

TIG

PLASMA



# RHKTECH WELDING

**RHK TECH Welding Machinery CO.,LTD** 

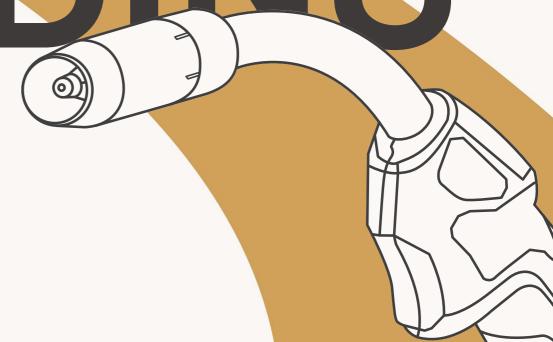
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## COMPANY INTRODUCTION

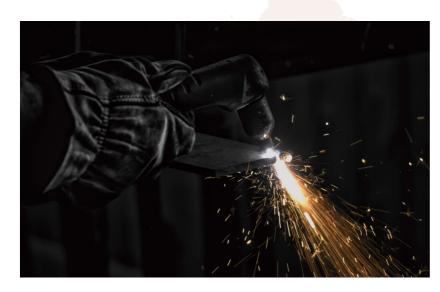
公司简介

With 15 years of welding products design and production experience in European and American market, RHK TECH WELDING works well as a professional partner of global distributors.

With extensive experience and passion in the manufacturing industry, we gradually grew into the best provider of welding consumables, labor protection products, abrasives, and other welding-related products for steel fabrication, shipyards and so on.

Our mission is to find the affordable, quality products you are looking for. We work closely with innovative welding manufacturers to provide customized products that fit your needs.

Experienced in exporting every kind of welding product to over 50 countries on every continent, we understand detail is the key to ensuring success.





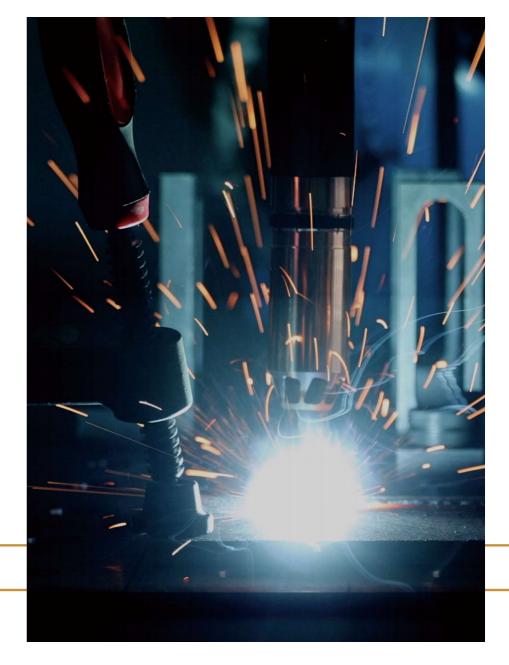
#### COMPANY PHILOSOPHY 公司理念

We offer to our customers:

- Complete offer of welding Torches, Abrasive and personal safety products
- Qualified staff with easy communication in English
- Modern information systems implemented
- Developed and efficient logistics organization

We created a complete range of welding products and accessories, which helps our partners to find "cost alternative" and high quality goods as the alternative to international well-known manufacturers.

RHK TECH WELDING offers quick and accurate quotations, high-quality products, timely delivery, and excellent after-sales service. Our aim is to achieve reciprocity and mutual benefit with customers.



#### **RHK TECH Welding Machinery CO.,LTD**

## 15 PROFESSIONAL TESTS HIGH-QUALITY SPARE PARTS

Product factory standardization. Ensure product longer use life.







#### WELDING SPARE PARTS

- 1. TP2 Gas Nozzle.
- 2. Contact tips can be easily installed or changed over with a simple twist after a burnback.

#### **OUALITY ASSURANCE**

- 1. Water flow rate of the complete torch.
- 2. Gas flow rate.
- 3. Air pressure test to ensure the sealing of the circulating water circuit.
- 4. Switch on-off test.

## EURO / TWECO / TREGASKISS / LINCOLN / MILLER / PANASONIC VARIOUS REAR CONNECTIONS AVAILABLE









Tweco

Lincoln

#### **INLET AND OUTLET TUBES**

Inlet and outlet tubes with supports to reduce bends and avoid blocking water flow.



