6	JIR0251		Switch/kit/SG51/SG55/P31;开关套件/SG51/SG55/P31
7	JHW0797		Plasma handle for SG51-55/PT31/AG60 torch/black rubber/OEM;SG51-55/PT31/AG60等离子手柄/黑色皮/OEM系列
8	JIK0871		Small joint TIG 9-17-20;小球节 TIG 9-17-20
9	JIK0879		Big spring support for TIG 18-26;大弹簧支撑 TIG18-26
10			Cable assembly;电缆组
10.1	JWO00706066-00		Cable assembly/AG60/6MMQ/5M M16*1.5;电缆组/AG60/6MMQ/5M M16*1.5
10.2	JWO00706066-98		Cable assembly/AG60/6MMQ/5M M16*1.5/E;电缆组/AG60/6MMQ/5M M16*1.5/经济型
11	JIR0768		Connector 2 PINS/F;两芯航插
12	JIK0030		Protection nut CH19;防触电保护套 CH19
13	JDH6017		Spanner for plasma;PLASMA枪扳手

WITHOUT HIGH FREQUENCY
非高频

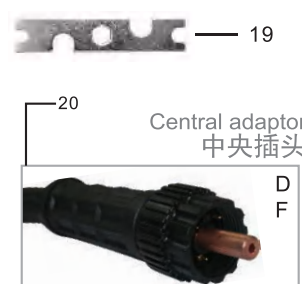
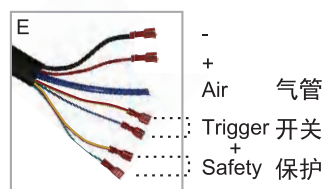
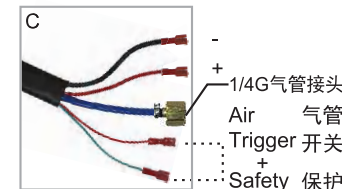
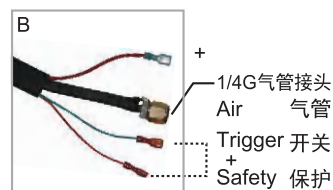
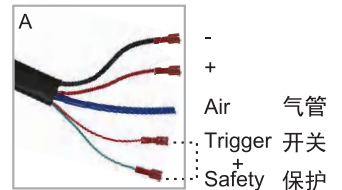
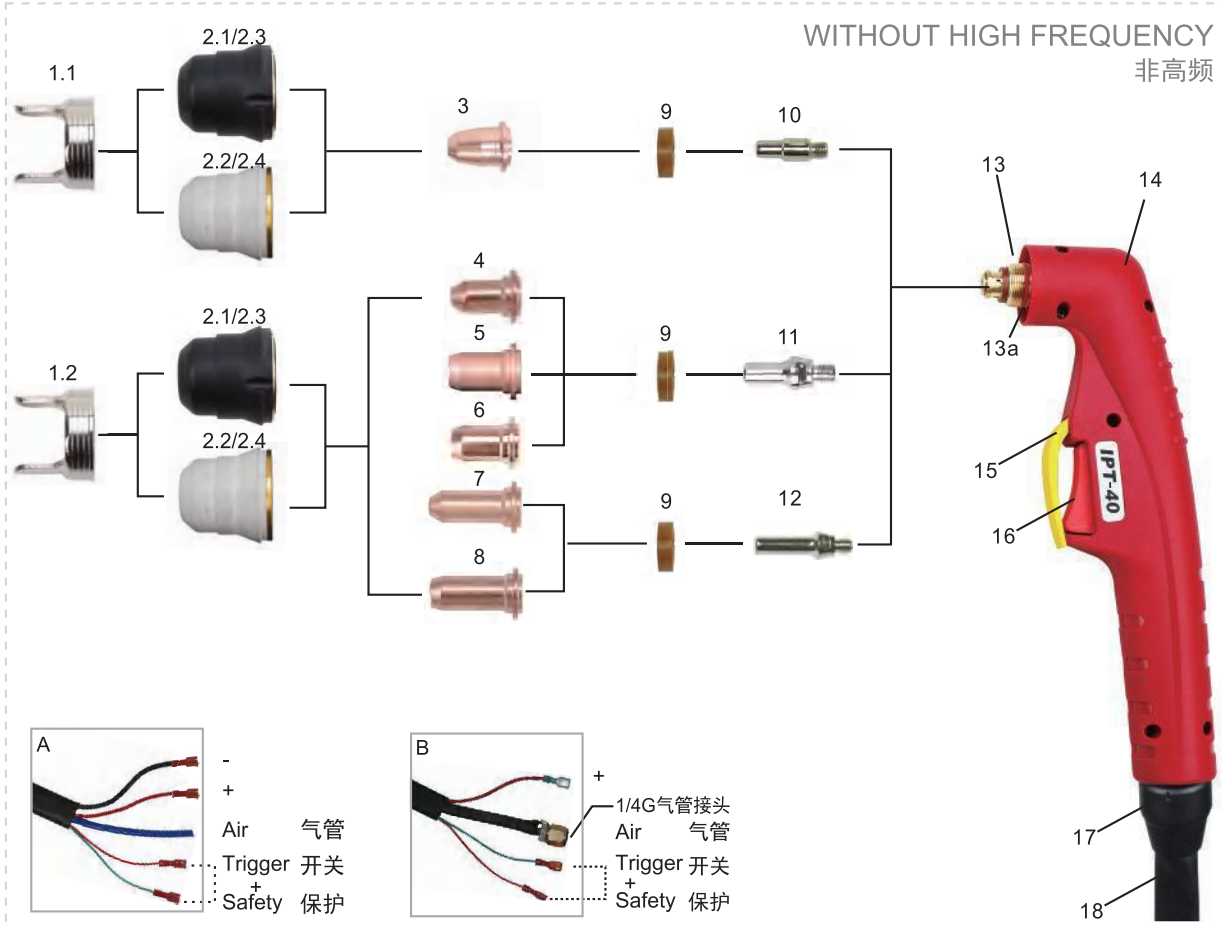


Technical Data 技术参数	
Current/额定电流	20Amp
Duty Cycle/占载率	35%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	2 Bar
Gas Flow/气流量	30LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	15sec.recommended/推荐15秒
Standard Length/标准长度	4M

Complete Torch

Code	Ref	
A JWU02011		Plasma torch IPT20C / 4M / Direct / 2 wires;等离子切割枪/IPT20C 4M/直接连接/两芯
A JWU02011-00		Plasma torch IPT20C / 4M / Direct / 2 wires / Back Striking;等离子切割枪/IPT20C 4M/直接连接/两芯控制线/后引弧
B JWU020011		Plasma torch IPT20C / 4M / Direct / 4 wires;等离子切割枪/IPT20C 4M/直接连接/四芯控制线
B JWU020011-00		Plasma torch IPT20C / 4M / Direct / 4 wires / Back Striking;等离子切割枪/IPT20C 4M/直接连接/四芯控制线/后引弧

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1			Outside nozzle;外喷嘴
● 1.1	JWT0673-03	60389K	Outside nozzle IPT20C 2 holes /bakelite; 外喷嘴 IPT20C 2孔 /胶木
1.2	JWT1673-05		Outside nozzle IPT20C 2 holes /gray glass fiber; 外喷嘴 IPT20C 2孔 /灰色玻纤
2			Tip;喷嘴
● 2.1	JWV0672-06	PD0116-06	Tip Φ0.6mm/10-20A IPT20C;电极喷嘴 Φ0.6mm/10-20A IPT20C
2.2	JWV0672-08	PD0116-08	Tip Φ0.8mm/20-30A IPT20C;电极喷嘴 Φ0.8mm/20-30A IPT20C
3			Tip;喷嘴
3.1	JWV1671-06	51318.06	Tip Φ0.6mm/10-20A IPT20C/Back Striking;电极喷嘴 Φ0.6mm/10-20A IPT20C/后引弧
3.2	JWV1671-08	51318.08	Tip Φ0.8mm/20-30A IPT20C/Back Striking;电极喷嘴 Φ0.8mm/20-30A IPT20C/后引弧
4			Extended tip;加长喷嘴
4.1	JWV1610-06	51318L.06	Extended tip Φ0.6mm/10-20A IPT20C/Back Striking;加长电极喷嘴/Φ0.6mm/10-20A IPT20C/后引弧
4.2	JWV1610-08	51318L.08	Extended tip Φ0.8mm/20-30A IPT20C/Back Striking;加长电极喷嘴/Φ0.8mm/20-30A IPT20C/后引弧
● 5	JWG1612	60028	Diffuser IPT20C-60;分流器IPT20C-60
● 6	JWC0671	PR0110	Electrode/IPT20C-60;等离子电极IPT20C-60
7	JWC1059	52582	Electrode/IPT20C-60/Back Striking;等离子电极 IPT20C-60/后引弧
8	JWC1050	52583	Extended electrode/IPT20C-60/Back Striking;加长等离子电极/IPT20C-60/后引弧
9	JWA0087		IPX-45/60 HAND TORCH HEAD;IPX-45/60手动等离子枪头
9a	JGU0710	51620.60	"O"ring Φ18x15mm;O型圈 Φ18x15mm
10	JHW0049-01		PLASMA handle manual/IPT20-60/IPX torch head;等离子手工手柄/IPT20-60/适用于IPX枪头
11	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
12	JIR0081	07301.20	Trigger;开关
13	JIK0809		Joint/small/new type;球节套件/小/新式
14			Cable assembly;电缆组
14.1	JWO00902053-22		Cable assembly/IPT20C-25/4M/2 wires/IPX torch head/Direct;电缆组/IPT20C-25/4M/两芯控制线/IPX枪头/直接连接
14.2	JWO00902055-22		Cable assembly/IPT20C-25/4M/2 wires/IPX torch head/Direct;电缆组/IPT20C-25/4M/四芯控制线/IPX枪头/直接连接
15	JDH6017		Spanner for Plasma;等离子枪扳手
16	JTN0718		Circle cutting attachment;圆周切割附件
16.1	JTN0684		Roller stand IPT20C-60 / with spanner;滚轮支架 IPT20C-60/带扳手
17	JTN0043		Circle cutting attachment/IPT20-60;圆周切割附件/IPT20-60/前后引弧共用
17.1	JTN0713		Wheel spacer with spanner IPT20-60;滚轮支架/IPT20-60/前后引弧共用/带扳手



For the correct operation please use:
3-Ways Solenoid Valve, inside orifice ϕ 2.3-2.7mm

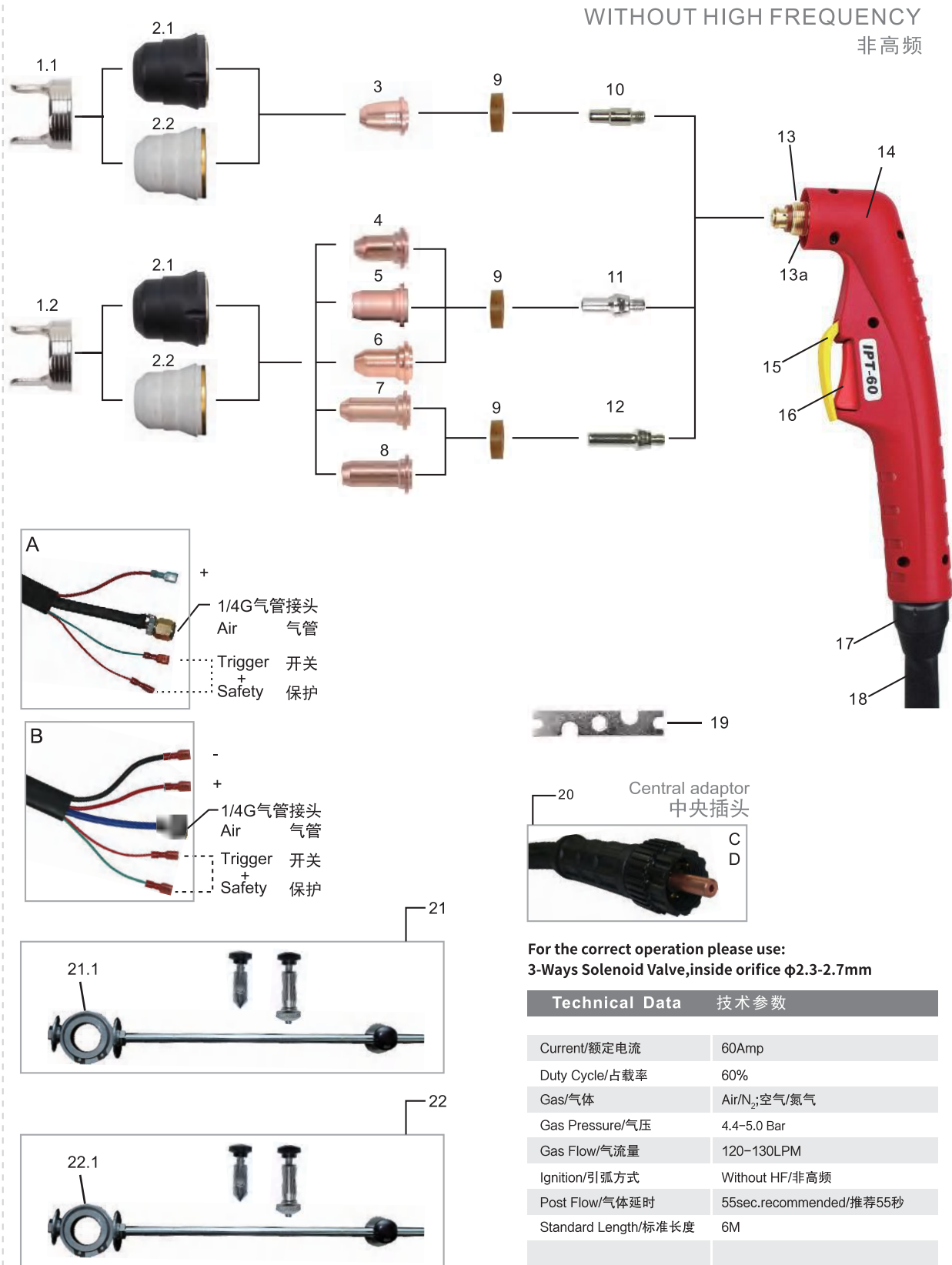
Technical Data	技术参数
Current/额定电流	40Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.5-5.0 Bar
Gas Flow/气流量	120-130LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	35sec.recommended/推荐35秒
Standard Length/标准长度	4M

Complete Torch

Code	Ref	Description	Code	Ref	Description
A	JWU02041	Plasma torch IPT40/4m/direct/2 wires 等离子切割枪 IPT40/4m/直接连接/2芯	D	JWU02044	Plasma torch IPT40/4m/central adaptor/2 wires 等离子切割枪 IPT40/4m/中央插头/2芯
A	JWU02041-00	Plasma torch IPT40/4m/direct/2 wires/back striking 等离子切割枪 IPT40/4m/直接连接/2芯/后引弧	D	JWU02044-00	Plasma torch IPT40/4m/central adaptor/2 wires/back striking 等离子切割枪 IPT40/4m/中央插头/2芯/后引弧
B	JWU02042	Plasma torch IPT40/4m 1/4G / 2 wires 等离子切割枪 IPT40/4M 1/4G/气电一体/2芯	E	JWU020311	Plasma torch IPT40/4m/direct/4 wires; 等离子切割枪 IPT40 4m/直接连接/4芯
B	JWU02042-00	Plasma torch IPT40/4m 1/4G/integrated/2 wires/back striking 等离子切割枪 IPT40 4M 1/4G/气电一体/2芯/后引弧	E	JWU020311-00	Plasma torch IPT40/4m/direct/4 wires/back striking; 等离子切割枪 IPT40 4m/直接连接/4芯/后引弧
C	JWU02043	Plasma torch IPT40/4m 1/4G/separate/2 wires 等离子切割枪 IPT40 4m 1/4G/气电分体/2芯	F	JWU020341	Plasma torch IPT40/4m/central adaptor/4 wires 等离子切割枪 IPT40/4m/中央插头/4芯
C	JWU02043-00	Plasma torch IPT40/4m 1/4G/separate/2 wires/back striking 等离子切割枪 IPT40/4m 1/4G/气电分体/2芯/后引弧	F	JWU020341-00	Plasma torch IPT40/4m/central adaptor/4 wires/back striking 等离子切割枪 IPT40/4m/中央插头/4芯/后引弧

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1			Double pointed spacer;两点支架
● 1.1	JTN0009-01		Double pointed spacer/IPT40;两点支架 PT40
1.2	JTN0009	60432	Double pointed spacer/IPT40/back striking;两点支架/PT40/后引弧
2			Outside nozzle;外喷嘴
● 2.1	JWT0672-03	60389	Outside nozzle 6holes IPT40/bakelite;外喷嘴 6孔 IPT40/胶木
2.2	JWT1672-05		Outside nozzle 6holes IPT40/Gray Glass finer;外喷嘴 6孔 IPT40/灰色玻纤
2.3	JWT0696-03	60389K4	Outside nozzle 4holes IPT40/moulded;外喷嘴 4孔 IPT40/模压
2.4	JWT1696-05		Outside nozzle 4holes IPT40/Gray Glass finer;外喷嘴 4孔 IPT40/灰色玻纤
3			Tip;喷嘴
3.1	JWV0672-06	PD0116-06	Tip ϕ 0.6mm/10-20A IPT40;电极喷嘴 ϕ 0.6mm/10-20A IPT40
3.2	JWV0672-08	PD0116-08	Tip ϕ 0.8mm/20-30A IPT40;电极喷嘴 ϕ 0.8mm/20-30A IPT40
● 3.3	JWV0672-09	PD0116-09	Tip ϕ 0.9mm/30-40A IPT40;电极喷嘴 ϕ 0.9mm/30-40A IPT40
4			Tip;喷嘴
4.1	JWV1671-06	51318.06	Tip ϕ 0.6mm/10-20A IPT40/back striking;电极喷嘴 ϕ 0.6mm/10-20A IPT40/后引弧
4.2	JWV1671-08	51318.08	Tip ϕ 0.8mm/20-30A IPT40/back striking;电极喷嘴 ϕ 0.8mm/20-30A IPT40/后引弧
4.3	JWV1671-09	51318.09	Tip ϕ 0.9mm/30-40A IPT40/back striking;电极喷嘴 ϕ 0.9mm/30-40A IPT40/后引弧
4.4	JWV1671-10		Tip ϕ 1.0mm/40-50A IPT40/back striking;电极喷嘴 ϕ 1.0mm/40-50A IPT40/后引弧
5	JWV1678-09	513129.09	Tip ϕ 0.9mm/30-40A IPT40/Contact cutting/back striking;电极喷嘴 ϕ 0.9mm IPT40/接触切割/后引弧
6			Tip;喷嘴
6.1	JWV1679-06		Flat tip ϕ 0.6mm/10-20A IPT40/back striking;平头电极喷嘴 ϕ 0.6mm/10-20A IPT40/后引弧
6.2	JWV1679-08		Flat tip ϕ 0.8mm/20-30A IPT40/back striking;平头电极喷嘴 ϕ 0.8mm/20-30A IPT40/后引弧
6.3	JWV1679-09	513139.09	Flat tip ϕ 0.9mm/30-40A IPT40/back striking;平头电极喷嘴 ϕ 0.9mm/30-40A IPT40/后引弧
6.4	JWV1679-10	513139.10	Flat tip ϕ 1.0mm/40-50A IPT40/back striking;平头电极喷嘴 ϕ 1.0mm/40-50A IPT40/后引弧
7.1	JWV1610-06	51318L.06	Extended tip ϕ 0.6mm/10-20A IPT40/back striking;加长电极喷嘴 ϕ 0.6mm/10-20A IPT40/后引弧
7.2	JWV1610-08	51318L.08	Extended tip ϕ 0.8mm/20-30A IPT40/back striking;加长电极喷嘴 ϕ 0.8mm/20-30A IPT40/后引弧
8.1	JWV1614-09	51314.09	Extended tip ϕ 0.9mm/30-40A IPT40/Contact cutting/back striking;加长电极喷嘴 ϕ 0.9mm/30-40A IPT40/接触切割/后引弧
8.2	JWV1614-10		Extended tip ϕ 1.0mm/40-50A IPT40/Contact cutting/back striking;加长电极喷嘴 ϕ 1.0mm/40-50A IPT40/接触切割/后引弧
● 9	JWG1612	60028	Diffuser IPT20C-IPT60;分流器 IPT20C-IPT60
● 10	JWC0671		Electrode IPT20C-60;等离子电极 IPT20C-IPT60
11	JWC1059	52582	Electrode IPT20C-60/back striking;等离子电极 IPT20C-60/后引弧
12	JWC1050	PR0110 52583	Electrode IPT20C-60/back striking;加长等离子电极 IPT20C-60/后引弧
13	JWA0087		IPX-45/60 hand torch head;IPX-45/60手动等离子枪头
13a	JGU0710	51620.60	"O"ring ϕ 15X ϕ 18 IPT20-80 RED SIL;O型圈 ϕ 15X ϕ 18 IPT20-80 红色硅胶
14	JHW0049-01		Plasma handle manual/IPT20-60/IPX torch head;等离子手柄/IPT20-60/适用于IPX枪头
15	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
16	JIR0081	07301.20	Trigger red;焊枪用开关 21.8MM 红色
17	JIK0809		Plasma Joint/IPT20-60;等离子用球节套件/IPT20-60
18			Cable assembly;电缆组
18.1	JW001004051-22		Cable assembly/IPT40/4M/2 wires/centre adapter;电缆组/IPT40/4M/两芯控制线/中央插头
18.2	JW001004052-22		Cable assembly/IPT40/4M/2 wires/separate;电缆组/IPT40/4MMQ/4M/两芯/气电分体
18.3	JW001004053-22		Cable assembly/IPT40/4M/2 wires/direct;电缆组/IPT40/4M/两芯控制线/直接连接
18.4	JW001004054-22		Cable assembly/IPT40/4M/2 wires/integrated;电缆组/IPT40/4MMQ/4M/两芯/气电一体
18.5	JW001004055-22		Cable assembly/IPT40/4M/4 wires/Direct;电缆组/IPT40/4MMQ/4M/四芯/直接连接
18.6	JW001004057-22		Cable assembly/IPT40/4M/4 wires/Centre adaptor;电缆组/IPT40/4MMQ/4M/四芯/中央插头
19	JDH6017		Spanner for Plasma;等离子枪扳手
20	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
21	JTN0718		Circle cutting attachment;圆周切割附件
21.1	JTN0684		Roller stand IPT20C-60 / with spanner;滚轮支架 IPT20C-60/带扳手
22	JTN0043		Circle cutting attachment/IPT20-60;圆周切割附件/IPT20-60/前后引弧共用
22.1	JTN0713		Wheel spacer with spanner IPT20-60;滚轮支架/IPT20-60/前后引弧共用/带扳手