## **MIG WELDING TORCH**

#### **SWAN NECK OPTION**

- · Scientific water cooling design.
- Better structure of circulation to achieve the best cooling





Water Cooled Gas Cooled



#### **DURABLE HANDLE**

Ergonomic and portable handle design, sturdy and durable. You'll love it whether you're welding steel or aluminum.

#### FRONT CONNECTION PART

- · Protection ball joint connects with handle and spring.
- The spring reduces cable abrasion for smoother wire feeding.

#### CABLE MATERIAL

EPDM and fiber reinforcement for better cable protection, better abrasion resistance.

#### REAR CONNECTION PART

- · Connection nut with brass insert for better connection and conduction.
- · Glass fiber reinforced material for stronger construction.













MB15	MB24	MB25
Cooling: Gas Cooled	Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%, 180Amp CO2, 150Amp MIX	Duty Cycle: 60%, 250Amp CO2, 220Amp MIX	Duty Cycle: 60%, 230Amp CO2, 200Amp MIX
Wire Size: ⊕0.6-1.0mm	Wire Size: ⊕0.8-1.2mm	Wire Size: Ф0.8-1.2mm
冷却方式: 气冷	冷却方式: 气冷	冷却方式: 气冷
哲载率: 60%, 180Amp CO2, 150Amp MIX	暂载率: 60%, 250Amp CO2, 220Amp MIX	暂载率: 60%, 230Amp CO2, 200Amp MIX
	焊丝直径: Φ0.8-1.2mm	焊丝直径: Φ0.8-1.2mm



#### **BIZ SERIES**









MB36	MB401	MB501
Cooling: Gas Cooled	Cooling: Water Cooled	Cooling: Water Cooled
Duty Cycle: 60%, 340Amp CO2, 300Amp MIX	Duty Cycle: 100%, 400Amp CO2, 350Amp MIX	Duty Cycle: 100%, 500Amp CO2, 450Amp MIX
Wire Size: ⊕0.8-1.6mm	Wire Size: Ф0.8-1.2mm	Wire Size: Ф1.0-1.6mm
冷却方式: 气冷	冷却方式: 水冷	冷却方式: 水冷
暂载率: 60%, 340Amp CO2, 300Amp MIX	暂载率: 100%, 400Amp CO2, 350Amp MIX	暂载率: 100%, 500Amp CO2, 450Amp MIX
	焊丝直径: Ф0.8-1.2mm	焊丝直径: Ф1.0-1.6mm











P180	P350	P500
Cooling: Gas Cooled	Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%, 200Amp CO2, 160Amp MIX	Duty Cycle: 60%, 340Amp CO2, 320Amp MIX	Duty Cycle: 60%, 500Amp CO2, 450Amp MIX
Wire Size: ⊕0.8-1.2mm	Wire Size: ⊕0.8-1.6mm	Wire Size:Φ0.8-1.6mm
冷却方式: 气冷	冷却方式: 气冷	冷却方式: 气冷
哲载率: 60%, 200Amp CO2, 160Amp MIX	暂载率: 60%, 340Amp CO2, 320Amp MIX	暂载率: 60%, 500Amp CO2, 450Amp MIX
焊丝直径: Φ0.8-1.2mm	焊丝直径: Φ0.8-1.6mm	焊丝直径: Φ0.8-1.6mm











TW200	TW300	TW400
Cooling: Gas Cooled	Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%, 200Amp CO2, 150Amp MIX	Duty Cycle: 60%, 300Amp CO2, 250Amp MIX	Duty Cycle: 60%, 400Amp CO2, 350Amp MIX
Wire Size: ⊕0.6-1.2mm	Wire Size: Ф0.8-1.6mm	Wire Size: Ф0.8-2.0mm
冷却方式: 气冷	冷却方式: 气冷	冷却方式: 气冷
暂载率: 60%, 200Amp CO2, 150Amp MIX	暂载率: 60%, 300Amp CO2, 250Amp MIX	暂载率: 60%, 400Amp CO2, 350Amp MIX
焊丝直径: Φ0.6-1.2mm	焊丝直径: Φ0.8-1.6mm	焊丝直径: Ф0.8-2.0mm











SPY350	SPY450
Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 80%, 350Amp CO2, 300Amp MIX	Duty Cycle: 80%, 450Amp CO2, 400Amp MIX
Wire Size: Φ1.0-1.6mm	Wire Size: Φ1.0-1.6mm
冷却方式: 气冷	冷却方式: 气冷
暂载率: 80%, 350Amp CO2, 300Amp MIX	暂载率: 80%, 450Amp CO2, 400Amp MIX
焊丝直径: Φ1.0-1.6mm	焊丝直径: Φ1.0-1.6mm
	Cooling: Gas Cooled  Duty Cycle: 80%, 350Amp CO2, 300Amp MIX  Wire Size: Φ1.0-1.6mm  冷却方式: 气冷  暂载率: 80%, 350Amp CO2, 300Amp MIX









LB150	LB250
Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%, 150Amp CO2, 130Amp MIX	Duty Cycle: 60%, 200Amp CO2, 180Amp MIX
Wire Size: ⊕0.8-1.0mm	Wire Size: ⊕0.8-1.2mm
冷却方式: 气冷	冷却方式: 气冷
暂载率: 60%, 150Amp CO2, 130Amp MIX	暂载率: 60%, 200Amp CO2, 180Amp MIX
	焊丝直径: Ф0.8-1.2mm









BND300	BND400
Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%, 300Amp CO2, 250Amp MIX	Duty Cycle: 60%, 400Amp CO2, 350Amp MIX
Wire Size: Φ0.6-1.6mm	Wire Size: Φ0.9-1.6mm
冷却方式: 空冷	冷却方式: 空冷
哲载率: 60%, 300Amp CO2, 250Amp MIX	暂载率: 60%, 400Amp CO2, 350Amp MIX
	焊丝直径: Φ0.9-1.6mm







PSF250	PSF305	PSF405	PSF505
Cooling: Gas Cooled	Cooling: Gas Cooled	Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%	Duty Cycle: 60%	Duty Cycle: 60%	Duty Cycle: 60%
230Amp CO2, 200Amp MIX	290Amp CO2, 260Amp MIX	350Amp CO2, 320Amp MIX	500Amp CO2, 400Amp MIX
Wire Size: ⊕0.8-1.2mm	Wire Size: Ф0.8-1.2mm	Wire Size: ⊕0.8-1.6mm	Wire Size: Ф1.2-2.0mm
冷却方式: 气冷	冷却方式: 气冷	冷却方式: 气冷	冷却方式: 气冷
暂载率: 60%	暂载率: 60%	暂载率: 60%	暂载率: 60%
230Amp CO2, 200Amp MIX	290Amp CO2, 260Amp MIX	350Amp CO2, 320Amp MIX	500Amp CO2, 400Amp MIX
焊丝直径: Ф0.8-1.2mm	焊丝直径: Φ0.8-1.2mm	焊丝直径: Φ0.8-1.6mm	焊丝直径: Φ1.2-2.0mm









#### **Fume Extraction Gun**







FE230	FE340
Cooling: Gas Cooled	Cooling: Gas Cooled
Duty Cycle: 60%, 230Amp CO2, 200Amp MIX	Duty Cycle: 60%, 340Amp CO2, 290Amp MIX
Wire Size: ⊕0.8-1.2mm	Wire Size: Ф0.8-1.2mm
冷却方式: 气冷	冷却方式: 气冷
哲载率: 60%, 230Amp CO2, 200Amp MIX	暂载率: 60%, 340Amp CO2, 290Amp MIX
<b>埋丝直径:</b> Φ0.8-1.2mm	焊丝直径: Φ0.8-1.2mm

## 15 PROFESSIONAL TESTS HIGH-QUALITY SPARE PARTS

Product factory standardization. Ensure product longer use life.











1. The "RHK TECH WELDING" series TIG welding torches combine advanced technology with optimum ergonomic design for smooth and effortless operation in all welding environments. 2. The ball-Joint design of the handle ensures an optimal grip with a high degree of safety and improves dexterity. Torches are carefully designed to provide comfortable and precise operation. 3. The handle available with flexible and valve, and the twist of the handle can reach more than 250 times

#### **TIG TORCH SWITCH**

- 1. A variety of switch options.
- 2. Remote control available.
- 3. Switch reaches fatique resistance test 20.000+ times.