Note: About the registered trade mark, reference number used are only for convenient research. We are no way affiliate with mentioned registered trade marks and brand.
注:关于在注册商标、机器及配件的参考编号的注解,请见封面内页(公司简介)

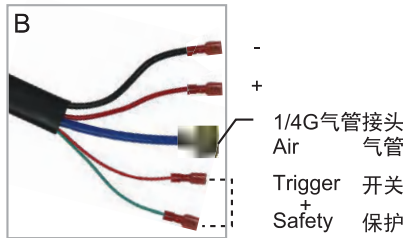
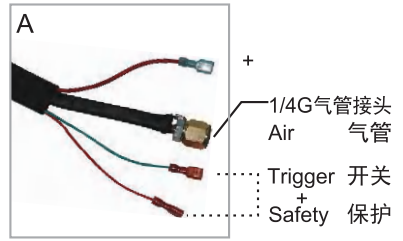
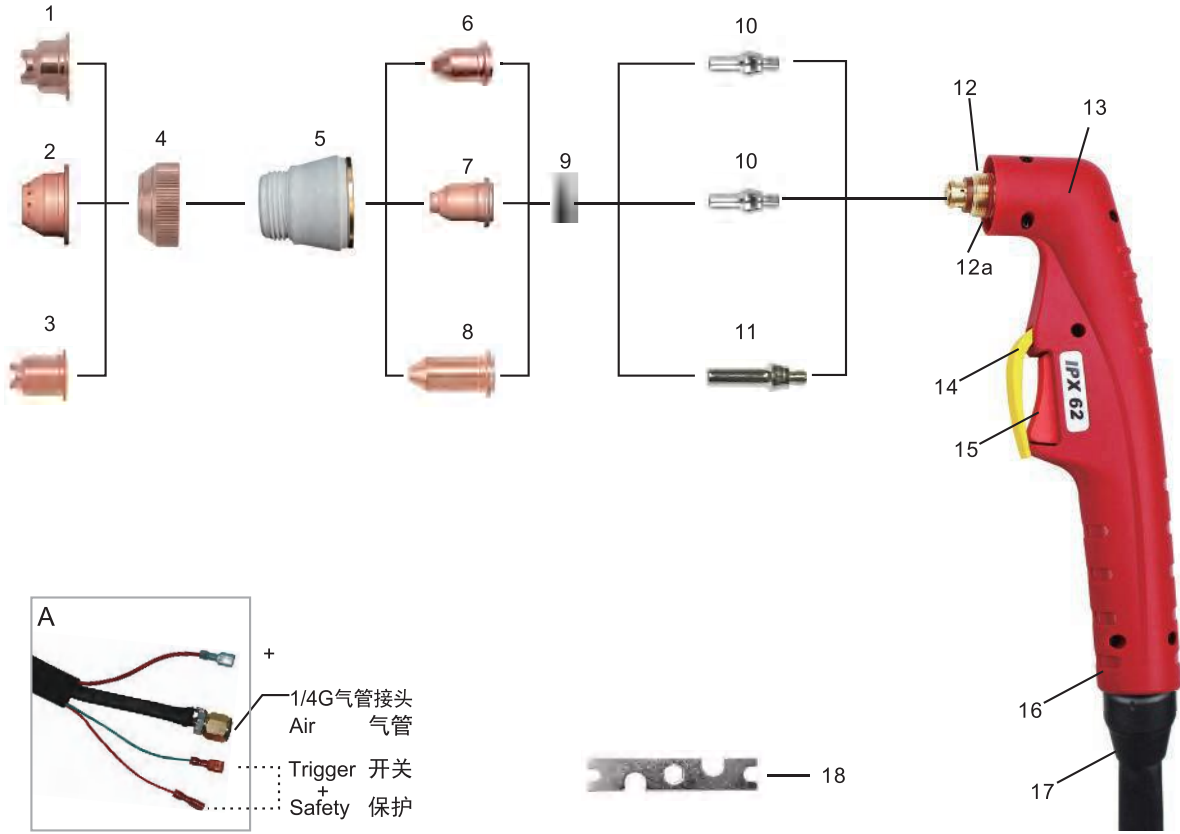


Complete Torch Reminder: The no. 21 part cannot be used for the back striking torch. 注：后引弧割枪无法使用21号配件。

Code	Ref	Description	Code	Ref	Description
A	JWU03052	Plasma torch IPT60/6M 1/4G/integrated/2 wries 等离子切割枪/IPT60/6M 1/4G/气电一体/2芯	C	JWU03054	Plasma torch IPT60/6M/central adaptor/2 wries 等离子切割枪/IPT60/6M 中央插头/2芯
A	JWU03052-00	Plasma torch IPT60/6M 1/4G/integrated/2 wries/back striking 等离子切割枪/IPT60/6M 1/4G/气电一体/2芯/后引弧	C	JWU03054-00	Plasma torch IPT60/6M/central adaptor/2 wries/back striking 等离子切割枪/IPT60/6M/中央插头/2芯/后引弧
B	JWU03053	Plasma torch IPT60/6M 1/4G/separate/2 wries 等离子切割枪/IPT60/6M 1/4G/气电分体/2芯	D	JWU030441	Plasma torch IPT60/6M/central adaptor/4 wries 等离子切割枪/IPT60/6M/中央插头/4芯
B	JWU03053-00	Plasma torch IPT60/6M 1/4G/separate/2 wries/back striking 等离子切割枪/IPT60/6M 1/4G/气电分体/2芯/后引弧	D	JWU030441-00	Plasma torch IPT60/6M/central adaptor/4 wries/back striking 等离子切割枪/IPT60/6M/中央插头/4芯/后引弧

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1			Double pointed spacer;两点支架
1.1	JTN0009-01		Double pointed spacer/IPT60;两点支架 IPT60
● 1.2	JTN0009	60432	Double pointed spacer/IPT60/backing striking;两点支架/IPT60/后引弧
2			Outside nozzle;外喷嘴
● 2.1	JWV0672-03	60389	Outside nozzle 6holes IPT60/bakelite;外喷嘴 6孔 IPT60/胶木
2.2	JWV1672-05		Outside nozzle 6holes IPT60/Gray Glass fiber;外喷嘴 6孔 IPT60/灰色玻纤
3			Tip;喷嘴
3.1	JWV0672-06	PD0116-06	Tip ϕ 0.6mm/10-20A IPT60;电极喷嘴 ϕ 0.6mm/10-20A/IPT60
3.2	JWV0672-08	PD0116-08	Tip ϕ 0.8mm/20-30A IPT60;电极喷嘴 ϕ 0.8mm/20-30A/IPT60
3.3	JWV0672-09	PD0116-09	Tip ϕ 0.9mm/30-40A IPT60;电极喷嘴 ϕ 0.9mm/30-40A/IPT60
4			Tip;喷嘴
4.1	JWV1671-06	51318.06	Tip ϕ 0.6mm/10-20A IPT60/back striking;电极喷嘴 ϕ 0.6mm/10-20A IPT60/后引弧
4.2	JWV1671-08	51318.08	Tip ϕ 0.8mm/20-30A IPT60/back striking;电极喷嘴 ϕ 0.8mm/20-30A IPT60/后引弧
4.3	JWV1671-09	51318.09	Tip ϕ 0.9mm/30-40A IPT60/back striking;电极喷嘴 ϕ 0.9mm/30-40A IPT60/后引弧
4.4	JWV1671-10		Tip ϕ 1.0mm/40-50A IPT60/back striking;电极喷嘴 ϕ 1.0mm/40-50A IPT60/后引弧
5	JWV1678-09	51312P.09	Tip ϕ 0.9mm/30-40A IPT60/Contact cutting/back striking;电极喷嘴 ϕ 0.9mm/30-40A IPT60接触切割/后引弧
6			Tip;喷嘴
6.1	JWV1679-10	51313P.10	Flat tip ϕ 1.0mm/40-50A IPT60/backing striking;平头电极喷嘴 ϕ 1.0mm/40-50A IPT60/后引弧
● 6.2	JWV1679-11	51313P.11	Flat tip ϕ 1.1mm/50-60A IPT60/backing striking;平头电极喷嘴 ϕ 1.1mm/50-60A IPT60/后引弧
7			Tip;喷嘴
7.1	JWV1610-06	51318L.06	Extended tip ϕ 0.6mm/10-20A IPT60/backing striking;加长电极喷嘴/ ϕ 0.6mm/10-20A IPT60/后引弧
7.2	JWV1610-08	51318L.08	Extended tip ϕ 0.8mm/20-30A IPT60/backing striking;加长电极喷嘴/ ϕ 0.8mm/20-30A IPT60/后引弧
8			
8.1	JWV1614-09	51314.09	Extended tip ϕ 0.9mm/30-40A IPT60/Contact cutting/backing striking;加长电极喷嘴 ϕ 0.9mm/30-40A IPT60接触切割/后引弧
8.2	JWV1614-10		Extended tip ϕ 1.0mm/40-50A IPT60/Contact cutting/backing striking;加长电极喷嘴 ϕ 1.0mm/40-50A IPT60接触切割/后引弧
● 9	JWG1612	60028	Diffuser IPT20C-IPT60;分流器 IPT20C-IPT60
10	JWC0671	PR0110	Electrode Plasma IPT20C-IPT60;等离子电极 IPT20C-IPT60
● 11	JWC1059	52582	Electrode Plasma IPT20C-IPT60/backing striking;等离子电极 IPT20C-IPT60/后引弧
12	JWC1050	52583	Extended electrode IPT20C-IPT60/backing striking;加长等离子电极 IPT20C-IPT60/后引弧
13	JWA0087		IPX-45/60 hand torch head;IPX-45/60手动等离子枪头
13a	JGU0710	51620.60	"O"ring ϕ 15X ϕ 18 IPT60 RED SIL;O型圈 ϕ 15X ϕ 18 IPT60 红色硅胶
14	JHW0049-01		Plasma handle manual/IPT20-60/PX torch head;等离子手工手柄/IPT20-60/适用于PX枪头
15	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
16	JIR0081	07301.20	Trigger red;焊枪用开关 21.8MM 红色
17	JIK0809		Plasma Joint/IPT20-60;等离子用球节套件/IPT20-60
18			Cable assembly;电缆组
18.1	JW001106071-22		Cable assembly/IPT60/6M/2 wires/centre adaptor;电缆组/IPT60/6M/2芯/中央插头
18.2	JW001106074-22		Cable assembly/IPT60/6M/2 wires/integrated;电缆组/IPT60/6M/2芯/气电一体
18.3	JW001106077-22		Cable assembly/IPT60/6M/4 wires/centre adaptor;电缆组/IPT60/6M/4芯/中央插头
18.4	JW001106072-22		Cable assembly/IPT60/6M/2 wires/PX torch head/separate;电缆组/IPT60/6M/2芯/PX枪头/气电分体
19	JDH6017		Spanner for Plasma;等离子枪扳手
20	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
21	JTN0718		Circle cutting attachment;圆周切割附件
21.1	JTN0684		Roller stand IPT20C-60 / with spanner;滚轮支架 IPT20C-60/带扳手
22	JTN0043		Circle cutting attachment/IPT20-60;圆周切割附件/IPT20-60/前后引弧共用
22.1	JTN0713		Wheel spacer with spanner IPT20-60;滚轮支架/IPT20-60/前后引弧共用/带扳手

WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 2.3-2.7\text{mm}$



Technical Data	技术参数
Current/额定电流	60Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.5-5.0 Bar
Gas Flow/气流量	120-130 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	55sec.recommended/推荐55秒
Standard Length/标准长度	6M

Complete Torch

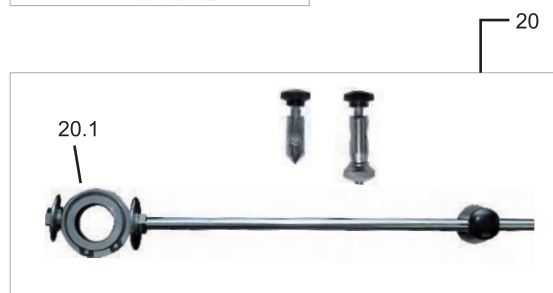
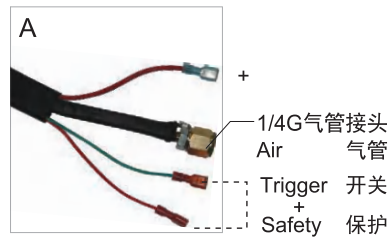
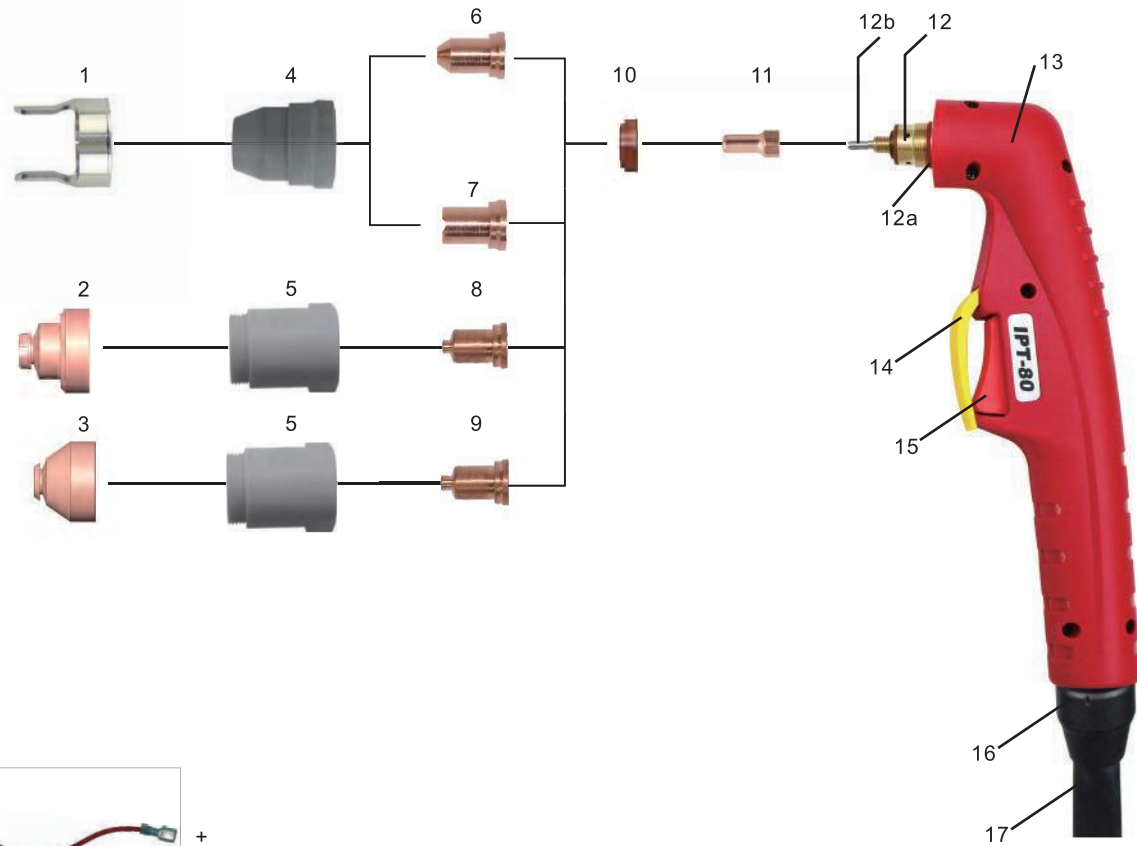
Code	Ref	Description
A	JWU03082	Plasma torch IPX62/6M/ 1/4G /integrated/2 wires;等离子切割枪/IPX62/6M/ 1/4G /气电一体/2芯
B	JWU03083	Plasma torch IPX62/6M/ 1/4G /separate/2 wires;等离子切割枪/IPX62/6M/ 1/4G /气电分体/2芯
C	JWU03084	Plasma torch IPX62/6M/central adaptor/2 wires;等离子切割枪/IPX62/6M/中央插头/2芯
D	JWU030741	Plasma torch IPX62/6M/central adaptor/4 wires;等离子切割枪/IPX62/6M/中央插头/4芯
E	JWU03085	Plasma torch IPX62/6M/central adaptor/coaxial cable;等离子切割枪/IPX62/6M/中央插头/同轴电缆

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JTN0631		Shield cap/IPX62/Hand;保护帽/IPX62/手动
2	JTN0686		Shield cap/IPX62/Gouging;保护帽/IPX62/气刨
3	JTN0680		Extended Shield cap/IPX62;加长保护帽/IPX62
● 4	JTN0669		Shield cap/IPX62/IPX82;保护帽/IPX62/IPX82
● 5	JWT0643-05		Outside nozzle IPX62/gray glass fiber;外喷嘴 IPX62/灰色玻纤
6			Tip;喷嘴
6.1	JWV0703-08		Tip $\phi 0.8\text{mm}/30\text{A}/\text{IPX62}$;电极喷嘴 $\phi 0.8\text{mm}/30\text{A}/\text{IPX62}$
6.2	JWV0703-09		Tip $\phi 0.9\text{mm}/40\text{A}/\text{IPX62}$;电极喷嘴 $\phi 0.9\text{mm}/40\text{A}/\text{IPX62}$
6.3	JWV0703-10		Tip $\phi 1.0\text{mm}/50\text{A}/\text{IPX62}$;电极喷嘴 $\phi 1.0\text{mm}/50\text{A}/\text{IPX62}$
● 6.4	JWV0703-11		Tip $\phi 1.1\text{mm}/60\text{A}/\text{IPX62}$;电极喷嘴 $\phi 1.1\text{mm}/60\text{A}/\text{IPX62}$
7	JWV0767		Tip 30A-60A/IPX62/Gouging;电极喷嘴 30A-60A/IPX62/气刨
8			Tip;喷嘴
8.1	JWV0705-08		Extended tip $\phi 0.8\text{mm}/30\text{A}/\text{IPX62}$;加长电极喷嘴 $\phi 0.8\text{mm}/30\text{A}/\text{IPX62}$
8.2	JWV0705-09		Extended tip $\phi 0.9\text{mm}/40\text{A}/\text{IPX62}$;加长电极喷嘴 $\phi 0.9\text{mm}/40\text{A}/\text{IPX62}$
8.3	JWV0705-10		Extended tip $\phi 1.0\text{mm}/50\text{A}/\text{IPX62}$;加长电极喷嘴 $\phi 1.0\text{mm}/50\text{A}/\text{IPX62}$
8.4	JWV0705-11		Extended tip $\phi 1.1\text{mm}/60\text{A}/\text{IPX62}$;加长电极喷嘴 $\phi 1.1\text{mm}/60\text{A}/\text{IPX62}$
● 9	JWG0063		Diffuser IPX62;分流器 IPX62
● 10	JWC1059	52582	Electrode IPT20C-60/back striking;等离子电极 IPT20C-60
11	JWC1050	52583	Extended electrode IPT20C-60/back striking;加长等离子电极 IPT20C-60
12	JWA0087		IPX-45/60 hand torch head;IPX-45/60手动等离子枪头
12a	JGU0710	51620.60	"O"ring $\phi 15\text{X} \phi 18$ IPX62 RED SIL;O型圈 $\phi 15\text{X} \phi 18$ IPX62 红色硅胶
13	JHW0049-01		Plasma handle manual/PT20-60/IPX torch head;等离子手工手柄/PT20-60/适用于PX枪头
14	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
15	JIR0081	07301.20	Trigger red;焊枪用开关 21.8MM 红色
16	JIK0809		Plasma Joint/IPT20-60;等离子用球节套件/IPT20-60
17			Cable assembly;电缆组
17.1	JWO01106074-22		Cable assembly/IPX62/6M/2 wires/integrated;电缆组/IPX62/6M/2芯/气电一体
17.2	JWO01106072-22		Cable assembly/IPX62/6M/2 wires/separate;电缆组/IPX62/6M/2芯/气电分体
17.3	JWO01106071-22		Cable assembly/IPX62/6M/2 wires/centre adaptor;电缆组/IPX62/6M/2芯/中央插头
17.4	JWO01106077-22		Cable assembly/IPX62/6M/4 wires/centre adaptor;电缆组/IPX62/6M/4芯/中央插头
17.5	JWO0110617C-22		Cable assembly/IPX62/6M/coaxial cable/centre adaptor;电缆组/IPX62/6M/同轴电缆/中央插头
18	JDH6017		Spanner for Plasma;等离子枪扳手
19	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
20	JTN0043		Circle cutting attachment/IPT20-60;圆周切割附件/IPT20-60/前后引弧共用
20.1	JTM0713		Wheel spacer with spanner IPT20-60;滚轮支架/IPT20-60/前后引弧共用/带扳手

Note: About the registered trade mark, reference number used are only for convenient research. We are no way affiliate with mentioned registered trade marks and brand.

注:关于在注册商标、机器及配件的参考编号的注解,请见封面内页(公司简介)

WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 2.7-3.0\text{mm}$

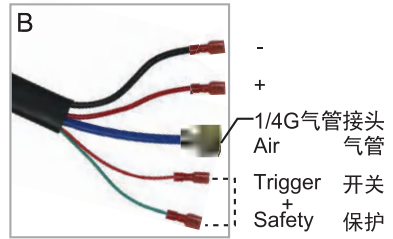
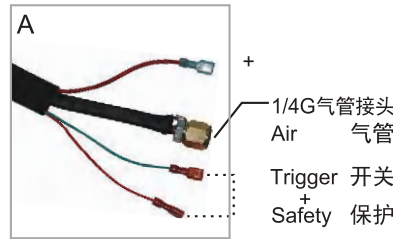
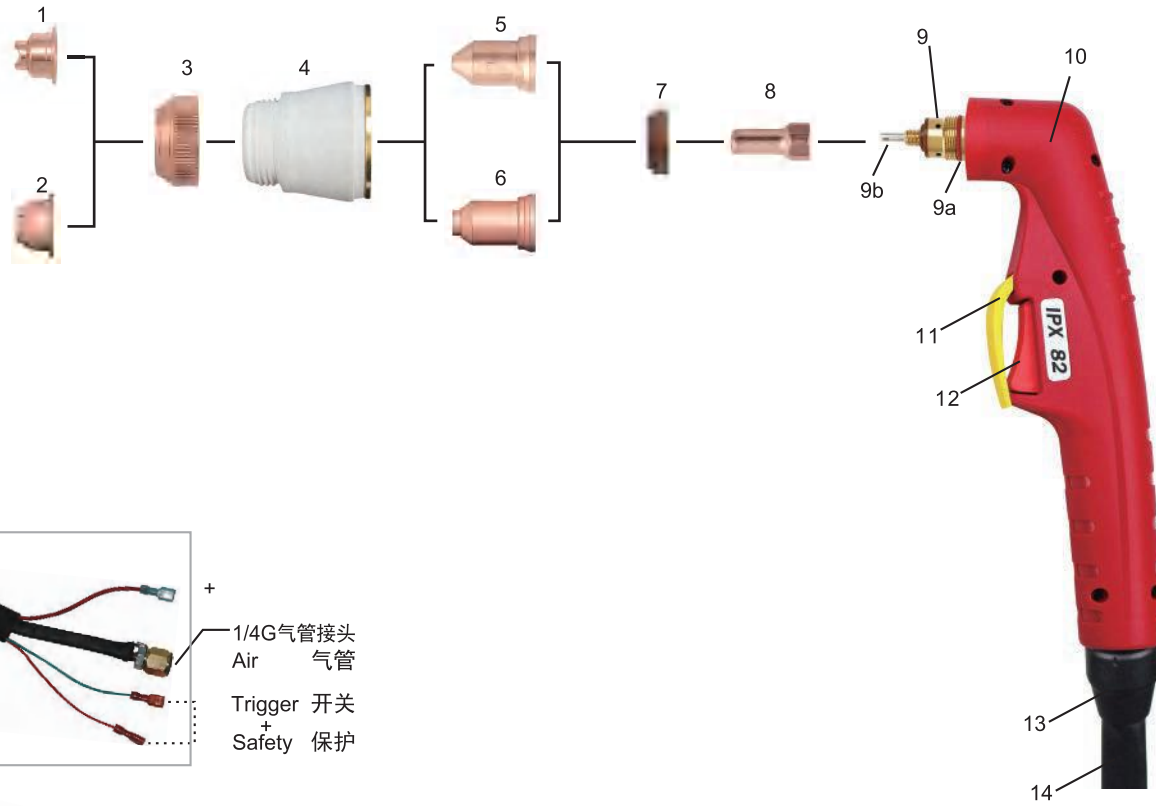
Technical Data	技术参数
Current/额定电流	80Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.4-5.0 Bar
Gas Flow/气流量	120-130LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	80sec.recommended/推荐80秒
Standard Length/标准长度	6M/12M

HAND TORCH

Code	Ref	Description
A JWU03062-00		Plasma torch IPT80/6M/ 1/4G /integrated/2 wires/back striking;等离子切割枪/IPT80/6M/ 1/4G /气电一体/2芯/后引弧
A JWU04062-00		Plasma torch IPT80/12M/ 1/4G /integrated/2 wires/back striking;等离子切割枪/IPT80/12M/ 1/4G /气电一体/2芯/后引弧
B JWU03064-00		Plasma torch IPT80/6M/central adaptor/2 wires/back striking;等离子切割枪/IPT80/6M/中央插头/2芯/后引弧
B JWU04064-00		Plasma torch IPT80/12M/central adaptor/2 wires/back striking;等离子切割枪/IPT80/12M/中央插头/2芯/后引弧
C JWU030541-00		Plasma torch IPT80/6M/central adaptor/4 wires/back striking;等离子切割枪/IPT80/6M/中央插头/4芯/后引弧
C JWU040541-00		Plasma torch IPT80/12M/central adaptor/4 wires/back striking;等离子切割枪/IPT80/12M/中央插头/4芯/后引弧

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JTN0090	60434	Double pointed spacer/IPT80/backing striking;两点支架 IPT80/后引弧
2	JTN0711	60504	Shield cap/IPT80/Contact cutting/backing striking;喷嘴保护帽/IPT80/接触切割/后引弧
3	JTN1075	60508	Shield cap/IPT80/gouging;隔离保护帽/IPT80/气刨
● 4	JWT1678-05	60510	Outside nozzle IPT80/gray glass fiber;外喷嘴 IPT80/灰色玻纤
5	JWT1683-05	60511	Outside nozzle IPT80/Contact cutting;外喷嘴/IPT80/接触切割
6			Tip;喷嘴
6.1	JWV1681-10	51311.10	Tip $\phi 1.0\text{mm}$ 40-50A/IPT80/back striking;电极喷嘴 $\phi 1.0\text{mm}$ 40-50A/IPT80/后引弧
6.2	JWV1681-11	51311.11	Tip $\phi 1.1\text{mm}$ 50-60A/IPT80/back striking;电极喷嘴 $\phi 1.1\text{mm}$ 50-60A/IPT80/后引弧
6.3	JWV1681-12	51311.12	Tip $\phi 1.2\text{mm}$ 60-70A/IPT80/back striking;电极喷嘴 $\phi 1.2\text{mm}$ 60-70A/IPT80/后引弧
● 6.4	JWV1681-13	51311.13	Tip $\phi 1.3\text{mm}$ 70-80A/IPT80/back striking;电极喷嘴 $\phi 1.3\text{mm}$ 70-80A/IPT80/后引弧
7	JWV1681-09	51310.09	Tip $\phi 0.9\text{mm}$ IPT80/Contact cutting/back striking;电极喷嘴 $\phi 0.9\text{mm}$ IPT80/接触切割/后引弧
8			Tip;喷嘴
8.1	JWV1680-10	51311S.10	Contact tip $\phi 1.0\text{mm}$ 40-50A/IPT80/back striking;接触电极喷嘴 $\phi 1.0\text{mm}$ 40-50A/IPT80/接触切割/后引弧
8.2	JWV1680-11	51311S.11	Contact tip $\phi 1.1\text{mm}$ 50-60A/IPT80/back striking;接触电极喷嘴 $\phi 1.1\text{mm}$ 50-60A/IPT80/接触切割/后引弧
8.3	JWV1680-12	51311S.12	Contact tip $\phi 1.2\text{mm}$ 60-70A/IPT80/back striking;接触电极喷嘴 $\phi 1.2\text{mm}$ 60-70A/IPT80/接触切割/后引弧
8.4	JWV1680-13	51311S.13	Contact tip $\phi 1.3\text{mm}$ 70-80A/IPT80/back striking;接触电极喷嘴 $\phi 1.3\text{mm}$ 70-80A/IPT80/接触切割/后引弧
9	JWV1686-16	51311G.16	Tip $\phi 1.6\text{mm}$ /80A/IPT80/gouging/back striking;喷嘴 $\phi 1.6\text{mm}$ /80A/IPT80/气刨/后引弧
● 10	JWV1676	60027	Diffuser IPT80;分流器 IPT80
● 11	JWC1670	52558	Electrode IPT80/back striking;等离子电极 IPT80/后引弧
12	JWA0054-01		Torch head IPT80/90° ;等离子枪头 IPT80/90°
12a	JGU0710	51620.60	"O"ring $\phi 18 \times 15\text{mm}$ IPT80 RED SIL;"O"型圈 $\phi 18 \times 15\text{mm}$ IPT80 红色硅胶
12b	JAQ0784	09800.42	Air tube/IPT80;导流管/IPT80
13	JHW0042-01		Plasma handle manual/IPT80-100/Red;等离子手工手柄/IPT80-100/红色
14	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
15	JIR0081	185.0031	Trigger;开关
16	JIK0804		Joint/small/new type;球节套件/小/新式
17			Cable assembly;电缆组
17.1	JW001210074-300		Cable assembly/IPT80/6M/2 wires/integrated;电缆组/IPT80/6M/2芯/气电一体
17.2	JW001210134-300		Cable assembly/IPT80/12M/2 wires/integrated;电缆组/IPT80/12M/2芯/气电一体
17.3	JW001210071-300		Cable assembly/IPT80/6M/2 wires/centre adaptor;电缆组/IPT80/6M/2芯/中央插头
17.4	JW001210131-300		Cable assembly/IPT80/12M/2 wires/centre adaptor;电缆组/IPT80/12M/2芯/中央插头
17.5	JW001210077-300		Cable assembly/IPT80/6M/4 wires/centre adaptor;电缆组/IPT80/6M/4芯/中央插头
17.6	JW001210137-300		Cable assembly/IPT80/12M/4 wires/centre adaptor;电缆组/IPT80/12M/4芯/中央插头
18	JDH6017	60368	Spanner for Plasma;等离子枪扳手
19	JAY0089		Central adaptor torch side plasma 5 pins;等离子中央插头/5针
20	JTN0719	51853	Circle cutting attachment IPT80;圆周切割附件 IPT80
20.1	JTN0682		Roller stand IPT80/ with spanner;滚轮支架 IPT80/带扳手

WITHOUT HIGH FREQUENCY
非高频



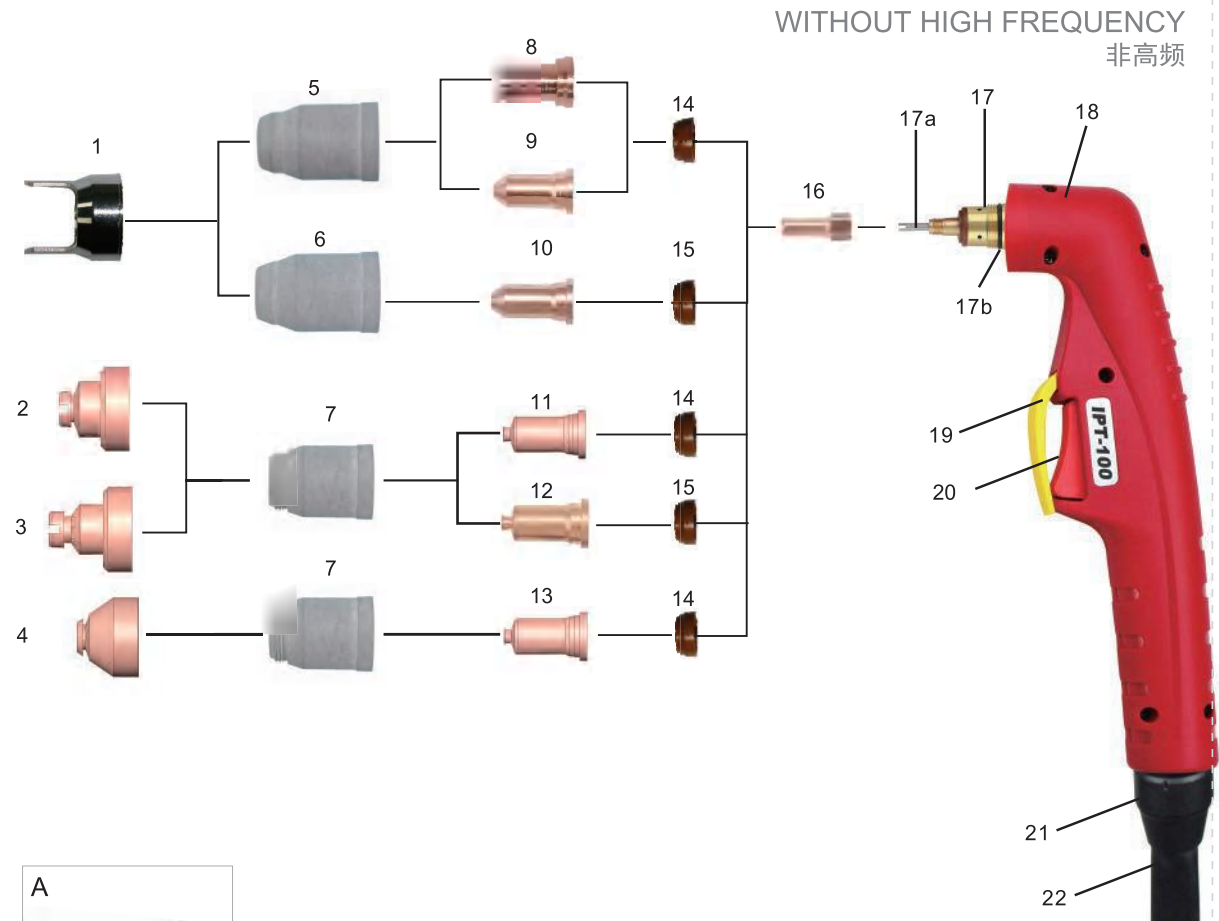
For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 2.7-3.0\text{mm}$

Technical Data	技术参数
Current/额定电流	80Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.5-5.0 Bar
Gas Flow/气流量	120-130 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	80sec.recommended/推荐80秒
Standard Length/标准长度	6M

Complete Torch

Code	Ref	Description
A	JWU03092	Plasma torch IPX82/6M/ 1/4G /integrated/2 wires;等离子切割枪/IPX82/6M/ 1/4G /气电一体/2芯
B	JWU03093	Plasma torch IPX82/6M/ 1/4G/separatae/2 wires;等离子切割枪/IPX82/6M/ 1/4G /气电分体/2芯
C	JWU03094	Plasma torch IPX82/6M/central adaptor/2 wires;等离子切割枪/IPX82/6M/中央插头/2芯
D	JWU030841	Plasma torch IPX82/6M/central adaptor/4 wires;等离子切割枪/IPX82/6M/中央插头/4芯
E	JWU03095	Plasma torch IPX82/6M/central adaptor/coaxial cable;等离子切割枪/IPX82/6M/中央插头/同轴电缆

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JTN0689		Shield cap/IPX82/Hand;保护帽/IPX82/手动
2	JTN0660		Shield cap/IPX82/Gouging;保护帽/IPX82/气刨
● 3	JTN0669		Shield cap/IPX62/IPX82;保护帽/IPX62/IPX82
● 4	JWT0641-05		Outside nozzle IPX82/gray glass fiber;外喷嘴 IPX82/灰色玻纤
5			Tip;喷嘴
5.1	JWV0701-09		Tip $\phi 0.9\text{mm}/40\text{A}/\text{IPX82}$;电极喷嘴 $\phi 0.9\text{mm}/40\text{A}/\text{IPX82}$
5.2	JWV0701-10		Tip $\phi 1.0\text{mm}/50\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.0\text{mm}/50\text{A}/\text{IPX82}$
5.3	JWV0701-11		Tip $\phi 1.1\text{mm}/60\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.1\text{mm}/60\text{A}/\text{IPX82}$
5.4	JWV0701-12		Tip $\phi 1.2\text{mm}/70\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.2\text{mm}/70\text{A}/\text{IPX82}$
● 5.5	JWV0701-13		Tip $\phi 1.3\text{mm}/80\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.3\text{mm}/80\text{A}/\text{IPX82}$
6	JWV0704		Tip 30A-80A/IPX82/GOUGING;电极喷嘴 30A-80A/IPX82/气刨
● 7	JWG0061		Diffuser IPX82;分流器IPX82
● 8	JWC1670	52558	Electrode IPT80/IPX82;等离子电极 IPT80/IPX82
9	JWA0603		Torch head IPX82/90° ;等离子枪头 IPX82/90°
9a	JGU0710	51620.60	"O"ring $\phi 15\text{X} \phi 18$ IPT80 RED SIL;"O"型圈 $\phi 15\text{X} \phi 18$ IPT80 红色硅胶
9b	JAO0784	09800.42	Air tube/IPT80/IPX82;导流管IPT80/IPX82
10	JHW0049-01		PLASMA HANDIE MANUALE/RED/IPX TORCH HEAD;等离子手工手柄/红色/适用于IPX枪头
11	JIK0733		PROTECTION PART/PLASMA/YELLOW;开关保护档片/等离子用/黄色
12	JIR0081		TRIGGER RED;焊枪用开关 21.8MM 红色
13	JIK0804		Joint/small/new type;球节套件/小/新式
14			Cable assembly;电缆组
14.1	JWO01210074-300		Cable assembly/IPX82/6M/2 wires/integrated;电缆组/IPX82/6M/2芯/气电一体
14.2	JWO01210072-300		Cable assembly/IPX82/6M/2 wires/separatae;电缆组/IPX82/6M/2芯/气电分体
14.3	JWO01210071-300		Cable assembly/IPX82/6M/2 wires/centre adaptor;电缆组/IPX82/6M/2芯/中央插头
14.4	JWO01210077-300		Cable assembly/IPX82/6M/4 wires/centre adaptor;电缆组/IPX82/6M/4芯/中央插头
14.5	JWO0121117C-22		Cable assembly/IPX82/6M/coaxial cable/centre adaptor;电缆组/IPX82/6M/同轴电缆/中央插头
15	JDH6017		SPANNER FOR PLASMA;PLASMA枪扳手
16	JAY0089		CENTRE ADAPTOR TORCHSIDE PLASMA 5 PINS;等离子中央插头/5针



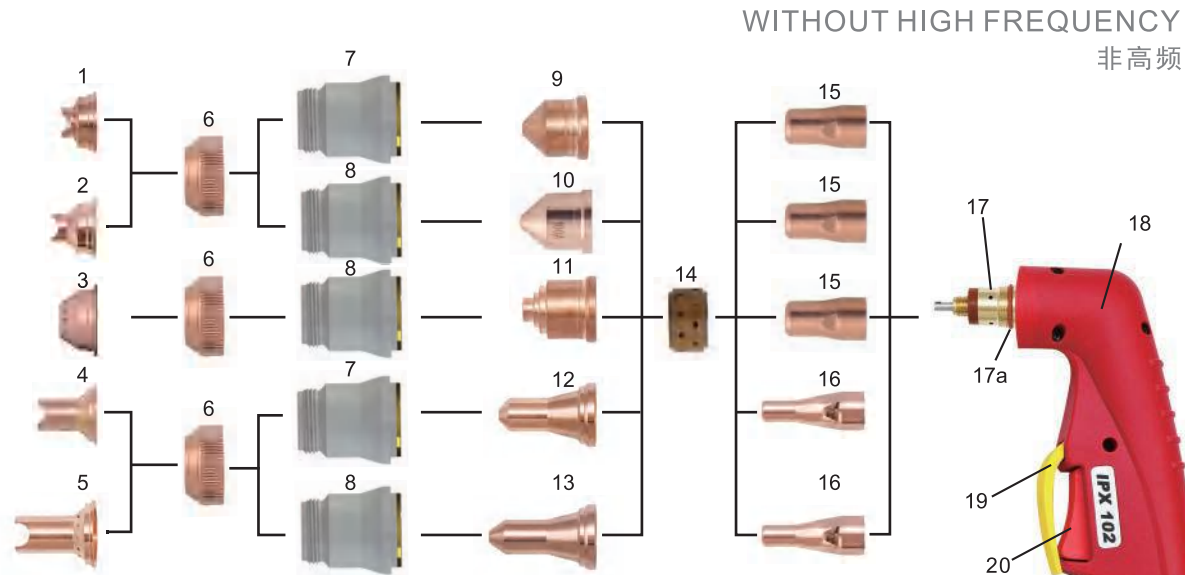
For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 3.5-4.0\text{mm}$

Technical Data	技术参数
Current/额定电流	100Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ /空气/氮气
Gas Pressure/气压	4.6-5.0 Bar
Gas Flow/气流量	200 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	100sec.recommended/推荐100秒
Standard Length/标准长度	6M/12M