#### **CABLE MATERIAL**

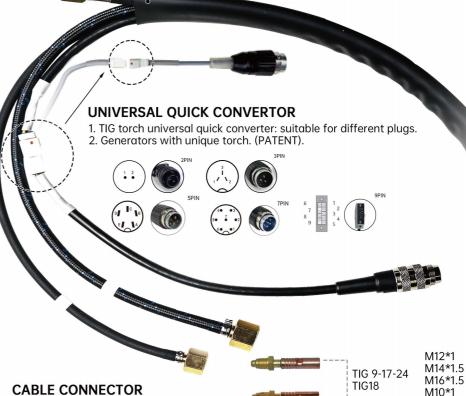
The cable is used of more wear-resistant or soft leather material.



## **TIG WELDING TORCH**

#### CONTROL WIRE MATERIAL

The use of high-quality rubber or silicone cables make the TIG welding gun softer, greatly reducing the physical strength of the welder, extending torch life.



#### CABLE CONNECTOR

ERGONOMIC HANDLE

Multiple choice of cable connectors to match machines in different regions. And optional quick-converter joints, customers can freely match according to local machines at any time.



TIG 20-24W-25



M16\*1.5 TIG 26 M12\*1 3/8G

3/8G

M12\*1

3/8G







## TIG COLD WIRE FEEDER

- \* Auto wire feeder system ,available on multiple application, especially on deep corner welding.
- \* Wire feeding speed 7 Meter per minutes, increase 200% of the efficiency.
- \* The minimum of speed 0.1meter per minutes , the capacity of wire spool up to 15kg stander industry spool.
- \* With the delay start and pulsation function , bring the best welding experience on aluminium welding.
- \* TIG cold wire feeder and use for Stainless steel , aluminium , and stander steel wire. capacity for wire from 0.8 to 1.6mm.
- \* Efficient for manual welding. suitable for auto-welding.













WP9	WP17	WP18	WP26
Cooling: Gas Cooled	Cooling: Gas Cooled	Cooling: Water Cooled	Cooling: Gas Cooled
Duty 35% DC: 110AMP	Duty 35% DC: 140AMP	Duty 100% DC: 320AMP	Duty 35% DC: 180AMP
Duty 35% AC: 95AMP	Duty 35% AC: 125AMP	Duty 100% AC: 240AMP	Duty 35% AC: 150AMP
Electrode Size: 0.5-1.6mm	Electrode Size: 0.5-2.4mm	Electrode Size: 0.5-4mm	Electrode Size: 0.5-4mm
冷却方式:气冷	冷却方式:气冷	冷却方式:水冷	冷却方式:气冷
直流35% 暂载率:110AMP	直流35% 暂载率:140AMP	直流100% 暂载率:320AMP	直流35% 暂载率:180AMP
交流35% 暂载率:95AMP	交流35% 暂载率:125AMP	交流100% 暂载率:240AMP	交流35% 暂载率:150AMP
电极尺寸:0.5-1.6mm	电极尺寸:0.5-2.4mm	电极尺寸:0.5-4mm	电极尺寸:0.5-4mm

### 15 PROFESSIONAL TESTS HIGH-QUALITY SPARE PARTS

## **PLASMA CUTTING TORCH**

Product factory standardization. Ensure product longer use life.







#### **TORCH HEAD MATERIAL**

Adopt imported high temperature resistant insulation.material, 8 cooling holes are designed for better cooling pferformance.

#### PLASMA CUTTING TORCH HEAD

The patented torch head is designed with imported high-temperature resistant insulating materials.

Proceed with CNC precision machine Ensure the cutting precision.

#### **TORCH SWITCH**

- 1. Patented switch protection design Improve the level of protection.
- 2. Extends the trigger life with thicker silver-plated reed.

#### **QUALITY ASSURANCE**

Each torch uses a traceable serial number, and each serial number of the torch provides the following information:

The air flow and arc ignition tests are made for each complete torch to assure its quality. High quality accessories are adopted to assure the longer life of the torch. Centralized connector for easier adoption.

#### **DURABLE HANDLE**

Comply with CE/3C quality assurance request. Ergonomic and rubber grip design reduce the working stress, easier for control.

#### FRONT CONNECTION PART

Ball joint design, more flexible operation.