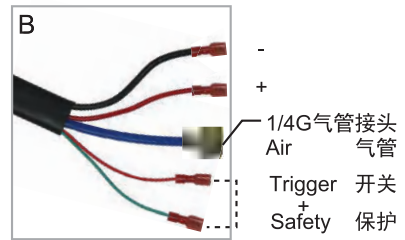
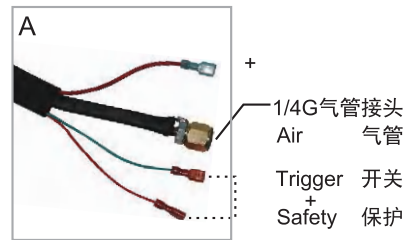
HAND TORCH

Code	Ref	Description
A JWU03072-00		Plasma torch IPT100/6M/ 1/4G /integrated/2 wires/back striking;等离子切割枪/IPT100/6M/ 1/4G /气电一体/2芯/后引弧
A JWU04072-00		Plasma torch IPT100/12M/ 1/4G /integrated/2 wires/back striking;等离子切割枪/IPT100/12M/ 1/4G /气电一体/2芯/后引弧
B JWU03074-00		Plasma torch IPT100/6M/central adaptor/2 wires/back striking;等离子切割枪/IPT100/6M/中央插头/2芯/后引弧
B JWU04074-00		Plasma torch IPT100/12M/central adaptor/2 wires/back striking;等离子切割枪/IPT100/12M/中央插头/2芯/后引弧
C JWU030641-00		Plasma torch IPT100/6M/central adaptor/4 wires/back striking;等离子切割枪/IPT100/6M/中央插头/4芯/后引弧
C JWU040641-00		Plasma torch IPT100/12M/central adaptor/4 wires/back striking;等离子切割枪/IPT100/12M/中央插头/4芯/后引弧

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
● 1	JTN0096	60444	Double pointed spacer/IPT100;两点支架 IPT100
2	JTN0711	60504	Shield cap/40-70A/cotact cutting;隔离保护帽/40-70A/接触切割
3	JTN0655	60505	Shield cap/80-120A/cotact cutting;隔离保护帽/80-120A/接触切割
4	JTN1075	60508	Shield cap/gouging;隔离保护帽/气刨
5	JWT1689-05	60500	Outside IPT100/30-70A/Gray glass fiber;外喷嘴/IPT100/30-70A/灰色玻纤
● 6	JWT1687-05	60501	Outside nozzle IPT100/80-120A/Gray glass fiber;外喷嘴 IPT100/80-120A/灰色玻纤
7	JWT1685-05	60502	Outside nozzle IPT100/Contact cut and gouging;外喷嘴/IPT100/接触切割和气刨
8	JWV1683-09	51245.09	Tip $\phi 0.9\text{mm}$ /cotact cutting/30-70A /back striking;电极喷嘴 $\phi 0.9\text{mm}$ /30-70A/后引弧
9			Tip;电极喷嘴
9.1	JWV1689-10	51246.10	Tip $\phi 1.0\text{mm}$ /40-50A/ IPT100/back striking;电极喷嘴 $\phi 1.0\text{mm}$ /40-50A/IPT100/后引弧
9.2	JWV1689-11	51246.11	Tip $\phi 1.1\text{mm}$ /50-60A/ IPT100/back striking;电极喷嘴 $\phi 1.1\text{mm}$ /50-60A/IPT100/后引弧
9.3	JWV1689-12	51246.12	Tip $\phi 1.2\text{mm}$ /60-70A/ IPT100/back striking;电极喷嘴 $\phi 1.2\text{mm}$ /60-70A/IPT100/后引弧
10			Tip;喷嘴
10.1	JWV1687-14	51248.14	Tip $\phi 1.4\text{mm}$ /80-90A/ IPT100/back striking;电极喷嘴 $\phi 1.4\text{mm}$ /80-90A/IPT100/后引弧
10.2	JWV1687-15	51248.15	Tip $\phi 1.5\text{mm}$ /100-110A/ IPT100/back striking;电极喷嘴 $\phi 1.5\text{mm}$ /100-110A/IPT100/后引弧
● 10.3	JWV1687-16	51248.16	Tip $\phi 1.6\text{mm}$ /110-120A/ IPT100/back striking;电极喷嘴 $\phi 1.6\text{mm}$ /110-120A/IPT100/后引弧
11			Tip;电极喷嘴
11.1	JWV1685-10	51276.10	Contact tip $\phi 1.0\text{mm}$ /40-50A/IPT100/back striking;接触电极喷嘴 $\phi 1.0\text{mm}$ /40-50A/IPT100/后引弧
11.2	JWV1685-11	51276.11	Contact tip $\phi 1.1\text{mm}$ /50-60A/IPT100/back striking;接触电极喷嘴 $\phi 1.1\text{mm}$ /50-60A/IPT100/后引弧
11.3	JWV1685-12	51276.12	Contact tip $\phi 1.2\text{mm}$ /60-70A/IPT100/back striking;接触电极喷嘴 $\phi 1.2\text{mm}$ /60-70A/IPT100/后引弧
12			Tip;电极喷嘴
12.1	JWV1697-14	51278.14	Contact tip $\phi 1.4\text{mm}$ /80-90A/IPT100/back striking;接触电极喷嘴 $\phi 1.4\text{mm}$ /80-90A/IPT100/后引弧
12.2	JWV1697-15	51278.15	Contact tip $\phi 1.5\text{mm}$ /100-110A/IPT100/back striking;接触电极喷嘴 $\phi 1.5\text{mm}$ /100-110A/IPT100/后引弧
12.3	JWV1697-16	51278.16	Contact tip $\phi 1.6\text{mm}$ /110-120A/ IPT100/back striking;接触电极喷嘴 $\phi 1.6\text{mm}$ /110-120A/IPT100/后引弧
13	JWV1698-22	51278G.22	Tip gouging IPT100/120A/gouging/back striking;喷嘴/IPT100/120A/气刨/后引弧
14	JWG1673	60025	Diffuser IPT100/30-70A;分流器 IPT100/30-70A
● 15	JWG1672	60026	Diffuser IPT100/80-120A and gouging;分流器 IPT100/80-120A以及气刨
● 16	JWC1687	52556	Electrode plasma IPT100;等离子电极 IPT100
17	JWA0056-01		Plasma torch head IPT100/90° ;等离子枪头 IPT100/90°
17a	JAO0785	09700.48	Air tube IPT100;导流管/IPT100
17b	JGU0716	51190.41	"O"ring $\phi 18 \times 21\text{mm}$ IPT100;O型圈 $\phi 18 \times 21\text{mm}$ /IPT100/
18	JHW0042-01		Plasma handle manual/IPT80-100/Red;等离子手柄/IPT80-100/红色
19	JIK0733		Protection part/plasma/yellow;开关保护档片/等离子用/黄色
20	JIR0081		Trigger;开关
21	JIK0804		Joint/small/new type;球节套件/小/新式
22			Cable assembly;电缆组
22.1	JW001210074-300		Cable assembly/IPT100/6M/2 wires/integrated;电缆组/IPT100/6M/2芯/气电一体
22.2	JW001210134-300		Cable assembly/IPT100/12M/2 wires/integrated;电缆组/IPT100/12M/2芯/气电一体
22.3	JW001210071-300		Cable assembly/IPT100/6M/2 wires/centre adaptor;电缆组/IPT100/6M/2芯/中央插头
22.4	JW001210131-300		Cable assembly/IPT100/12M/2 wires/centre adaptor;电缆组/IPT100/12M/两芯/中央插头
22.5	JW001210077-300		Cable assembly/IPT100/6M/4 wires/centre adaptor;电缆组/IPT100/6M/4芯/中央插头
22.6	JW001210137-300		Cable assembly/IPT100/12M/4 wires/centre adaptor;电缆组/IPT100/12M/4芯/中央插头
23	JDH6017		Spanner for Plasma;等离子枪扳手
24	JAY0089		Central adaptor torch side plasma 5 pins;等离子中央插头/5针
25	JTN0716		Circle cutting attachment/IPT100;圆周切割附件/IPT100
25.1	JTN0683		Roller stand IPT100/ with spanner;滚轮支架 IPT100/带扳手



WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 3.5-4.0\text{mm}$

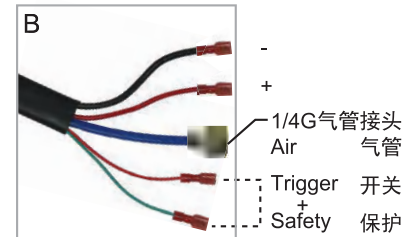
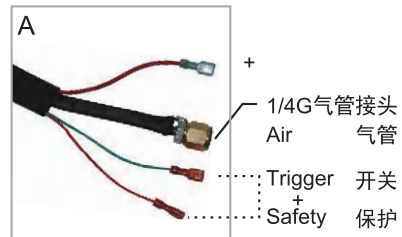
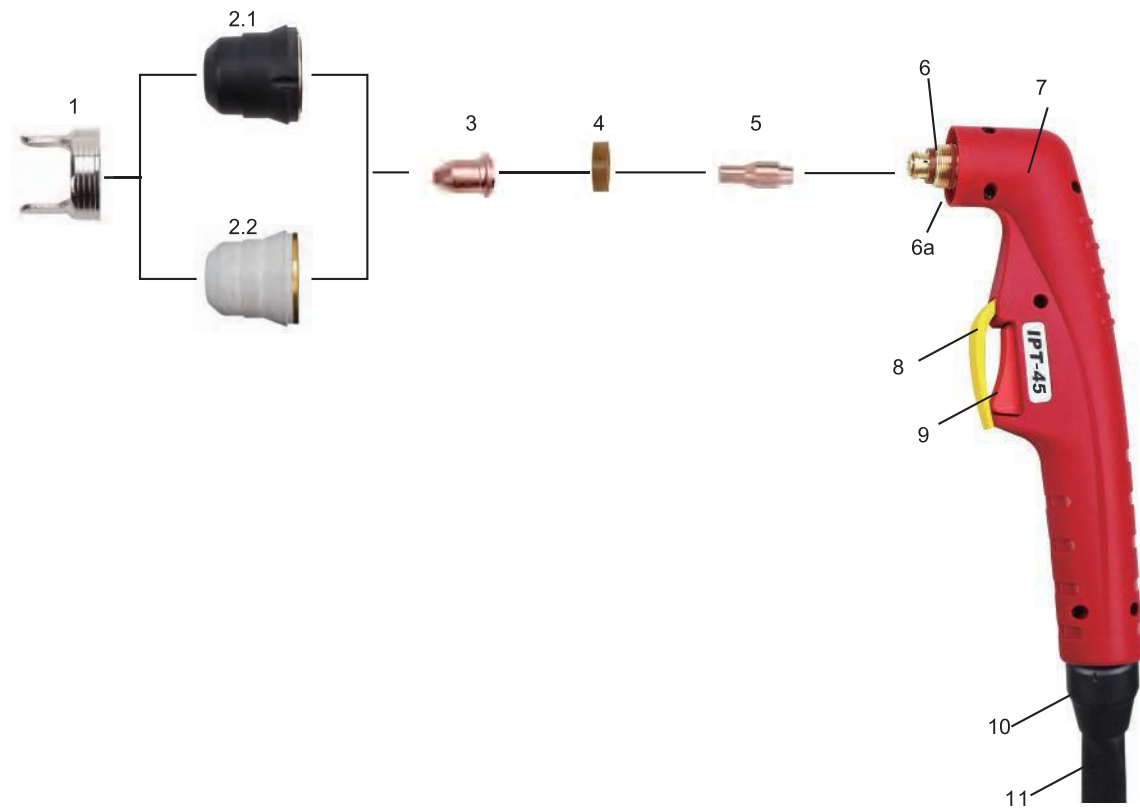
Technical Data	技术参数
Current/额定电流	120Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	5.0 Bar
Gas Flow/气流量	200 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	100sec.recommended/推荐100秒
Standard Length/标准长度	6M

Complete Torch

Code	Ref	Description
A	JWU03002	Plasma torch IPX102/6M/ 1/4G /integrated/2 wires;等离子切割枪/IPX102/6M/ 1/4G /气电一体/2芯
B	JWU03003	Plasma torch IPX102/6M/ 1/4G /separate/2 wires;等离子切割枪/IPX102/6M/ 1/4G /气电分体/2芯
C	JWU03004	Plasma torch IPX102/6M/central adaptor/2 wires;等离子切割枪/IPX102/6M/中央插头/2芯
D	JWU030941	Plasma torch IPX102/6M/central adaptor/4 wires;等离子切割枪/IPX102/6M/中央插头/4芯
E	JWU03005	Plasma torch IPX102/6M/central adaptor/coaxial cabler;等离子切割枪/IPX102/6M/中央插头/同轴电缆

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1	JTN6675		Shield cap/40-80A/IPX102/Hand;保护帽/40-80A/IPX102/手动
● 2	JTN6676		Shield cap/100-120A/IPX102/Hand;保护帽/100-120A/IPX102/手动
3	JTN0777		Shield cap/IPX102/Gouging;保护帽/IPX102/气刨
4	JTN0778		Extended shield cap/40-80A/IPX102;加长保护帽/40-80A/IPX102
5	JTN0779		Extended shield cap/100-120A/IPX102;加长保护帽/100-120A/IPX102
6	JTN0666		Shield cap/IPX102;保护帽/IPX102
7	JWT0645-05		Outside nozzle IPX102/6 holes/40-80A/gray glass fiber;外喷嘴 IPX102/6孔/40-80A/灰色玻纤
● 8	JWT0642-05		Outside nozzle IPX102/8 holes/100-120A/gray glass fiber;外喷嘴 IPX102/8孔/100-120A/灰色玻纤
9			Tip;喷嘴
9.1	JWV0790-10		TIP $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$
9.2	JWV0790-11		TIP $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$
9.3	JWV0790-12		TIP $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$
9.4	JWV0790-14		TIP $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$
10			Tip;喷嘴
● 10.1	JWV0702-16		TIP $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$
10.2	JWV0702-18		TIP $\phi 1.8\text{mm}/120\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.8\text{mm}/120\text{A}/\text{IPX}102$
11	JWV0768		TIP 40-120A/IPX102/Gouging;电极喷嘴 40-120A/IPX102/气刨
12			Tip;喷嘴
12.1	JWV0766-10		Extended tip $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$
12.2	JWV0766-11		Extended tip $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$
12.3	JWV0766-12		Extended tip $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$
12.4	JWV0766-14		Extended tip $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$
13	JWV0760-16		Extended tip $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$
14	JWG0062		Diffuser IPX102;分流器 IPX102
● 15	JWC0642		Electrode IPX102;电极 IPX102
16	JWC0648		Extended electrode IPX102;加长电极 IPX102
17	JWA0055-01		Plasma torch head IPX102/90° ;等离子枪头 IPX102/90°
17a	JGU8568		"O"ring $\phi 19.6 \times 16\text{mm}/\text{IPX}102/\text{RED SIL}$;O型圈/ $\phi 19.6 \times 16\text{mm}/\text{IPX}102/\text{红色硅胶}$
17b	JAO0718		Air tube/IPX102;导流管/IPX102
18	JHW0042-01		Plasma handle manual/IPT80-100;等离子手工手柄/IPT80-100
19	JIK0733		PROTECTION PART/PLASMA YELLOW;开关保护档片/等离子用/黄色
20	JIR0081		TRIGGER RED;焊枪用开关 21.8MM 红色
21	JIK0804		TIG JOINT/SMALL/NEW TYPE;TIG用球节套件/小/新式
22			Cable assembly;电缆组
22.1	JW001210074-300		Cable assembly/IPX102/6M/2 wires/integrated;电缆组/IPX102/6M/2芯/气电一体
22.2	JW001210072-300		Cable assembly/IPX102/6M/2 wires/separate;电缆组/IPX102/6M/2芯/气电分体
22.3	JW001210071-300		Cable assembly/IPX102/6M/2 wires/centre adaptor;电缆组/IPX102/6M/2芯/中央插头
22.4	JW001210077-300		Cable assembly/IPX102/6M/4 wires/centre adaptor;电缆组/IPX102/6M/4芯/中央插头
22.5	JW00121117C-22		Cable assembly/IPX102/6M/Coaxial cable/centre adaptor;电缆组/IPX102/6M/同轴电缆/中央插头
23	JDH6010		SPANNER FOR P80;P80枪用扳手
24	JAY0089		CENTRE ADAPTOR TORCHSIDE PLASMA 5 PINS;等离子中央插头/5针

WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve, inside orifice $\phi 2.3-2.7\text{mm}$

Technical Data	技术参数
Current/额定电流	45Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.4-5.0 Bar
Gas Flow/气流量	120-130LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	55sec.recommended/推荐55秒
Standard Length/标准长度	4M

Complete Torch

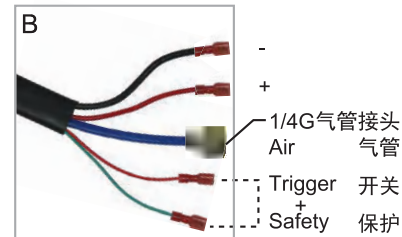
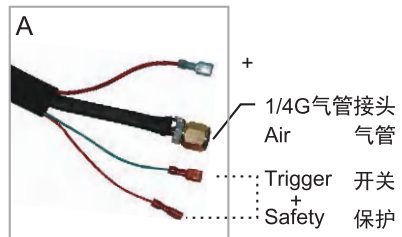
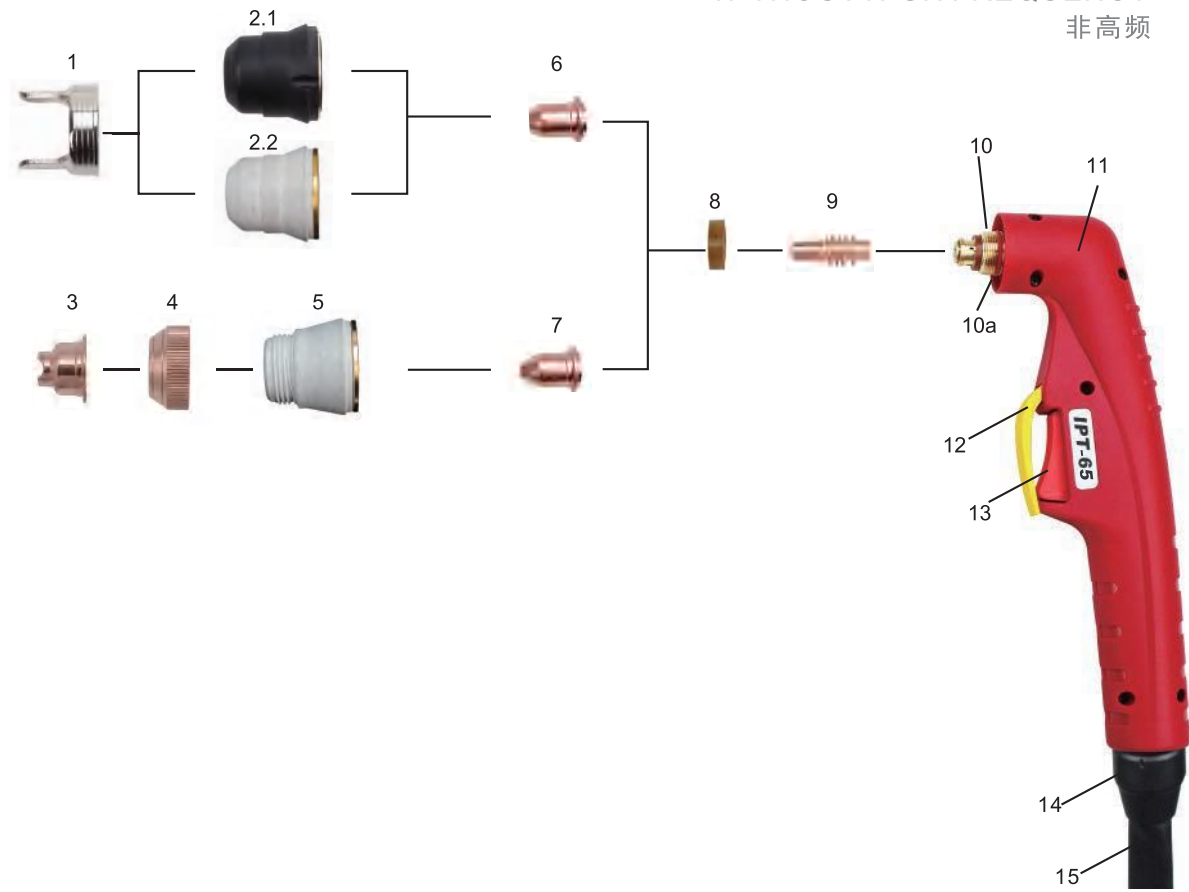
Code	Ref	Description
A	JWU02172	Plasma torch IPT45/4M/ 1/4G /integrated/2 wires/screwless;等离子切割枪/IPT45/4M/ 1/4G /气电一体/2芯/插拔式
B	JWU02173	Plasma torch IPT45/4M/ 1/4G /separate/2 wires/screwless;等离子切割枪/IPT45/4M/ 1/4G /气电分体/2芯/插拔式
C	JWU02174	Plasma torch IPT45/4M/central adaptor/2 wires/screwless;等离子切割枪/IPT45/4M/中央插头/2芯/插拔式
D	JWU021641	Plasma torch IPT45/4M/central adaptor/4 wires/screwless;等离子切割枪/IPT45/4M/中央插头/4芯/插拔式

Position	Code	Ref.	Description
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(带“●”为标准配置 / With "●" is the standard configuration)

● 1	JTN0009-04	60432	Double pointed spacer/IPT60/backing striking;两点支架/IPT60/后引弧/加宽
2			Outside nozzle; 外喷嘴
● 2.1	JWT0672-03	60389	Outside nozzle 6holes IPT60/bakelite;外喷嘴 6孔 IPT60/胶木
2.2	JWT1672-05		Outside nozzle 6holes IPT60/Gray Glass fiber;外喷嘴 6孔 IPT60/灰色玻纤
3			Tip; 喷嘴
3.1	JWV0703-08		Tip $\phi 0.8\text{mm}/30\text{A}/\text{IPT}40$;电极喷嘴 $\phi 0.8\text{mm}/30\text{A}/\text{IPT}40$
● 3.2	JWV0703-09		Tip $\phi 0.9\text{mm}/40\text{A}/\text{IPT}40$;电极喷嘴 $\phi 0.9\text{mm}/40\text{A}/\text{IPT}40$
● 4	JWG1612	60028	Diffuser IPT20C-IPT60;分流器 IPT20C-IPT60
● 5	JWC1059-03		Electrode/IPT40/IPX62/90° ;电极/IPT40/IPX62/快插式/90°
6	JWA0087-03		Plasma torch head/IPT40/IPX62 TORCH HEAD/90° ;等离子手动枪头/IPT40/IPX62/快插式/90°
6a	JGU0710	51620.60	"O"ring $\phi 15\text{X} \phi 18$ IPT60 RED SIL;O型圈 $\phi 15\text{X} \phi 18$ IPT60 红色硅胶
7	JHW0049-01		Plasma handle manual/IPT20-60/PX torch head;等离子手工手柄/IPT20-60/适用于PX枪头
8	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
9	JIR0081	07301.20	Trigger red;焊枪用开关 21.8MM 红色
10	JIK0809		Plasma Joint/IPT20-60;等离子用球节套件/IPT20-60
11			Cable assembly; 电缆组
11.1	JWO01004052-22		Cable assembly/IPT45/4M/2 wires/PX torch head/2PCS;电缆组/IPT45/4M/两芯/PX枪头/气电分体
11.2	JWO01004054-22		Cable assembly/IPT45/4M/2 wires/PX torch head/1PC;电缆组/IPT45/4M/两芯/PX枪头/气电一体
11.3	JWO01004051-22		Cable assembly/IPT45/4M/2 wires/centre adaptor/PX torch head;电缆组/IPT45/4M/两芯/中央插头/PX枪头
11.4	JWO01004057-22		Cable assembly/IPT45/4M/4 wires/centre adaptor/PX torch head;电缆组/IPT45/4M/四芯/中央插头/PX枪头
12	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
13	JTN0043		Circle cutting attachment/IPT20-60;圆周切割附件/IPT20-60/前后引弧共用
13.1	JTN0713		Wheel spacer with spanner IPT20-60;滚轮支架/IPT20-60/前后引弧共用/带扳手

WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve, inside orifice $\phi 2.3-2.7\text{mm}$

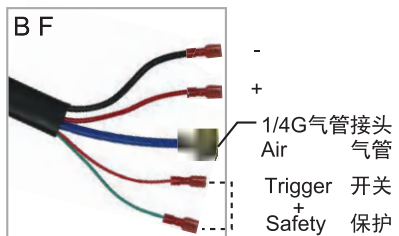
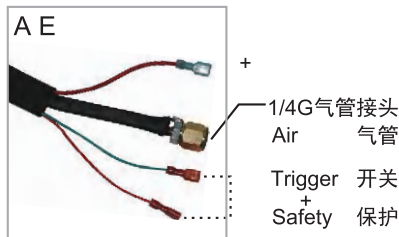
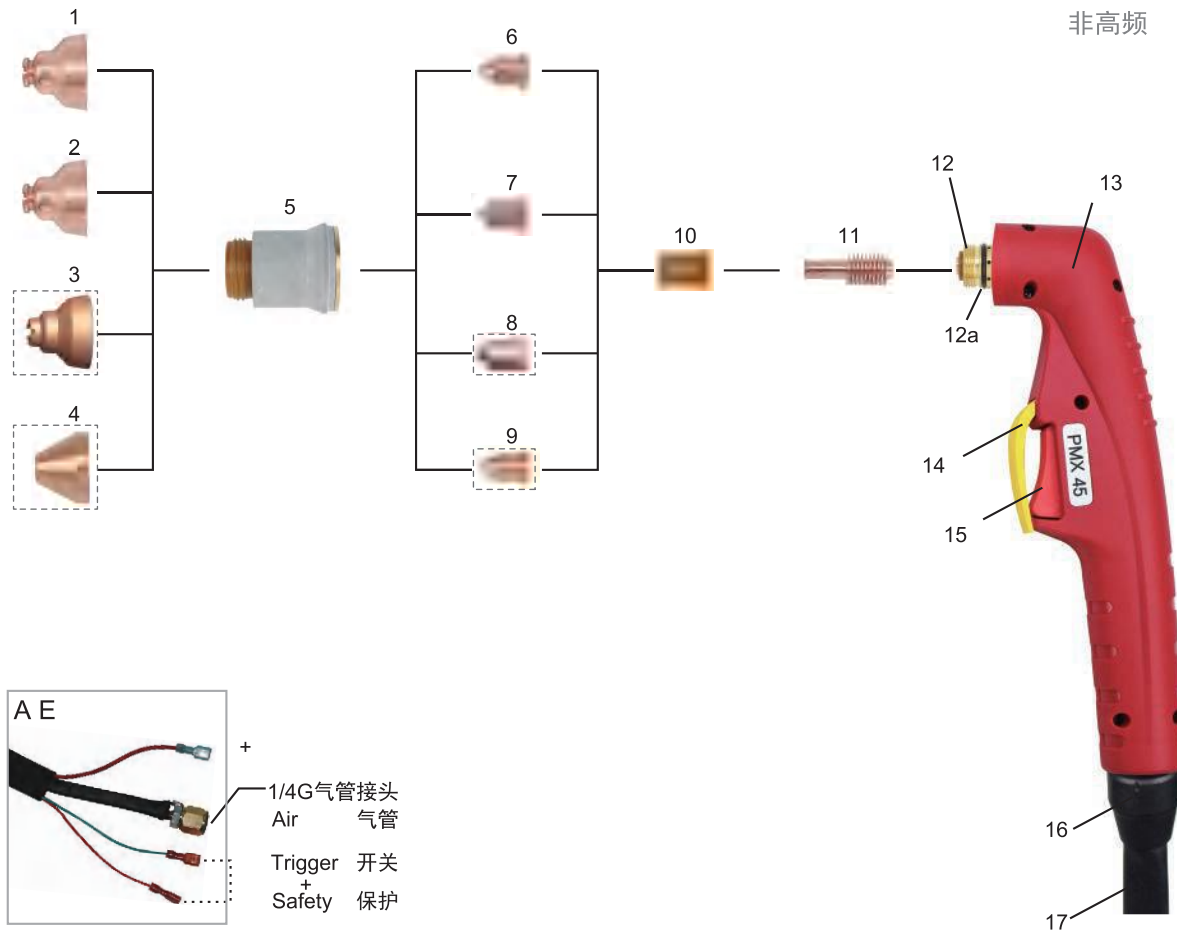
Technical Data	技术参数
Current/额定电流	65Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.4-5.0 Bar
Gas Flow/气流量	120-130LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	55sec.recommended/推荐55秒
Standard Length/标准长度	6M

Complete Torch Reminder: No. 16 can not be used when using accessories 3, 4, and 5. 注: 使用3、4、5配件时不可使用16号。

Code	Ref	Description
A	JWU03182	Plasma torch IPT65/6M/ 1/4G /integrated/2 wires/screwless;等离子切割枪/IPT65/6M/ 1/4G /气电一体/2芯/插拔式
B	JWU03183	Plasma torch IPT65/6M/ 1/4G /separate/2 wires/screwless;等离子切割枪/IPT65/6M/ 1/4G /气电分体/2芯/插拔式
C	JWU03184	Plasma torch IPT65/6M/central adaptor/2 wires/screwless;等离子切割枪/IPT65/6M/中央插头/2芯/插拔式
D	JWU031741	Plasma torch IPT65/6M/central adaptor/4 wires/screwless;等离子切割枪/IPT65/6M/中央插头/4芯/插拔式

Position	Code	Ref.	Description
● 1	JTN0009-04	60432	Double pointed spacer/IPT60/backing striking;两点支架/IPT60/后引弧
2			Outside nozzle; 外喷嘴
● 2.1	JWT0672-03	60389	Outside nozzle 6holes IPT60/bakelite;外喷嘴 6孔 IPT60/胶木
2.2	JWT1672-05		Outside nozzle 6holes IPT60/Gray Glass fiber;外喷嘴 6孔 IPT60/灰色玻纤
3	JTN0631		Shield cap/IPX62/Hand;保护帽/IPX62/手动
4	JTN0669		Shield cap/IPX62/IPX82;保护帽/IPX62/IPX82
5	JWT0643-05		Outside nozzle IPX62/gray glass fiber;外喷嘴 IPX62/灰色玻纤
● 6	JWV0703-11-GW		Tip $\phi 1.1\text{mm}/65\text{A}/\text{IPX62}$;电极喷嘴 $\phi 1.1\text{mm}/65\text{A}/\text{IPX62}/\text{GW}$
7			Tip; 喷嘴
7.1	JWV0703-09		Tip $\phi 0.9\text{mm}/40\text{A}/\text{IPX62}$;电极喷嘴 $\phi 0.9\text{mm}/40\text{A}/\text{IPX62}$
7.2	JWV0703-11		Tip $\phi 1.1\text{mm}/60\text{A}/\text{IPX62}$;电极喷嘴 $\phi 1.1\text{mm}/60\text{A}/\text{IPX62}$
● 8	JWG1612	60028	Diffuser IPT20C-IPT60;分流器 IPT20C-IPT60
● 9	JWC1059-06		Electrode/IPT40/IPX62;等离子电极/IPT40/IPX62/快插式/带螺旋槽
10	JWA0087-03		Plasma torch head/IPT40/IPX62 torch head/90° ;等离子手动枪头/IPT40/IPX62/快插式/90°
10a	JGU0710	51620.60	"O"ring $\phi 15\text{X} \phi 18$ IPT60 RED SIL;O型圈 $\phi 15\text{X} \phi 18$ IPT60 红色硅胶
11	JHW0049-01		Plasma handle manual/IPT20-60/PX torch head;等离子手工手柄/IPT20-60/适用于PX枪头
12	JIK0733		Protection part/Plasma/Yellow;开关保护档片/等离子用/黄色
13	JIR0081	07301.20	Trigger red;焊枪用开关 21.8MM 红色
14	JIK0809		Plasma Joint/IPT20-60;等离子用球节套件/IPT20-60
15			Cable assembly; 电缆组
15.1	JW001106071-22		Cable assembly/IPT65/6M/2 wires/centre adaptor;电缆组/IPT65/6M/2芯/中央插头
15.2	JW001106074-22		Cable assembly/IPT65/6M/2 wires/integrated;电缆组/IPT65/6M/2芯/气电一体
15.3	JW001106077-22		Cable assembly/IPT65/6M/4 wires/centre adaptor;电缆组/IPT65/6M/4芯/中央插头
15.4	JW001106072-22		Cable assembly/IPT65/6M/2 wires/PX torch head/separate;电缆组/IPT65/6M/2芯/PX枪头/气电分体
16	JAY0089		Central adaptor torch side Plasma 5 pins;等离子中央插头/5针
17	JTN0043		Circle cutting attachment/IPT20-60;圆周切割附件/IPT20-60/前后引弧共用
17.1	JTN0713		Wheel spacer with spanner IPT20-60;滚轮支架/IPT20-60/前后引弧共用/带扳手

WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice ϕ 2.3-2.7mm

Technical Data	技术参数
Current/额定电流	45Amp / 65Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	5.0 Bar
Gas Flow/气流量	160 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	60sec.recommended/推荐60秒
Standard Length/标准长度	6M

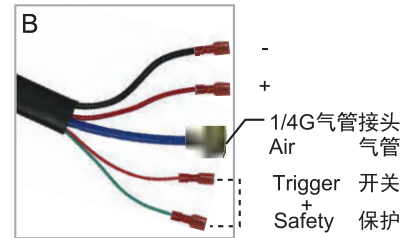
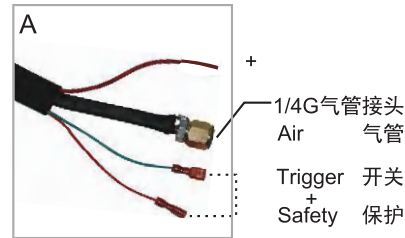
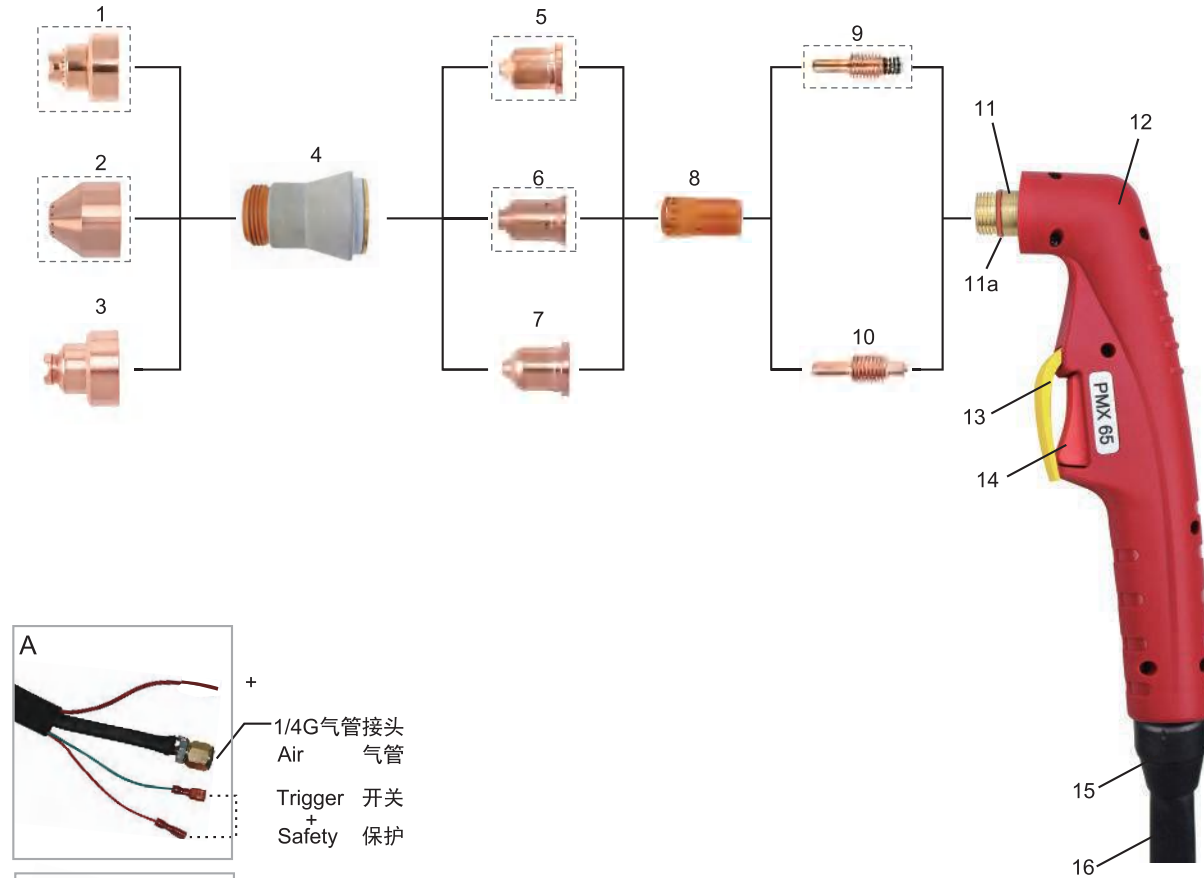
Complete Torch

Code	Ref.	Description
A	JWU03112	Plasma torch PMX45/6M/ 1/4G /integrated/2 wires;等离子切割枪/PMX45/6M/4平方/ 1/4G /气电一体/2芯
B	JWU03113	Plasma torch PMX45/6M/ 1/4G /separate/2 wires;等离子切割枪/PMX45/6M/4平方/ 1/4G /气电分体/2芯
C	JWU03114	Plasma torch PMX45/6M/central adaptor/2 wires;等离子切割枪/PMX45/6M/4平方/中央插头/2芯
D	JWU031041	Plasma torch PMX45/6M/central adaptor/4 wires;等离子切割枪/PMX45/6M/4平方/中央插头/4芯
E	JWU03112-01	Plasma torch PMX45P/6M/ 1/4G /integrated/2 wires;等离子切割枪/PMX45P/6M/6平方/ 1/4G /气电一体/2芯
F	JWU03113-01	Plasma torch PMX45P/6M/ 1/4G /separate/2 wires;等离子切割枪/PMX45P/6M/6平方/ 1/4G /气电分体/2芯
G	JWU03114-01	Plasma torch PMX45P/6M/central adaptor/2 wires;等离子切割枪/PMX45P/6M/6平方/中央插头/2芯
H	JWU031041-01	Plasma torch PMX45P/6M/central adaptor/4 wires;等离子切割枪/PMX45P/6M/6平方/中央插头/4芯
I	JWU03115	Plasma torch PMX45/45P/6M/central adapto/coaxial cabler;等离子切割枪/PMX45/45P/6M/6平方/中央插头/同轴电缆

注：带□的配件为 Hypertherm® 原装配件，也可用于PMX45枪上。
The accessory comes with □ the Hypertherm® original accessory and can also be used on PMX45 torch.

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1	JTN0685		Shield cap PMX45/Hand/45A;保护帽 PMX45/手动枪/45A
● 2	JTN0630		Shield cap/Hand/PMX45/Pro;保护帽/手动枪/PMX45/Pro
3		220674	Shield cap; 保护帽
4		220675	Shield cap/Gouging; 保护帽/
● 5	JWT0603		Outside nozzle PMX45;外喷嘴/PMX45/带短路环
6			Tip; 喷嘴
6.1	JWV0668-09		Tip ϕ 0.9mm/PMX45/45A;喷嘴 ϕ 0.9mm/PMX45/45A
6.2	JWV0668-11		Tip ϕ 1.1mm/PMX45P/65A;喷嘴 ϕ 1.1mm/PMX45P/65A
7			Tip; 喷嘴
● 7.1	JWV0660-09		Tip ϕ 0.9mm/PMX45/45A/PRO;喷嘴 ϕ 0.9mm/PMX45/45A/PRO
7.2	JWV0660-11		Tip ϕ 1.1mm/PMX45P/65A/PRO;喷嘴 ϕ 1.1mm/PMX45P/65A/PRO
8		220671	Tip; 喷嘴
9		220672	Tip/Gouging; 喷嘴/气刨
● 10	JWG3011		Swirl ring PMX45/45A;涡流环 PMX45/45A
● 11	JWC3056		Electrode PMX45/45A;电极/铜件/PMX45/45A
12	JWA0604-01		Plasma torch head/PMX45/HexagonCH20*5;等离子枪头/PMX45/六角CH20*5
12a	JGU8519		O RING ϕ 16*1.8/NBR/BLACK;O型圈 ϕ 16*1.8 丁腈橡胶/黑色
13	JHW0049-01		Plasma handLe manuale/PT20-60/PX torch head;等离子手工手柄/PT20-60/适用于PX枪头
14	JIK0733		Protection part/plasma/yellow;开关保护档片/等离子用/黄色
15	JIR0081		Trigger red;焊枪用开关 21.8MM 红色
16	JIK0809		Plasma Joint/PT20-60;等离子用球节套件/PT20-60
17			Cable assembly; 电缆组
17.1	JW001804072-22		Cable assembly/PMX45/6M/2 wires/integrated;电缆组/PMX45/6M/4平方/2芯/气电一体
17.2	JW001804074-22		Cable assembly/PMX45/6M/2 wires/separate;电缆组/PMX45/6M/4平方/2芯/气电分体
17.3	JW001804071-22		Cable assembly/PMX45/6M/2 wires/centre adaptor;电缆组/PMX45/6M/4平方/2芯/中央插头
17.4	JW001804077-22		Cable assembly/PMX45/6M/4 wires/centre adaptor;电缆组/PMX45/6M/4平方/4芯/中央插头
17.5	JW001806072-22		Cable assembly/PMX45/6M/2 wires/integrated;电缆组/PMX45/6M/6平方/2芯/气电一体
17.6	JW001806074-22		Cable assembly/PMX45/6M/2 wires/separate;电缆组/PMX45/6M/6平方/2芯/气电分体
17.7	JW001806071-22		Cable assembly/PMX45/6M/2 wires/centre adaptor;电缆组/PMX45/6M/6平方/2芯/中央插头
17.8	JW001806077-22		Cable assembly/PMX45/6M/4 wires/centre adaptor;电缆组/PMX45/6M/6平方/4芯/中央插头
17.9	JW00180617C-300		Cable assembly/PMX45/6M/Coaxial cable/centre adaptor;电缆组PMX45/6M/6平方/同轴电缆/中央插头
18	JAY0089		Centre adaptor torchside PLASMA 5 PINS;等离子中央插头/5针