#### CABLE MATERIAL

EPDM and fiber reinforcement for better cable protection, better abrasion resistance.

The EPDM high resistant hose is made by material with higher abrasion resistance, anti-aging and higher level of insulation EPDM CANVAS or high performance coax cable available on all plasma cutting torches.



- $\cdot$  Rear connection kit assembly with spring connection provides better cable support.
- · Smaller swivel space ensures smoother wire feeding.
- · Connection nut with brass insert for better connection and conduction.
- · Glass fiber reinforced material for stronger construction.











LTM81		LTM101	
Current: 80 Amp	额定电流: 80 Amp	Current: 100 Amp	额定电流: 100 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: AIR	气体: 空气	Gas: AIR	<b>气体:</b> 空气
Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar	Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar
Gas Flow: 160LPM	气流量: 160LPM	Gas Flow: 180LPM	气流量: 180LPM
Ignition: HF	引弧方式: 高频	Ignition: HF	引弧方式: 高频
Post Flow: 80 sec. recommended	气体延时: 推荐80秒	Post Flow: 100 sec. recommended	气体延时: 推荐100秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M	标准长度: 6M







LTM150		LTM151	
Current: 150 Amp	额定电流: 150 Amp	Current: 150 Amp	额定电流: 150 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: AIR	气体: 空气	Gas: AIR	气体: 空气
Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar	Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar
Gas Flow: 220LPM	气流量: 220LPM	Gas Flow: 220LPM	气流量: 220LPM
Ignition: HF	引弧方式: 高频	Ignition: HF	引弧方式: 高频
Post Flow: 150 sec. recommended	气体延时: 推荐150秒	Post Flow: 150 sec. recommended	气体延时: 推荐150秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M	标准长度: 6M







IPT20C		IPT40	
Current: 20 Amp	额定电流: 20 Amp	Current: 40 Amp	额定电流: 40 Amp
Duty Cycle: 35%	占载率: 35%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N <sub>2</sub>	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 2 Bar	气压: 2 Bar	Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar
Gas Flow: 30LPM	气流量: 30LPM	Gas Flow: 120-130LPM	气流量: 120-130LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 15 sec. recommended	气体延时: 推荐15秒	Post Flow: 35 Sec. Recommended	气体延时: 推荐35秒
Standard Length: 4M	标准长度: 4M	Standard Length: 4M	标准长度: 4M







IPT60		IPT80	
Current: 60 Amp	额定电流: 60 Amp	Current: 80 Amp	额定电流: 80 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N₂	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar	Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar
Gas Flow: 120-130LPM	气流量: 120-130LPM	Gas Flow: 120-130LPM	气流量: 120-130LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 55 Sec. Recommended	气体延时: 推荐55秒	Post Flow: 80 Sec. Recommended	气体延时: 推荐80秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M/12M	标准长度: 6M/12M







IPT100		IPTM60	
Current: 100 Amp	额定电流: 100 Amp	Current: 60 Amp	额定电流: 60 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N <sub>2</sub>	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar	Gas Pressure: 4.4-5.0 Bar	气压: 4.4-5.0 Bar
Gas Flow: 200LPM	气流量: 200LPM	Gas Flow: 120-130LPM	气流量: 120-130LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 100 Sec. Recommended	气体延时: 推荐100秒	Post Flow: 55 Sec. Recommended	气体延时: 推荐55秒
Standard Length: 6M/12M	标准长度: 6M/12M	Standard Length: 6M	标准长度: 6M







IPTM80		IPTM100	
Current: 80 Amp	额定电流: 80 Amp	Current: 100 Amp	额定电流: 100 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N <sub>2</sub>	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar	Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar
Gas Flow: 120-130LPM	气流量: 120-130LPM	Gas Flow: 200LPM	气流量: 200LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 80 Sec. Recommended	气体延时: 推荐80秒	Post Flow: 100 Sec. Recommended	气体延时: 推荐100秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M	标准长度: 6M







PMX-M45		PMX-M65	
Current: 45/65 Amp	额定电流: 45/65 Amp	Current: 65 Amp	额定电流: 65 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N <sub>2</sub>	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 5.0 Bar	气压: 5.0 Bar	Gas Pressure: 5.0 Bar	气压: 5.0 Bar
Gas Flow: 160LPM	气流量: 160LPM	Gas Flow: 185LPM	气流量: 185LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 60 Sec. Recommended	气体延时: 推荐60秒	Post Flow: 60 Sec. Recommended	气体延时: 推荐60秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M	标准长度: 6M