WITHOUT HIGH FREQUENCY
非高频



Technical Data	技术参数
Current/额定电流	65Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	5.0 Bar
Gas Flow/气流量	185 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	60sec.recommended/推荐60秒
Standard Length/标准长度	6M

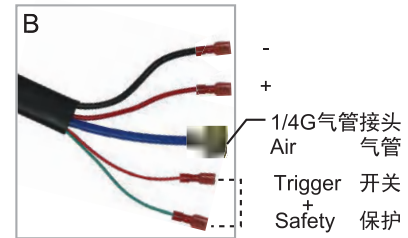
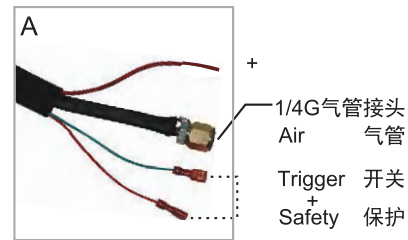
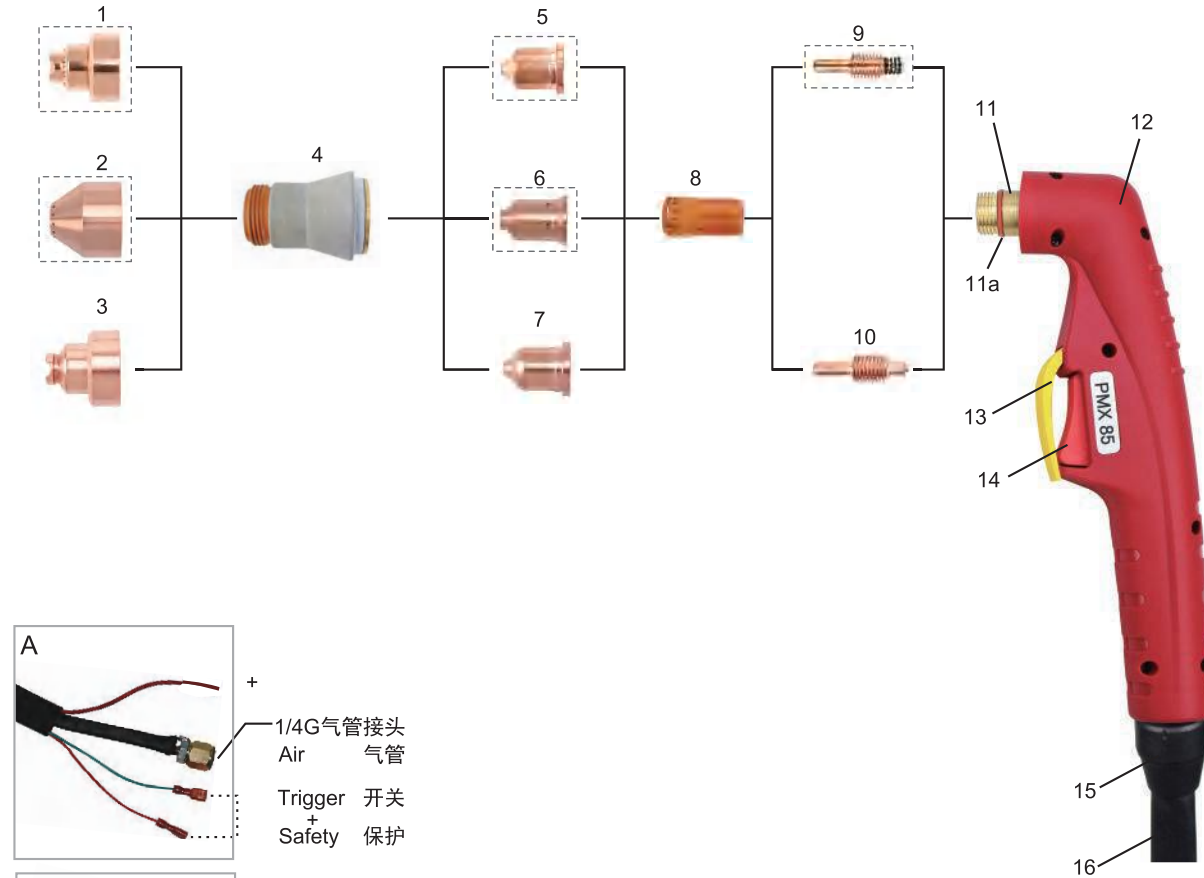
Complete Torch

Code	Ref	Description
A	JWU03122	Plasma torch PMX65/6M/ 1/4G /integrated/2 wires;等离子切割枪/PMX65/6M/ 1/4G /气电一体/2芯
B	JWU03123	Plasma torch PMX65/6M/ 1/4G /separate/2 wires;等离子切割枪/PMX65/6M/ 1/4G /气电分体/2芯
C	JWU03124	Plasma torch PMX65/6M/central adaptor/2 wires;等离子切割枪/PMX65/6M/中央插头/2芯
D	JWU031141	Plasma torch PMX65/6M/central adaptor/4 wires;等离子切割枪/PMX65/6M/中央插头/4芯
E	JWU03125	Plasma torch PMX65/6M/central adapto/coaxial cabler;等离子切割枪/PMX65/6M/中央插头/同轴电缆

注：带□的配件为 Hypertherm® 原装配件，也可用于PMX65枪上。
The accessory comes with □ the Hypertherm® original accessory and can also be used on PMX65 torch.

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
1		220818	Shield cap; 保护帽
2		220798	Shield cap/Gouging; 保护帽/气刨
● 3	JTN0634		Shield cap PMX65/85/hand/45A-85A/PRO;保护帽 PMX65/85/手动枪/45A-85A/PRO
● 4	JWT0604		Outside nozzle PMX65/85/105/6 holes;外喷嘴/PMX65/85/105/带短路环/6孔
5			Tip; 喷嘴
5.1		220941	Tip/45A; 喷嘴/45A
5.2		220819	Tip/65A; 喷嘴/65A
6		220797	Tip/Gouging; 喷嘴/气刨
7			Tip; 喷嘴
7.1	JWV0664-09		Tip Φ0.9mm/PMX65/45A/PRO;喷嘴 Φ0.9mm/PMX65/45A/PRO
● 7.2	JWV0664-11		Tip Φ1.1mm/PMX65/65A/PRO;喷嘴 Φ1.1mm/PMX65/65A/PRO
● 8	JWG3012		Swirl ring PMX65/85 45-85A;涡流环 PMX65/85 /45-85A
9		220842	Electrode; 电极
● 10	JWC0043		Electrode PMX65/85/105/43.4;电极/PMX65/85/105/43.4
11	JWA0662		Plasma torch head/PMX65/85/105/M;等离子自动枪头/PMX65/85/105
11a	JGU0686		O RING Φ17 x 20.6x1.8 /RED SILICONE;'O'型圈 17 x 20.6x1.8/红色硅胶
12	JHW0046-01		Plasma handle manuale/A seires/red;等离子手工手柄/A系列/红色/高频低频共用
13	JIK0733		Protection part/plasma/yellow;开关保护档片/等离子用/黄色
14	JIR0081		Trigger red;焊枪用开关 21.8MM 红色
15	JIK0804		Tig joint/small/new type;TIG用球节套件/小/新式
16			Cable assembly; 电缆组
16.1	JW001906072-300		Cable assembly/PMX65/6M/2 wires/separated;电缆组/PMX65/6M/两芯控制线/气电分体
16.2	JW001906074-300		Cable assembly/PMX65/6M/2 wires/integrated;电缆组/PMX65/6M/两芯控制线/气电一体
16.3	JW001906071-300		Cable assembly/PMX65/6M/2 wires/centre adapter;电缆组/PMX65/6M/两芯控制线/中央插头
16.4	JW001906077-300		Cable assembly/PMX65/6M/4 wires/centre adapter;电缆组/PMX65/6M/四芯控制线/中央插头
16.5	JW00190617C-300		Cable assembly/PMX65/6M/coaxial cable/centre adapter;电缆组/PMX65/6M/同轴电缆/中央插头
17	JAY0089		Centre adaptor torchside PLASMA 5 PINS;等离子中央插头/5针

WITHOUT HIGH FREQUENCY
非高频



Technical Data	技术参数
Current/额定电流	85Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	5.0 Bar
Gas Flow/气流量	230 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	80sec.recommended/推荐80秒
Standard Length/标准长度	6M

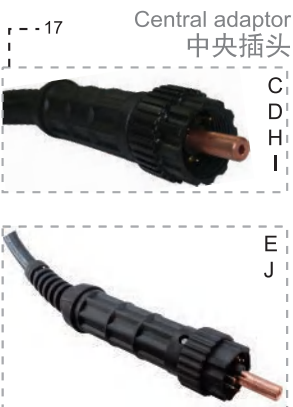
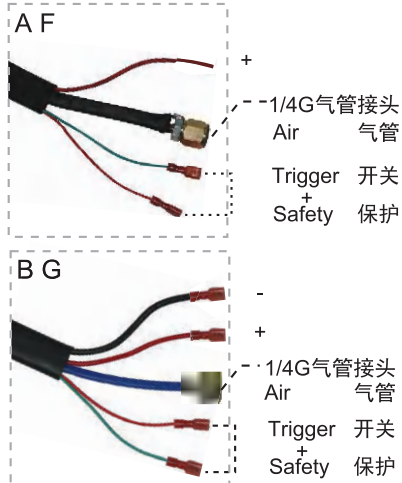
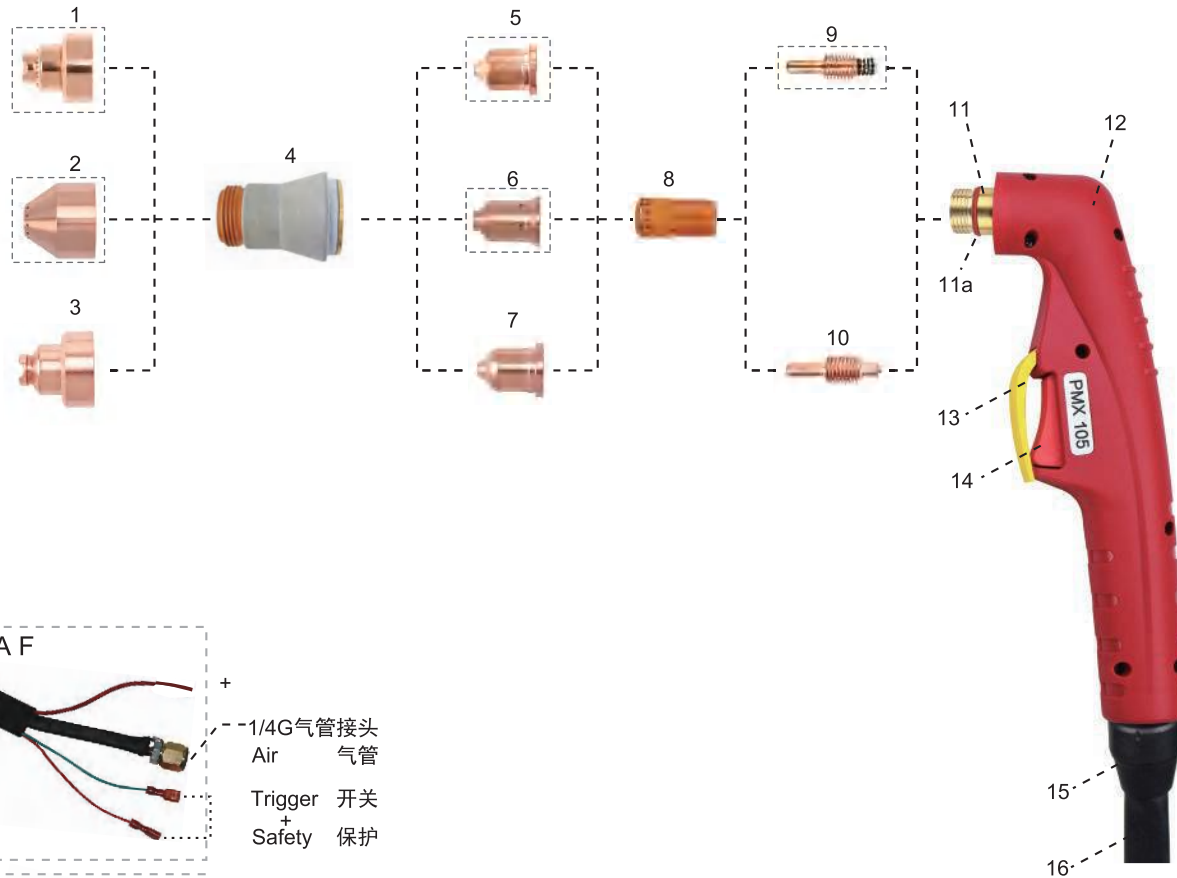
Complete Torch

Code	Ref	Description
A	JWU03242	Plasma torch PMX85/6M/ 1/4G /integrated/2 wires;等离子切割枪/PMX85/6M/ 1/4G /气电一体/2芯
B	JWU03243	Plasma torch PMX85/6M/ 1/4G /separate/2 wires;等离子切割枪/PMX85/6M/ 1/4G /气电分体/2芯
C	JWU03244	Plasma torch PMX85/6M/central adaptor/2 wires;等离子切割枪/PMX85/6M/中央插头/2芯
D	JWU032341	Plasma torch PMX85/6M/central adaptor/4 wires;等离子切割枪/PMX85/6M/中央插头/4芯
E	JWU03245	Plasma torch PMX85/6M/central adapto/coaxial cabler;等离子切割枪/PMX85/6M/中央插头/同轴电缆

注：带 [] 的配件为 Hypertherm® 原装配件，也可用于PMX85枪上。
The accessory comes with [] the Hypertherm® original accessory and can also be used on PMX85 torch.

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1		220818	Shield cap; 保护帽
2		220798	Shield cap/Gouging; 保护帽/气刨
● 3	JTN0634		Shield cap PMX65/85/hand/45A-85A/PRO;保护帽 PMX65/85/手动枪/45A-85A/PRO
● 4	JWT0604		Outside nozzle PMX65/85/105/6 holes;外喷嘴/PMX65/85/105/带短路环/6孔
5			Tip; 喷嘴
5.1		220941	Tip/45A; 喷嘴45A
5.2		220819	Tip/65A; 喷嘴65A
5.3		220816	Tip/85A; 喷嘴85A
6		220797	Tip/Gouging; 喷嘴/气刨
7			Tip; 喷嘴
7.1	JWV0664-09		Tip Φ0.9mm/PMX65/45A/PRO;喷嘴 Φ0.9mm/PMX65/45A/PRO
7.2	JWV0664-11		Tip Φ1.1mm/PMX65/65A/PRO;喷嘴 Φ1.1mm/PMX65/65A/PRO
● 7.3	JWV0664-13		Tip Φ1.3mm/PMX65/65A/PRO;喷嘴 Φ1.3mm/PMX65/65A/PRO
● 8	JWG3012		Swirl ring PMX65/85 45-85A;涡流环 PMX65/85 /45-85A
9		220842	Electrode; 电极
● 10	JWC0043		Electrode PMX65/85/105/43.4;电极/PMX65/85/105/43.4
11	JWA0662		Plasma torch head/PMX65/85/105/M;等离子自动枪头/PMX65/85/105
11a	JGU0686		O RING Φ17 x 20.6x1.8 /RED SILICONE;“O”型圈 17 x 20.6x1.8/红色硅胶
12	JHW0046-01		Plasma handle manuale/A seires/red;等离子手工手柄/A系列/红色/高频低频共用
13	JIK0733		Protection part/plasma/yellow;开关保护档片/等离子用/黄色
14	JIR0081		Trigger red;焊枪用开关 21.8MM 红色
15	JIK0804		Tig joint/small/new type;TIG用球节套件/小/新式
16			Cable assembly; 电缆组
16.1	JWO02010072-300		Cable assembly/PMX85/105/6M/2 WIRES/separated;电缆组/PMX85/105/6M/两芯控制线/气电分体
16.2	JWO02010074-300		Cable assembly/PMX85/105/6M/2 wires/integrated;电缆组/PMX85/105/6M/两芯控制线/气电一体
16.3	JWO02010071-300		Cable assembly/PMX85/105/6M/2 wires/centre adapter;电缆组/PMX85/105/6M/两芯控制线/中央插头
16.4	JWO02010077-300		Cable assembly/PMX85/105/6M/4 wires/centre adapter;电缆组/PMX85/105/6M/四芯控制线/中央插头
16.5	JWO0201017C-300		Cable assembly/PMX85/105/6M/coaxial cable/centre adapter;电缆组/PMX85/105/6M/同轴电缆/中央插头
17	JAY0089		Centre adaptor torchside PLASMA 5 PINS;等离子中央插头/5针

WITHOUT HIGH FREQUENCY
非高频



Technical Data	技术参数
Current/额定电流	105Amp/125Amp
Duty Cycle/占载率	60%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	5.0~5.5 Bar
Gas Flow/气流量	255 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	120sec.recommended/推荐120秒
Standard Length/标准长度	6M

Complete Torch

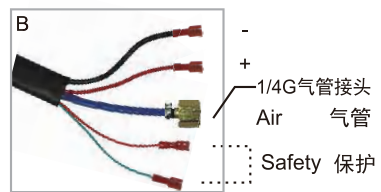
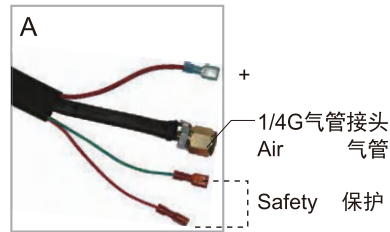
Code	Ref	Description
A	JWU03252	Plasma torch PMX105/6M/ 1/4G /integrated/2 wires;等离子切割枪/PMX105/6M/ 1/4G /气电一体/2芯
B	JWU03253	Plasma torch PMX105/6M/ 1/4G /separate/2 wires;等离子切割枪/PMX105/6M/ 1/4G /气电分体/2芯
C	JWU03254	Plasma torch PMX105/6M/central adaptor/2 wires;等离子切割枪/PMX105/6M/中央插头/2芯
D	JWU032441	Plasma torch PMX105/6M/central adapto/coaxial cabler;等离子切割枪/PMX105/6M/中央插头/同轴电缆
E	JWU03255	Plasma torch PMX105/6M/central adaptor/4 wires;等离子切割枪/PMX105/6M/中央插头/4芯
F	JWU03252-01	Plasma torch PMX105P/6M/ 1/4G /integrated/2 wires;等离子切割枪/PMX105P/6M/ 1/4G /气电一体/2芯
G	JWU03253-01	Plasma torch PMX105P/6M/ 1/4G /separate/2 wires;等离子切割枪/PMX105P/6M/ 1/4G /气电分体/2芯
H	JWU03254-01	Plasma torch PMX105P/6M/central adaptor/2 wires;等离子切割枪/PMX105P/6M/中央插头/2芯
I	JWU032441-01	Plasma torch PMX105P/6M/central adapto/coaxial cabler;等离子切割枪/PMX105P/6M/中央插头/同轴电缆
J	JWU03255-01	Plasma torch PMX105P/6M/central adaptor/4 wires;等离子切割枪/PMX105P/6M/中央插头/4芯

注: 带□的配件为 Hypertherm® 原装配件, 也可用于PMX105枪上。
The accessory comes with □ the Hypertherm® original accessory and can also be used on PMX105 torch.

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1			Shield cap; 保护帽
1.1		220818	Shield cap/45A-85A; 保护帽/45A-85A
1.2		220993	Shield cap/105A; 保护帽/105A
2		220798	Shield cap/Gouging; 保护帽/气刨
3			Tip; 喷嘴
3.1	JTN0634		Shield cap PMX65/85/hand/45A-85A/PRO;保护帽 PMX65/85/手动枪/45A-85A/PRO
● 3.2	JTN0632		Shield cap PMX105/hand/105A/PRO;保护帽 PMX105/手动枪/105A/PRO
4			Shield cap; 保护帽
4.1	JTN0604		Shield cap PMX1000/1250/1650/hand/40-80A;保护帽/PMX1000/1250/1650/手动/40-80A
● 4.2	JTN0605		Shield cap PMX1000/1250/1650/machine/40-80A;保护帽/PMX1000/1250/1650/自动/40-80A
5			Tip; 喷嘴
5.1		220941	Tip/45A; 喷嘴45A
5.2		220819	Tip/65A; 喷嘴65A
5.3		220816	Tip/85A; 喷嘴85A
5.4		220990	Tip/105A; 喷嘴105A
6			Tip;喷嘴
6.1		220797	Tip/45-85A/Gouging; 喷嘴45-85A/气刨
6.2		220991	Tip/105A/Gouging; 喷嘴105A/气刨
7			Tip; 喷嘴
7.1	JWV0664-09		Tip Φ0.9mm/PMX65/45A/PRO;喷嘴 Φ0.9mm/PMX65/45A/PRO
7.2	JWV0664-11		Tip Φ1.1mm/PMX65/65A/PRO;喷嘴 Φ1.1mm/PMX65/65A/PRO
7.3	JWV0664-13		Tip Φ1.3mm/PMX65/65A/PRO;喷嘴 Φ1.3mm/PMX65/65A/PRO
● 7.4	JWV0664-15		Tip Φ1.5mm/PMX65/65A/PRO;喷嘴 Φ1.5mm/PMX65/65A/PRO
7.5	JWV0664-18		Tip Φ1.3mm/PMX105/125A/PRO;喷嘴 Φ1.3mm/PMX105/125A/PRO
● 8	JWG3003		Swirl ring PMX105/105A;涡流环 PMX105/105A
9		220842	Electrode; 电极
● 10	JWC0043		Electrode PMX65/85/105/43.4;电极/PMX65/85/105/43.4
11	JWA0662		Plasma torch head/PMX65/85/105/M;等离子自动枪头/PMX65/85/105
11a	JGU0686		O RING Φ17 x 20.6x1.8 /RED SILICONE;O型圈 17 x 20.6x1.8/红色硅胶
12	JHW0046-01		Plasma handle manuale/A seires/red;等离子手工手柄/A系列/红色/高频低频率共用
13	JIK0733		Protection part/plasma/yellow;开关保护档片/等离子用/黄色
14	JIR0081		Trigger red;焊枪用开关 21.8MM 红色
15	JIK0804		Tig joint/small/new type;TIG用球节套件/小/新式
16			Cable assembly; 电缆组
16.1	JWO02010072-300		Cable assembly/PMX85/105/6M/2 WIRES/separated;电缆组/PMX85/105/6M/两芯控制线/气电分体
16.2	JWO02010074-300		Cable assembly/PMX85/105/6M/2 wires/integrated;电缆组/PMX85/105/6M/两芯控制线/气电一体
16.3	JWO02010071-300		Cable assembly/PMX85/105/6M/2 wires/centre adapter;电缆组/PMX85/105/6M/两芯控制线/中央插头
16.4	JWO02010077-300		Cable assembly/PMX85/105/6M/4 wires/centre adapter;电缆组/PMX85/105/6M/四芯控制线/中央插头
16.5	JWO0201017C-300		Cable assembly/PMX85/105/6M/coaxial cable/centre adapter;电缆组/PMX85/105/6M/同轴电缆/中央插头
17	JAY0089		Centre adaptor torchside PLASMA 5 PINS;等离子中央插头/5针



WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice ϕ 2.7-3.0mm

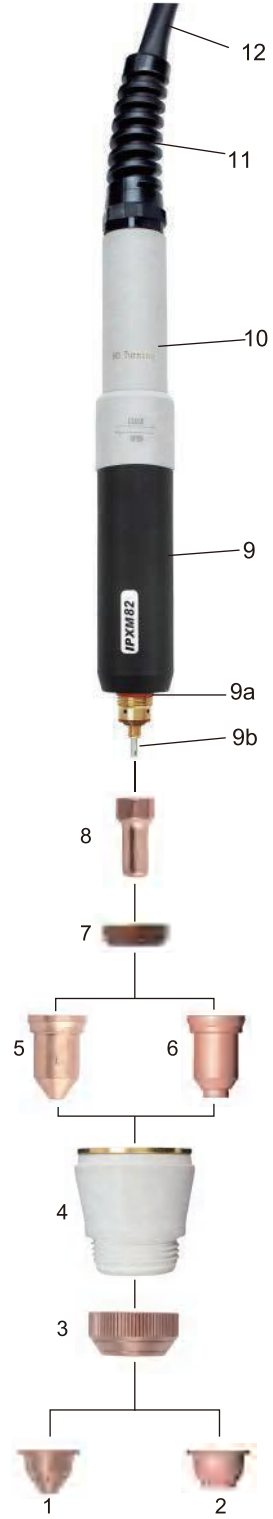
Technical Data 技术参数

Current/额定电流	80Amp
Duty Cycle/占载率	100%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.4-5.0 Bar
Gas Flow/气流量	120-130LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	80sec.recommended/推荐80秒
Standard Length/标准长度	6M/12M

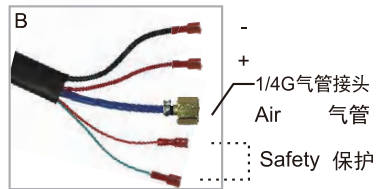
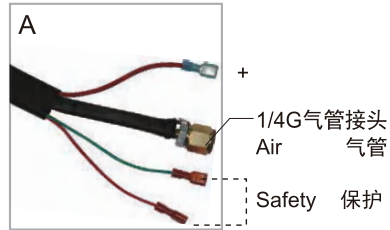
HAND TORCH

Code	Ref	Description
A JWU13062-00		Plasma machine torch IPTM80/6M/ 1/4G /integrated/2 wires/back striking;等离子自动切割枪/IPTM80/6M/ 1/4G /气电一体/2芯/后引弧
A JWU14062-00		Plasma machine torch IPTM80/12M/ 1/4G /integrated/2 wires/back striking;等离子自动切割枪/IPTM80/12M/ 1/4G /气电一体/2芯/后引弧
B JWU13063-00		Plasma machine torch IPTM80/6M/ 1/4G /separation/2 wires/back striking;等离子自动切割枪/IPTM80/6M/ 1/4G /气电分体/2芯/后引弧
B JWU14063-00		Plasma machine torch IPTM80/12M/ 1/4G /separation/2 wires/back striking;等离子自动切割枪/IPTM80/12M/ 1/4G /气电分体/2芯/后引弧
C JWU13064-00		Plasma machine torch IPTM80/6M/central adaptor/2 wires/back striking;等离子自动切割枪/IPTM80/6M/中央插头/2芯/后引弧
C JWU14064-00		Plasma machine torch IPTM80/12M/central adaptor/2 wires/back striking;等离子自动切割枪/IPTM80/12M/中央插头/2芯/后引弧
D JWU13065-00		Plasma machine torch IPTM80/6M/central adaptor/coaxial cable/back striking;等离子自动切割枪/IPTM80/6M/中央插头/同轴电缆/后引弧
D JWU14065-00		Plasma machine torch IPTM80/12M/central adaptor/coaxial cable/back striking;等离子自动切割枪/IPTM80/12M/中央插头/同轴电缆/后引弧

Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
1	JTN1075	60508	Shield cap/IPT80/gouging;隔离保护帽/IPT80/气刨
● 2	JWT1678-05	60510	Outside nozzle IPT80/gray glass fiber;外喷嘴 IPT80/灰色玻纤
3	JWT1683-05	60511	Outside nozzle IPT80/gouging;外喷嘴/IPT80/气刨
4			Tip;喷嘴
4.1	JWV1681-10	51311.10	Tip ϕ 1.0mm 40-50A/IPT80/back striking;电极喷嘴 ϕ 1.0mm 40-50A/IPT80/后引弧
4.2	JWV1681-11	51311.11	Tip ϕ 1.1mm 50-60A/IPT80/back striking;电极喷嘴 ϕ 1.1mm 50-60A/IPT80/后引弧
4.3	JWV1681-12	51311.12	Tip ϕ 1.2mm 60-70A/IPT80/back striking;电极喷嘴 ϕ 1.2mm 60-70A/IPT80/后引弧
● 4.4	JWV1681-13	51311.13	Tip ϕ 1.3mm 70-80A/IPT80/back striking;电极喷嘴 ϕ 1.3mm 70-80A/IPT80/后引弧
5	JWV1686-16	51311G.16	Tip ϕ 1.6mm/80A/IPT80/gouging/back striking;喷嘴 ϕ 1.6mm/80A/IPT80/气刨/后引弧
● 6	JWG1676	60027	Diffuser IPT80;分流器 IPT80
● 7	JWC1670	52558	Electrode Plasma IPT80;等离子电极 IPT80
8	JWA0632		Torch head IPTM80/IPXM82;等离子枪头 IPTM80/IPXM82
8a	JGU0710	51620.60	"O"ring ϕ 18x15mm IPT80 RED SIL;"O"型圈 ϕ 18x15mm IPT80 红色硅胶
8b	JAO0784	09800.42	Air tube/IPT80;导流管/IPT80
9	JIK0121		Plasma machine handle kit;等离子自动枪手柄组件/自制
10			Spring support;弹簧支撑
10.1	JIK0800		Spring support/PG21/Plasma/coaxial cable;弹簧支撑/PG21/Plasma/同轴
10.2	JIK0800-02		Spring support/PG21/Plasma/EPDM;弹簧支撑/PG21/Plasma/EPDM
11			Cable assembly;电缆组
11.1	JWO11210074-22		Cable assembly/IPTM80/6M/ 1/4G /2 wires/integrated;电缆组/IPTM80/6M/ 1/4G /2芯/气电一体
11.2	JWO11210134-22		Cable assembly/IPTM80/12M/ 1/4G /2 wires/integrated;电缆组/IPTM80/12M/ 1/4G /2芯/气电一体
11.3	JWO11210072-22		Cable assembly/IPTM80/6M/ 1/4G /2 wires/separation;电缆组/IPTM80/6M/ 1/4G /2芯/气电分体
11.4	JWO11210132-22		Cable assembly/IPTM80/12M/ 1/4G /2 wires/separation;电缆组/IPTM80/12M/ 1/4G /2芯/气电分体
11.5	JWO11210071-22		Cable assembly/IPTM80/6M/2 wires/centre adaptor;电缆组/IPTM80/6M/2芯/中央插头
11.6	JWO11210131-22		Cable assembly/IPTM80/12M/2 wires/centre adaptor;电缆组/IPTM80/12M/2芯/中央插头
11.7	JWO1121117C-22		Cable assembly/IPTM80/6M/central adaptor/coaxial cable;电缆组/IPTM80/12M/中央插头/同轴电缆
11.8	JWO1121123C-22		Cable assembly/IPTM80/12M/central adaptor/coaxial cable;电缆组/IPTM80/12M/中央插头/同轴电缆
12	JDH6017		Spanner For Plasma;Plasma枪扳手
13	JAY0089		Central adaptor torchside Plasma 5 pins;等离子中央插头/5针



WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 2.7-3.0\text{mm}$

Technical Data	技术参数
Current/额定电流	80Amp
Duty Cycle/占载率	100%
Gas/气体	Air/N ₂ ; 空气/氮气
Gas Pressure/气压	4.5-5.0 Bar
Gas Flow/气流量	120-130 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	80sec.recommended/推荐80秒
Standard Length/标准长度	6M/12M

Complete Torch

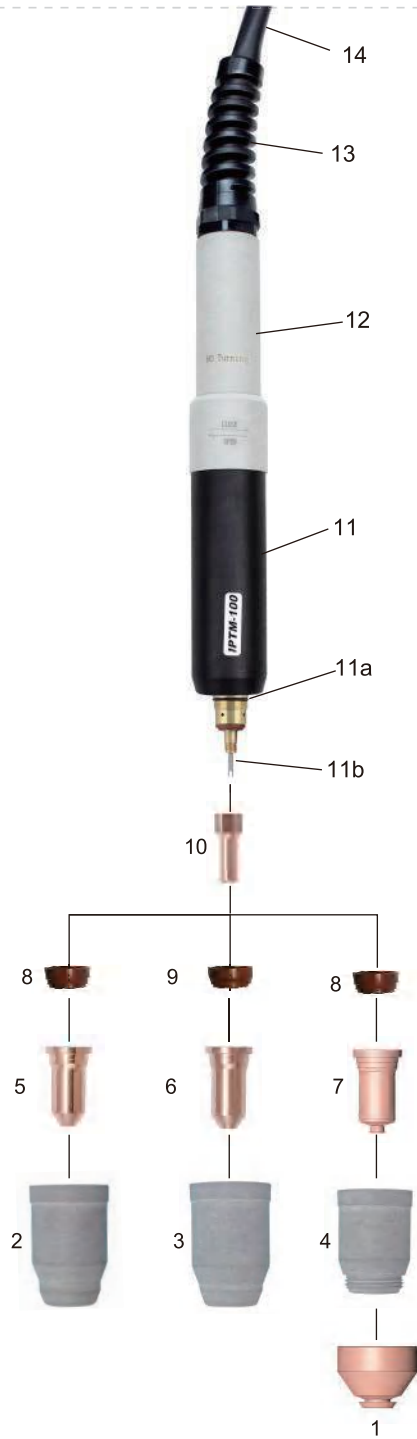
Code	Ref	Description
A	JWU13092	Plasma machine torch IPXM82/6M/ 1/4G /integrated/2 wires;等离子自动切割枪/IPXM82/6M/ 1/4G /气电一体/2芯
A	JWU14092	Plasma machine torch IPXM82/12M/ 1/4G /integrated/2 wires;等离子自动切割枪/IPXM82/12M/ 1/4G /气电一体/2芯
B	JWU13093	Plasma machine torch IPXM82/6M/ 1/4G /separation/2 wires;等离子自动切割枪/IPXM82/6M/ 1/4G /气电分体/2芯
B	JWU14093	Plasma machine torch IPXM82/12M/ 1/4G /separation/2 wires;等离子自动切割枪/IPXM82/12M/ 1/4G /气电分体/2芯
C	JWU13094	Plasma machine torch IPXM82/6M/central adaptor/2 wires;等离子自动切割枪/IPXM82/6M/中央插头/2芯
C	JWU14094	Plasma machine torch IPXM82/12M/central adaptor/2 wires;等离子自动切割枪/IPXM82/12M/中央插头/2芯
D	JWU13095	Plasma machine torch IPXM82/6M/central adaptor/coaxial cable;等离子自动切割枪/IPXM82/6M/中央插头/同轴电缆
D	JWU14095	Plasma machine torch IPXM82/12M/central adaptor/coaxial cable;等离子自动切割枪/IPXM82/12M/中央插头/同轴电缆

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
● 1	JTN0663		Shield cap/IPX82/machine;保护帽/IPX82/自动
2	JTN0660		Shield cap/IPX82/Gouging;保护帽/IPX82/气割
● 3	JTN0669		Shield cap/IPX62/IPX82;保护帽/IPX62/IPX82
● 4	JWT0693-05		Outside nozzle IPX82/gray glass fiber;外喷嘴 IPX82/灰色玻纤
5			Tip;喷嘴
5.1	JWV0701-09		Tip $\phi 0.9\text{mm}/40\text{A}/\text{IPX82}$;电极喷嘴 $\phi 0.9\text{mm}/40\text{A}/\text{IPX82}$
5.2	JWV0701-10		Tip $\phi 1.0\text{mm}/50\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.0\text{mm}/50\text{A}/\text{IPX82}$
5.3	JWV0701-11		Tip $\phi 1.1\text{mm}/60\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.1\text{mm}/60\text{A}/\text{IPX82}$
5.4	JWV0701-12		Tip $\phi 1.2\text{mm}/70\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.2\text{mm}/70\text{A}/\text{IPX82}$
● 5.5	JWV0701-13		Tip $\phi 1.3\text{mm}/80\text{A}/\text{IPX82}$;电极喷嘴 $\phi 1.3\text{mm}/80\text{A}/\text{IPX82}$
6	JWV0704		Tip 30A-80A/IPX82/GOUGING;电极喷嘴 30A-80A/IPX82/气割
● 7	JWG0061		Diffuser IPX82;分流器IPX82
● 8	JWC1670	52558	Electrode IPT80/IPX82;等离子电极 IPT80/IPX82
9	JWA0632		Torch head IPTM80/IPXM82;等离子枪头 IPTM80/IPXM82
9a	JGU0710	69800.42	"O"ring $\phi 15 \times \phi 18$ IPT80 RED SIL;"O"型圈 $\phi 15 \times \phi 18$ IPT80 红色硅胶
9b	JAO0784	51620.60	Air tube/IPT80/IPX82;导流管IPT80/IPX82
10	JIK0121		Plasma machine handle kit;等离子自动枪手柄组件/自制
11			Spring support;弹簧支撑
11.1	JIK0800		Spring support/PG21/Plasma/coaxial cable;弹簧支撑/PG21/Plasma/同轴
11.2	JIK0800-02		Spring support/PG21/Plasma/EPDM;弹簧支撑/PG21/Plasma/EPDM
12			Cable assembly;电缆组
12.1	JWO11210074-22		Cable assembly/IPXM82/6M/ 1/4G /2 wires/integrated;电缆组/IPXM82/6M/ 1/4G /2芯/气电一体
12.2	JWO11210134-22		Cable assembly/IPXM82/12M/ 1/4G /2 wires/integrated;电缆组/IPXM82/12M/ 1/4G /2芯/气电一体
12.3	JWO11210072-22		Cable assembly/IPXM82/6M/ 1/4G /2 wires/separation;电缆组/IPXM82/6M/ 1/4G /2芯/气电分体
12.4	JWO11210132-22		Cable assembly/IPXM82/12M/ 1/4G /2 wires/separation;电缆组/IPXM82/12M/ 1/4G /2芯/气电分体
12.5	JWO11210071-22		Cable assembly/IPXM82/6M/2 wires/centre adaptor;电缆组/IPXM82/6M/2芯/中央插头
12.6	JWO11210131-22		Cable assembly/IPXM82/12M/2 wires/centre adaptor;电缆组/IPXM82/12M/2芯/中央插头
12.7	JWO1121117C-22		Cable assembly/IPXM82/6M/central adaptor/coaxial cable;电缆组/IPXM82/12M/中央插头/同轴电缆
12.8	JWO1121123C-22		Cable assembly/IPXM82/12M/central adaptor/coaxial cable;电缆组/IPXM82/12M/中央插头/同轴电缆
13	JDH6017		Spanner For Plasma;Plasma枪扳手
14	JAY0089		Central adaptor torchside Plasma 5 pins;等离子中央插头/5针

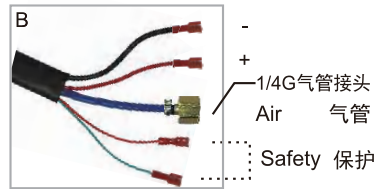
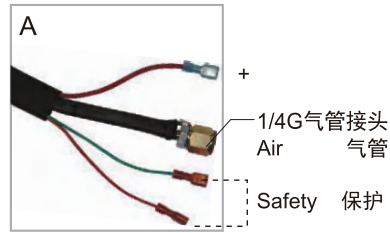


EN 60974-7

IPTM100



WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 3.5-4.0\text{mm}$

Technical Data	技术参数
Current/额定电流	100Amp
Duty Cycle/占载率	100%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	4.5-5.0 Bar
Gas Flow/气流量	200 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	100sec.recommended/推荐100秒
Standard Length/标准长度	6M/12M

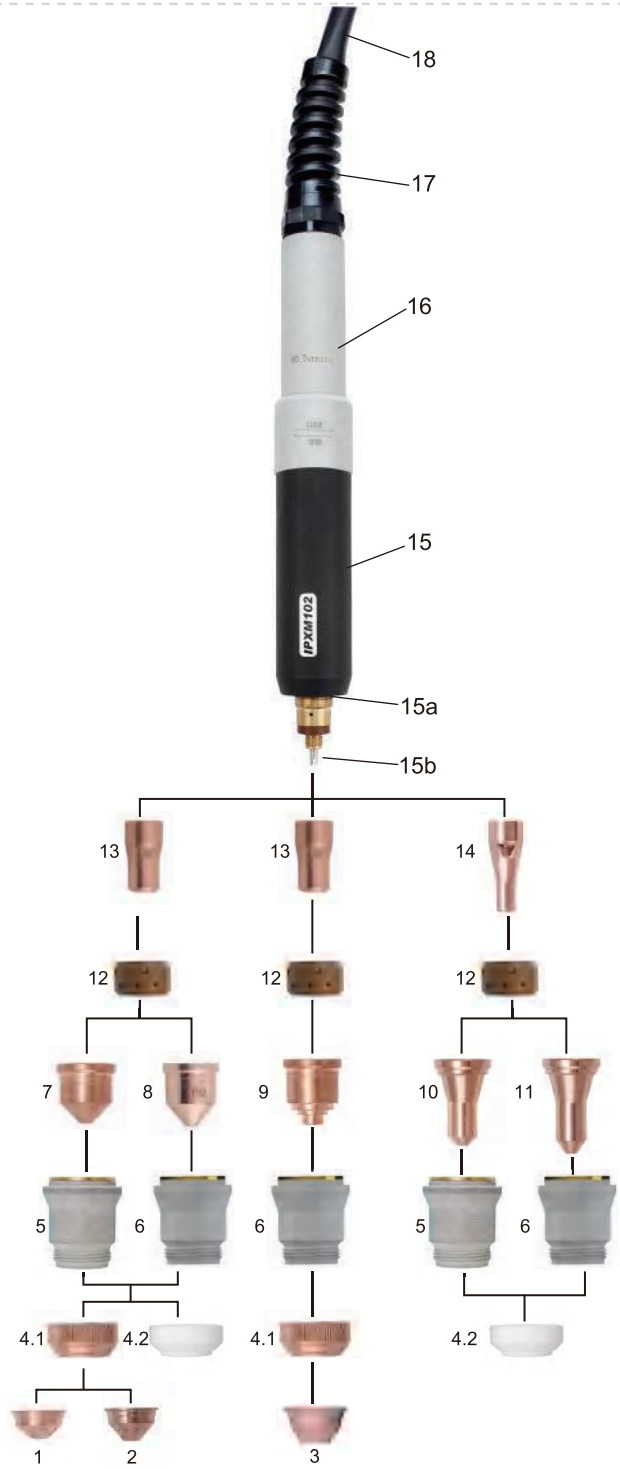
HAND TORCH

Code	Ref	Description
A JWU13072-00		Plasma machine torch IPTM100/6M/ 1/4G /integrated/2 wires/back striking;等离子自动切割枪/IPTM100/6M/ 1/4G /气电一体/2芯/后引弧
A JWU14072-00		Plasma machine torch IPTM100/12M/ 1/4G /integrated/2 wires/back striking;等离子自动切割枪/IPTM100/12M/ 1/4G /气电一体/2芯/后引弧
B JWU13073-00		Plasma machine torch IPTM100/6M/ 1/4G /separation/2 wires/back striking;等离子自动切割枪/IPTM100/6M/ 1/4G /气电分体/2芯/后引弧
B JWU14073-00		Plasma machine torch IPTM100/12M/ 1/4G /separation/2 wires/back striking;等离子自动切割枪/IPTM100/12M/ 1/4G /气电分体/2芯/后引弧
C JWU13074-00		Plasma machine torch IPTM100/6M/central adaptor/2 wires/back striking;等离子自动切割枪/IPTM100/6M/中央插头/2芯/后引弧
C JWU14074-00		Plasma machine torch IPTM100/12M/central adaptor/2 wires/back striking;等离子自动切割枪/IPTM100/12M/中央插头/2芯/后引弧
D JWU13075-00		Plasma machine torch IPTM100/6M/central adaptor/coaxial cable/back striking;等离子自动切割枪/IPTM100/6M/中央插头/同轴电缆/后引弧
D JWU14075-00		Plasma machine torch IPTM100/12M/central adaptor/coaxial cable/back striking;等离子自动切割枪/IPTM100/12M/中央插头/同轴电缆/后引弧