PMX-M85		PMX-M105	
额定电流: 85 Amp	Current: 105 Amp/125 Amp	额定电流: 105 Amp/125 Amp	
占载率: 60%	Duty Cycle: 60%	占载率: 60%	
气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气	
气压: 5.0 Bar	Gas Pressure: 5.0-5.5Bar	气压: 5.0-5.5Bar	
气流量: 230LPM	Gas Flow: 255LPM	气流量: 255LPM	
引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频	
气体延时: 推荐80秒	Post Flow: 120 Sec. Recommended	气体延时: 推荐120秒	
标准长度: 6M	Standard Length: 6M	标准长度: 6M	
	占载率: 60% 气体: 空气/氮气 气压: 5.0 Bar 气流量: 230LPM 引弧方式: 非高频 气体延时: 推荐80秒	额定电流: 85 Amp     Current: 105 Amp/125 Amp     占载率: 60%     Duty Cycle: 60%     气体: 空气/氮气    Gas: Air/N₂     气压: 5.0 Bar    Gas Pressure: 5.0-5.5Bar     气流量: 230LPM    Gas Flow: 255LPM     引弧方式: 非高频    Ignition: Without HF     气体延时: 推荐80秒    Post Flow: 120 Sec. Recommended	







PMX45		PMX65	
Current: 45/65 Amp	额定电流: 45/65 Amp	Current: 65 Amp	额定电流: 65 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N <sub>2</sub>	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 5.0 Bar	气压: 5.0 Bar	Gas Pressure: 5.0 Bar	气压: 5.0 Bar
Gas Flow: 160LPM	气流量: 160LPM	Gas Flow: 185LPM	气流量: 185LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 60 Sec. Recommended	气体延时: 推荐60秒	Post Flow: 60 Sec. Recommended	气体延时: 推荐60秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M	标准长度: 6M





PMX85		PMX105	
Current: 85 Amp	额定电流: 85 Amp	Current: 105/125 Amp	额定电流: 105/125 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: Air/N <sub>2</sub>	气体: 空气/氮气	Gas: Air/N <sub>2</sub>	气体: 空气/氮气
Gas Pressure: 5.0 Bar	气压: 5.0 Bar	Gas Pressure: 5.0-5.5 Bar	气压: 5.0-5.5 Bar
Gas Flow: 230LPM	气流量: 230LPM	Gas Flow: 255LPM	气流量: 255LPM
Ignition: Without HF	引弧方式: 非高频	Ignition: Without HF	引弧方式: 非高频
Post Flow: 80 Sec. Recommended	气体延时: 推荐80秒	Post Flow: 120 Sec. Recommended	气体延时: 推荐120秒
Standard Length: 6M	标准长度: 6M	Standard Length: 6M	标准长度: 6M

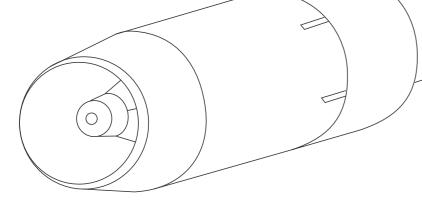






AG60		P80	
Current: 60 Amp	额定电流: 60 Amp	Current: 80 Amp	额定电流: 80 Amp
Duty Cycle: 60%	占载率: 60%	Duty Cycle: 60%	占载率: 60%
Gas: AIR	气体: 空气	Gas: AIR	气体: 空气
Gas Pressure: 3.5-4.0 Bar	气压: 3.5-4.0 Bar	Gas Pressure: 4.5-5.0 Bar	气压: 4.5-5.0 Bar
Gas Flow: 163LPM	气流量: 163LPM	Gas Flow: 220LPM	气流量: 220LPM
Ignition: HF	引弧方式: 高频	Ignition: HF	引弧方式: 高频
Post Flow: 40 sec. recommended	气体延时: 推荐40秒	Post Flow: 80 sec. recommended	气体延时: 推荐80秒
Standard Length: 5M	标准长度: 5M	Standard Length: 5M	标准长度: 5M

# RHKTECH WELDING





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