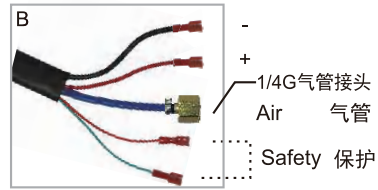
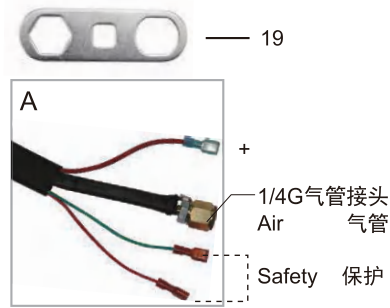
Position	Code	Ref.	Description
(带“●”为标准配置 / With "●" is the standard configuration)			
1	JTN1075	60508	Shield cap/gouging;隔离保护帽/气刨
2	JWT1689-05	60500	Outside IPT100/30-70A/Gray glass fiber;外喷嘴/IPT100/30-70A/灰色玻纤
● 3	JWT1687-05	60501	Outside nozzle IPT100/80-120A/Gray glass fiber;外喷嘴 IPT100/80-120A/灰色玻纤
4	JWT1685-05	60502	Outside nozzle IPT100/Contact cut and gouging;外喷嘴/IPT100/接触切割和气刨
5			Tip;电极喷嘴
5.1	JWV1689-10	51246.10	Tip $\phi 1.0\text{mm}/40-50\text{A}$ IPT100/back striking;电极喷嘴 $\phi 1.0\text{mm}/40-50\text{A}/\text{IPT100}/$ 后引弧
5.2	JWV1689-11	51246.11	Tip $\phi 1.1\text{mm}/50-60\text{A}$ IPT100/back striking;电极喷嘴 $\phi 1.1\text{mm}/50-60\text{A}/\text{IPT100}/$ 后引弧
5.3	JWV1689-12	51246.12	Tip $\phi 1.2\text{mm}/60-70\text{A}$ IPT100/back striking;电极喷嘴 $\phi 1.2\text{mm}/60-70\text{A}/\text{IPT100}/$ 后引弧
6			Tip;喷嘴
6.1	JWV1687-14	51248.14	Tip $\phi 1.4\text{mm}/80-90\text{A}$ IPT100/back striking;电极喷嘴 $\phi 1.4\text{mm}/80-90\text{A}/\text{IPT100}/$ 后引弧
6.2	JWV1687-15	51248.15	Tip $\phi 1.5\text{mm}/100-110\text{A}$ IPT100/back striking;电极喷嘴 $\phi 1.5\text{mm}/100-110\text{A}/\text{IPT100}/$ 后引弧
● 6.3	JWV1687-16	51248.16	Tip $\phi 1.6\text{mm}/110-120\text{A}$ IPT100/back striking;电极喷嘴 $\phi 1.6\text{mm}/110-120\text{A}/\text{IPT100}/$ 后引弧
7	JWV1698-22	51278G.22	Tip gouging IPT100/120A/gouging/back striking;喷嘴/IPT100/120A/气刨/后引弧
8	JWG1673	60025	Diffuser IPT100/30-70A;分流器 IPT100/30-70A
● 9	JWG1672	60026	Diffuser IPT100/80-120A and gouging;分流器 IPT100/80-120A以及气刨
● 10	JWC1687	52556	Electrode plasma IPT100;等离子电极 IPT100
11	JWA0641		IPXM100 Torch head;等离子自动枪头 IPTM100
11a	JGU0716	51190.41	"O"ring $\phi 18 \times 21\text{mm}$ IPT100;O型圈 $\phi 18 \times 21\text{mm}/\text{IPT100}/$
11b	JAO0785	09700.48	Air tube IPT100;导流管/IPT100
12	JIK0121		Plasma machine handle kit;等离子自动枪手柄组件/自制
13			Spring support;弹簧支撑
13.1	JIK0800		Spring support/PG21/Plasma/coaxial cable;弹簧支撑/PG21/Plasma/同轴
13.2	JIK0800-02		Spring support/PG21/Plasma/EPDM;弹簧支撑/PG21/Plasma/EPDM
14			Cable assembly;电缆组
14.1	JWO11210074-22		Cable assembly/IPTM100/6M/ 1/4G /2 wires/integrated;电缆组/IPTM100/6M/ 1/4G /2芯/气电一体
14.2	JWO11210134-22		Cable assembly/IPTM100/12M/ 1/4G /2 wires/integrated;电缆组/IPTM100/12M/ 1/4G /2芯/气电一体
14.3	JWO11210072-22		Cable assembly/IPTM100/6M/ 1/4G /2 wires/separation;电缆组/IPTM100/6M/ 1/4G /2芯/气电分体
14.4	JWO11210132-22		Cable assembly/IPTM100/12M/ 1/4G /2 wires/separation;电缆组/IPTM100/12M/ 1/4G /2芯/气电分体
14.5	JWO11210071-22		Cable assembly/IPTM100/6M/2 wires/centre adaptor;电缆组/IPTM100/6M/2芯/中央插头
14.6	JWO11210131-22		Cable assembly/IPTM100/12M/2 wires/centre adaptor;电缆组/IPTM100/12M/2芯/中央插头
14.7	JWO1121117C-22		Cable assembly/IPTM100/6M/central adaptor/coaxial cable;电缆组/IPTM100/12M/中央插头/同轴电缆
14.8	JWO1121123C-22		Cable assembly/IPTM100/12M/central adaptor/coaxial cable;电缆组/IPTM100/12M/中央插头/同轴电缆
15	JDH6017		Spanner For Plasma;Plasma枪扳手
16	JAY0089		Central adaptor torchside Plasma 5 pins;等离子中央插头/5针

Note: About the registered trade mark, reference number used are only for convenient research. We are no way affiliate with mentioned registered trade marks and brand.

注:关于在注册商标、机器及配件的参考编号的注解,请见封面内页(公司简介)



WITHOUT HIGH FREQUENCY
非高频



For the correct operation please use:
3-Ways Solenoid Valve,
inside orifice $\phi 3.5-4.0\text{mm}$

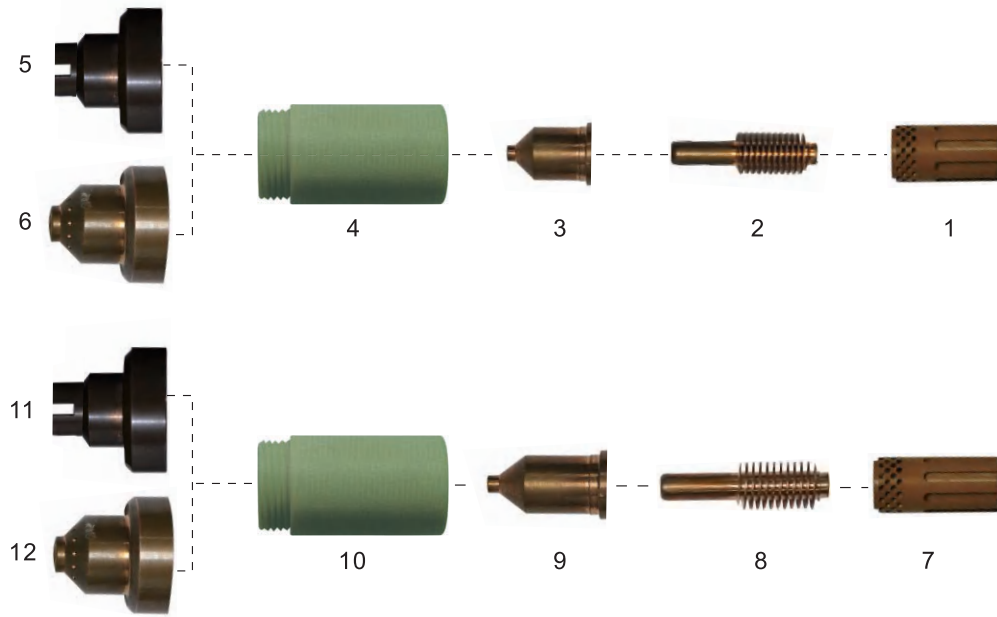
Technical Data	技术参数
Current/额定电流	120Amp
Duty Cycle/占载率	100%
Gas/气体	Air/N ₂ ;空气/氮气
Gas Pressure/气压	5.0 Bar
Gas Flow/气流量	200 LPM
Ignition/引弧方式	Without HF/非高频
Post Flow/气体延时	100sec.recommended/推荐100秒
Standard Length/标准长度	6M/12M

Complete Torch

Code	Ref	Description
A	JWU13002-00	Plasma machine torch IPXM102/6M/ 1/4G /integrated/2 wires;等离子自动切割枪/IPXM102/6M/ 1/4G /气电一体/2芯
A	JWU14002-00	Plasma machine torch IPXM102/12M/ 1/4G /integrated/2 wires;等离子自动切割枪/IPXM102/12M/ 1/4G /气电一体/2芯
B	JWU13003-00	Plasma machine torch IPXM102/6M/ 1/4G /separation/2 wires;等离子自动切割枪/IPXM102/6M/ 1/4G /气电分体/2芯
B	JWU14003-00	Plasma machine torch IPXM102/12M/ 1/4G /separation/2 wires;等离子自动切割枪/IPXM102/12M/ 1/4G /气电分体/2芯
C	JWU13004-00	Plasma machine torch IPXM102/6M/central adaptor/2 wires;等离子自动切割枪/IPXM102/6M/中央插头/2芯
C	JWU14004-00	Plasma machine torch IPXM102/12M/central adaptor/2 wires;等离子自动切割枪/IPXM102/12M/中央插头/2芯
D	JWU13005-00	Plasma machine torch IPXM102/6M/central adaptor/coaxial cable;等离子自动切割枪/IPXM102/6M/中央插头/同轴电缆
D	JWU14005	Plasma machine torch IPXM102/12M/central adaptor/coaxial cable;等离子自动切割枪/IPXM102/12M/中央插头/同轴电缆

Position	Code	Ref.	Description
(带“●”为标准配置 / With “●” is the standard configuration)			
1	JTN0664		Shield cap/IPXM102/40-80A/machine;保护帽/IPXM102/自动枪/40-80A
● 2	JTN0665		Shield cap/IPXM102/100-120A/machine;保护帽/IPXM102/自动枪/100-120A
3	JTN0777		Shield cap/IPX102/Gouging;保护帽/IPX102/气刨
4			Shield cap;保护帽
● 4.1	JTN0666		Shield cap/IPX102;保护帽/IPX102
4.2	JTN0666-01		Shield cap/IPX102/Alumina cup;保护帽/IPX102/陶瓷
5	JWT0645-05		Outside nozzle IPX102/6 holes/40-80A/gray glass fiber;外喷嘴 IPX102/6孔/40-80A/灰色玻纤
● 6	JWT0642-05		Outside nozzle IPX102/8 holes/100-120A/gray glass fiber;外喷嘴 IPX102/8孔/40-80A/灰色玻纤
7			Tip;喷嘴
7.1	JWV0790-10		TIP $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$
7.2	JWV0790-11		TIP $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$
7.3	JWV0790-12		TIP $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$
7.4	JWV0790-14		TIP $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$
● 8			Tip;喷嘴
8.1	JWV0702-16		TIP $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$
8.2	JWV0702-18		TIP $\phi 1.8\text{mm}/120\text{A}/\text{IPX}102$;电极喷嘴 $\phi 1.8\text{mm}/120\text{A}/\text{IPX}102$
9	JWV0768		TIP 40-120A/IPX102/Gouging;电极喷嘴 40-120A/IPX102/气刨
10			Tip;喷嘴
10.1	JWV0766-10		Extended tip $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.0\text{mm}/40-50\text{A}/\text{IPX}102$
10.2	JWV0766-11		Extended tip $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.1\text{mm}/50-60\text{A}/\text{IPX}102$
10.3	JWV0766-12		Extended tip $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.2\text{mm}/60-70\text{A}/\text{IPX}102$
10.4	JWV0766-14		Extended tip $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.4\text{mm}/80-90\text{A}/\text{IPX}102$
11	JWV0760-16		Extended tip $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$;加长电极喷嘴 $\phi 1.6\text{mm}/100\text{A}/\text{IPX}102$
● 12	JWG0062		Diffuser IPX102;分流器 IPX102
● 13	JWC0642		Electrode IPX102;电极 IPX102
14	JWC0648		Extended electrode IPX102;加长电极 IPX102
15	JWA0631		IPXM102 Torch head;等离子自动枪头 IPXM102
15a	JGU8568		"O"ring $\phi 19.6 \times 16\text{mm}/\text{IPX}102/\text{RED SIL}$;O型圈/ $\phi 19.6 \times 16\text{mm}/\text{IPX}102/\text{红色硅胶}$
15b	JAO0718		Air tube/IPX102;导流管/IPX102
16	JIK0121		Plasma machine handle kit;等离子自动枪手柄组件/自制
17			Spring support;弹簧支撑
17.1	JIK0800		Spring support/PG21/Plasma/coaxial cable;弹簧支撑/PG21/Plasma/同轴
17.2	JIK0800-02		Spring support/PG21/Plasma/EPDM;弹簧支撑/PG21/Plasma/EPDM
18			Cable assembly;电缆组
18.1	JWO11210074-22		Cable assembly/IPXM102/6M/ 1/4G /2 wires/integrated;电缆组/IPXM102/6M/ 1/4G /2芯/气电一体
18.2	JWO11210134-22		Cable assembly/IPXM102/12M/ 1/4G /2 wires/integrated;电缆组/IPXM102/12M/ 1/4G /2芯/气电一体
18.3	JWO11210072-22		Cable assembly/IPXM102/6M/ 1/4G /2 wires/separation;电缆组/IPXM102/6M/ 1/4G /2芯/气电分体
18.4	JWO11210132-22		Cable assembly/IPXM102/12M/ 1/4G /2 wires/separation;电缆组/IPXM102/12M/ 1/4G /2芯/气电分体
18.5	JWO11210071-22		Cable assembly/IPXM102/6M/2 wires/centre adaptor;电缆组/IPXM102/6M/2芯/中央插头
18.6	JWO11210131-22		Cable assembly/IPXM102/12M/2 wires/centre adaptor;电缆组/IPXM102/12M/2芯/中央插头
18.7	JWO1121117C-22		Cable assembly/IPXM102/6M/central adaptor/coaxial cable;电缆组/IPXM102/12M/中央插头/同轴电缆
18.8	JWO1121123C-22		Cable assembly/IPXM102/12M/central adaptor/coaxial cable;电缆组/IPXM102/12M/中央插头/同轴电缆
19	JDH6010		Spanner For P80;P80枪用扳手
20	JAY0089		Central adaptor torchside Plasma 5 pins;等离子中央插头/5针

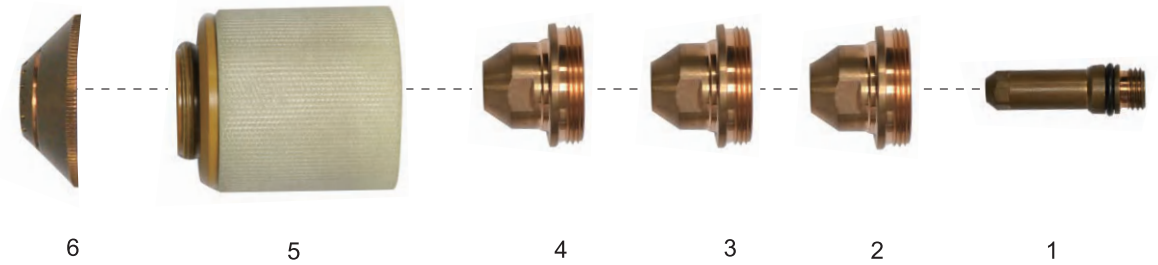
SPARE PARTS SUITABLE FOR HYPERTHERM® PRODUCTS

 POWERMAX1000® T60/T60M® POWERMAX1100® RT80/RT80M®
 POWERMAX1250® T80/T80M® RT60/RT60M®
 POWERMAX1650® T100/T100M®


Position	Code	Ref.	Description
1	JWG0016	120925	Diffuser Powermax1000-1250;分流器/Powermax1000-1250
2	JWC0012	120926	Electrode 40-80A Powermax1000-1250;电极/40-80A/POWERMAX1000-1250
3			Tip;喷嘴
3.1	JWV0010-10	120932	Tip Φ 1.0mm Powermax1000-1250;喷嘴 Φ 1.0mm Powermax1000-1250
3.2	JWV0010-12	120931	Tip Φ 1.2mm Powermax1000-1250;喷嘴 Φ 1.2mm Powermax1000-1250
3.3	JWV0010-14	120927	Tip Φ 1.4mm Powermax1000-1250;喷嘴 Φ 1.4mm Powermax1000-1250
4	JWT0007	120928	Retaining cap Powermax1000-1250;外喷嘴/Powermax1000-1250
5	JTN0028	120929	Shield cap(hand) Powermax1000-1250;保护帽(手工)/Powermax1000-1250
6	JTN0029	120930	Shield cap(machine) Powermax1000-1250;保护帽(自动)/Powermax1000-1250
7	JWG0012	220051	Diffuser Powermax1650;分流器/Powermax1650
8	JWC0013	220037	Electrode 100A Powermax1650;电极/100A/Powermax1650
9	JWV0016-15	220011	Tip Φ 1.5mm Powermax1650;喷嘴 Φ 1.5mm Powermax1650
10	JWT0008	220048	Retaining cap Powermax1650;外喷嘴/Powermax1650
11	JTN0034	220065	Shield cap(hand) Powermax1650;保护帽(手工)/Powermax1650
12	JTN0035	220047	Shield cap(machine) Powermax1650;保护帽(自动)/Powermax1650

SPARE PARTS SUITABLE FOR HYPERTHERM® PRODUCTS

MAX200® PAC200T/E® HT-2000®



Position	Code	Ref.	Description
1			Electrode;电极
1.1	JWC0680	120547	Electrode O2 ,AIR,100A W/O-ring(XF) MAX200;电极/O ₂ ,AIR,100A W/O-ring(XF) MAX200
1.2	JWC0686	120667	Electrode O2 ,AIR,200A W/O-ring(XF) MAX200;电极/O ₂ ,AIR,200A W/O-ring(XF) MAX200
1.3	JWC0682	020415	Electrode AR ,H,200A W/O-ring(XF) MAX200;电极/AR ,H,200A W/O-ring(XF) MAX200
2	JWV0037-09	020689	Tip Φ 0.9mm(,038) Max200/40A/AIR;喷嘴 Φ 0.9mm(,038) Max200/40A/AIR
3			Tip;喷嘴
3.1	JWV0037-14	020616	Tip Φ 1.4mm(,055) Max200/100A/O ₂ ;喷嘴 Φ 1.4mm(,055) Max200/100A/O ₂
3.2	JWV0037-15	020611	Tip Φ1.4mm(,059) Max200/100A/AIR,N ₂ ,AR/H;喷嘴 Φ 1.4mm(,059) Max200/100A/AIR,N ₂ ,AR/H
4			Tip;喷嘴
4.1	JWV031	020615	Nozzle gouging,AIR 200A;气刨喷嘴/AIR 200A
4.2	JWV0031-14	020690	Tip Φ 1.4mm(,055) Max200/100A/O ₂ ;喷嘴 Φ 1.4mm(,055) Max200/100A/O ₂
4.3	JWV0031-20	020605	Tip Φ 2.0mm(,082) Max200/100A/O ₂ ;喷嘴 Φ 2.0mm(,082) Max200/100A/O ₂
4.4	JWV0031-22	020608	Tip Φ 2.2mm(,086) Max200/100A/O ₂ ;喷嘴 Φ 2.2mm(,086) Max200/100A/O ₂
5	JWT0080	020423	Outside nozzle MAX200;外喷嘴/MAX200
6			Shield cap;保护帽
6.1	JTN0048	020448	Shield cap MAX200/100A/AIR,N ₂ ,AR/H;保护帽/MAX200/100A/AIR,N ₂ ,AR/H
6.2	JTN0049	020424	Shield cap MAX200/200A/O ₂ ,AIR,N ₂ ,AR/H;保护帽/MAX200/200A/O ₂ ,AIR,N ₂ ,AR/H

